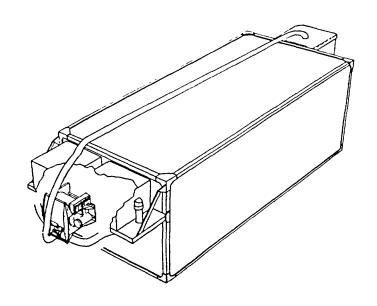
TECHNICAL MANUAL

ORGANIZATIONAL MAINTENANCE MANUAL (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)



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MANUFACTURED ITEMS	

COLLECTIVE PROTECTION EQUIPMENT,
GUIDED MISSILE SYSTEM, PATRIOT
CONSISTING OF
ENTRANCE, PROTECTIVE, PRESSURIZED, COLLAPSIBLE, M14
(NSN 4240-01-105-5521);
FILTER UNIT, GAS-PARTICULATE, 400 CFM, 208 V, 400 Hz, M59
(NSN 4240-00-237-0223);
AND

INSTALLATION KIT, CBR, PROTECTIVE EQUIPMENT, PATRIOT M265 (NSN 4240-01-110-7617)

HEADQUARTERS, DEPARTMENT OF THE ARMY 30 NOVEMBER 1982

WARNINGS

High voltage Is used to power this equipment Before removing or installing power cable, be sure that POWER switch on compartment control module s set to OFF position and that the collective protection equipment power source is shut down to avoid personal injury or loss of life.

If filter unit Is operating, high voltage Is present at the 208V indicator socket on the power distribution unit Personal injury or loss of life may result If socket is contacted.

Do not remove covers to service components after toxic exposure without observing proper handling procedures.

Filter seals must be properly seated to prevent bypass of contaminated air:

- Torque access cover bolts 180 to 200 inch-pounds to seat gas filter.
- Tighten inner cover retaining bar until sleeve is flush with top surface to seat particulate filter.

CHANGE

NO. 1

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, DC, 21 December 1989

ORGANIZATIONAL MAINTENANCE MANUAL FOR COLLECTIVE PROTECTION EQUIPMENT GUIDED MISSILE SYSTEM, PATRIOT

- 1. The purpose of this change is to update guidance for disposal, handling, and storage of filters.
- 2. New or changed material is indicated by a vertical bar in the margin of the page. RPSTL listing changes are indicated by an asterisk to the left of the item number column adjacent to the line item.
- 3. Remove old pages and insert new pages as follows:

 Remove Pages
 Insert Pages

 None
 a/(b blank)

 2-1 and 2-2
 2-1 and 2-2

 C-11 and C-12
 C-11 and C-12

4. File this change sheet in front of the publication for reference purposes.

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

Official:

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

Distribution:

To be distributed in accordance with DA Form 12-28, maintenance requirements for TM 3-4240-285-20&P.

WARNING

HEALTH/ENVIRONMENTAL HAZARD

Filters use ASC Whetlerite Carbon which contains Chromium VI. Chromium VI is a known carcinogen if inhaled or swallowed. Damaged or unusable filters are classified as hazardous waste:

DO NOT throw away damaged or unusable filters as ordinary trash.

DO turn in damaged or unusable filters to your hazardous waste management office or Defense Reutilization and Marketing Office (DRMO).

Filters are completely safe to handle and use if they are not damaged in such a way that carbon leaks from them. In unlikely event that carbon should leak, use protection such as a dust respirator to cover nose and mouth and put carbon in container such as self-sealing plastic bag; turn in to hazardous waste management office or DRMO.

Disposal of hazardous waste is restricted by the Resource Conservation and Recovery Act as amended (42 U.S.C.A sec 6901 et seq). Violation of these laws is subject to severe criminal penalties.

HEADQUARTERS DEPARTMENT OF THE ARMY Washington, DC 30 November 1982

Organizational Maintenance Manual (Including Repair Parts and Special Tools List)

COLLECTIVE PROTECTION EQUIPMENT,
GUIDED MISSILE SYSTEM, PATRIOT
CONSISTING OF
ENTRANCE, PROTECTIVE, PRESSURIZED, COLLAPSIBLE, M14
(NSN 4240-01-105-5521);
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(NSN 4240-01-110-7617)

Current as of August 1982

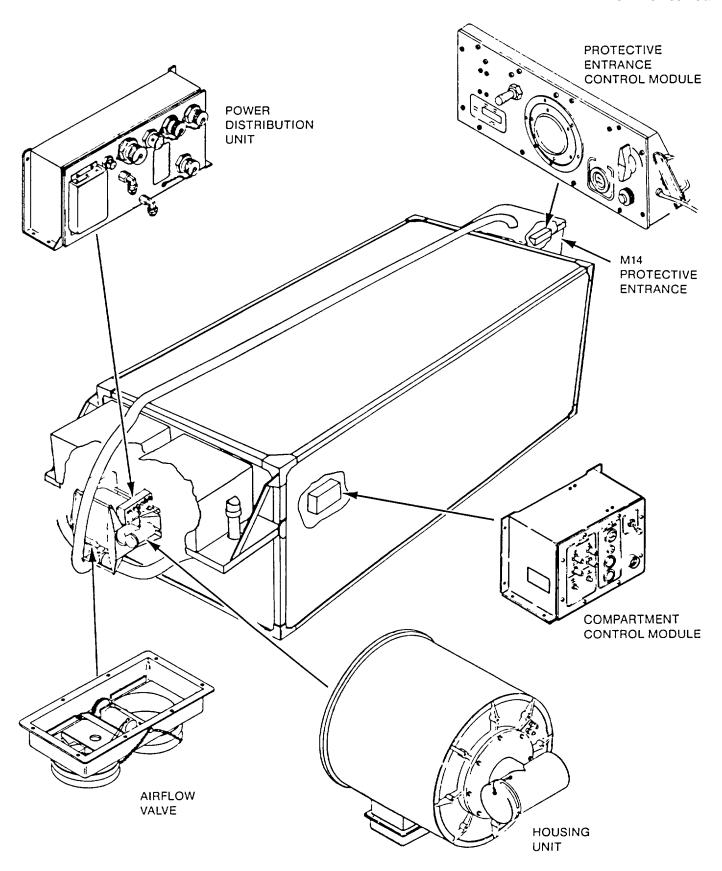
REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mall your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to Commander, US Army Armament Materiel Readiness Command, ATTN: DRSAR-MAS-C, Aberdeen Proving Ground, MD 21010 A reply will be furnished to you.

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CHAPTER 1 INTRODUCTION

Section I. GENERAL INFORMATION

1-1. SCOPE.

- a. Type of Manual' Organizational maintenance, including the repair parts and special tools list.
- b. Model Numbers and Equipment Names-

M14 protective entrance -

Protective entrance control module

M59 gas-particulate filter unit -

Housing unit Airflow valve

Power distribution unit

Compartment control module

M285 installation kit

c. Purpose of Equipment Provides filtered air under positive pressure to field shelters

- MAINTENANCE FORMS, RECORDS, AND 1-2. REPORTS. Department of the Army forms and procedures used for equipment maintenance will be those prescribed by TM 38-750, The Army Maintenance Management System (TAMMS)
- 1-3. DESTRUCTION OF MATERIEL TO PREVENT Refer to TM 43-0002-31, ENEMY USE Destruction of Chemical Weapons and Defense Equipment to Prevent Enemy Use.
- 1-4. PREPARATION FOR STORAGE OR SHIPMENT. Refer to TM 740-90-1 for administrative storage instructions.
- NOMENCLATURE CROSS-REFERENCE LIST. 1-5. Nomenclature cross-references used in this manual includes

Common Name M14 protective entrance

Official Nomenclature Entrance, Protective, Pressurized. Collapsible.

M14

Common Name M59 gas-particulate filter unit

Official Nomenclature Filter Unit. Gas-Particulate, 400 CFM, 208 V, 400 Hz, M59

NM265 Installation

Installation Kit, M1265

kit

Cable C5-19-6162-20 Cable Assembly, Special Purpose Electrical,

C5-19-6162-20

Cable

C5-19-6170-10

Cable Assembly, Special Purpose Electrical,

C5-19-6170-10

Cable

Cable Assembly, Special C5-19-6712

Purpose Electrical,

C5-19-6712

Cable W90

Cable Assembly, Special Purpose Electrical, W90

Cable W91

Cable Assembly, Special Purpose Electrical, W91

1-6. REPORTING EQUIPMENT IMPROVEMENT **RECOMMENDATIONS (EIR).** If your collective protection equipment needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design Put it on an SF 368 (Quality Deficiency Report). Mall it to us at Commander, Armament Materiel Readiness Army Command, ATTN. DRSAR-MAY-MA, Aberdeen Proving Ground, MD 21010. We'll send you a reply.

Section II. EQUIPMENT DESCRIPTION AND DATA

1-7. EQUIPMENT CHARACTERISTICS, CAPABILITIES, AND FEATURES.

Characteristics

- Collective protection equipment (CPE) allows operation in a chemical/biological agent contaminated zone.
- The filter unit provides filtered air under positive pressure to the M14 protective entrance and to the PATRIOT shelter.
- Positive pressure prevents dangerous amounts of chemical and biological (CB) agents from entering the protected area.
- The M14 protective entrance, while under positive pressure, allows personnel to enter or leave without loss of positive pressure protection in the PATRIOT shelter.

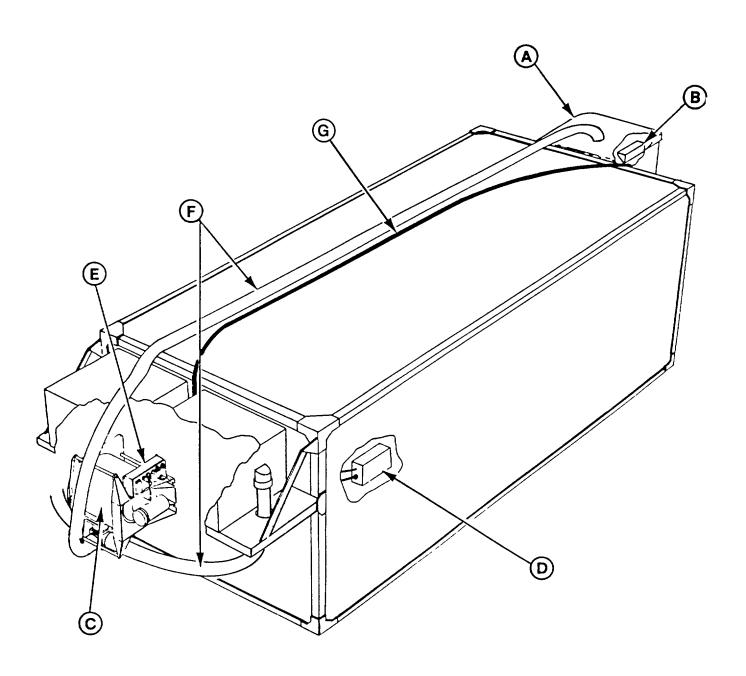
Capabilities and Features

- Both the M14 protective entrance and the PATRIOT Shelter utilize control modules.
- Major components of the CPE may be attached or detached from the PATRIOT shelter without affecting the shelter operation.
- Modular design of CPE permits:
 - a. Easy access to the major components for servicing and maintenance.
 - b. Quick replacement of malfunctioning components.

1-8. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS.

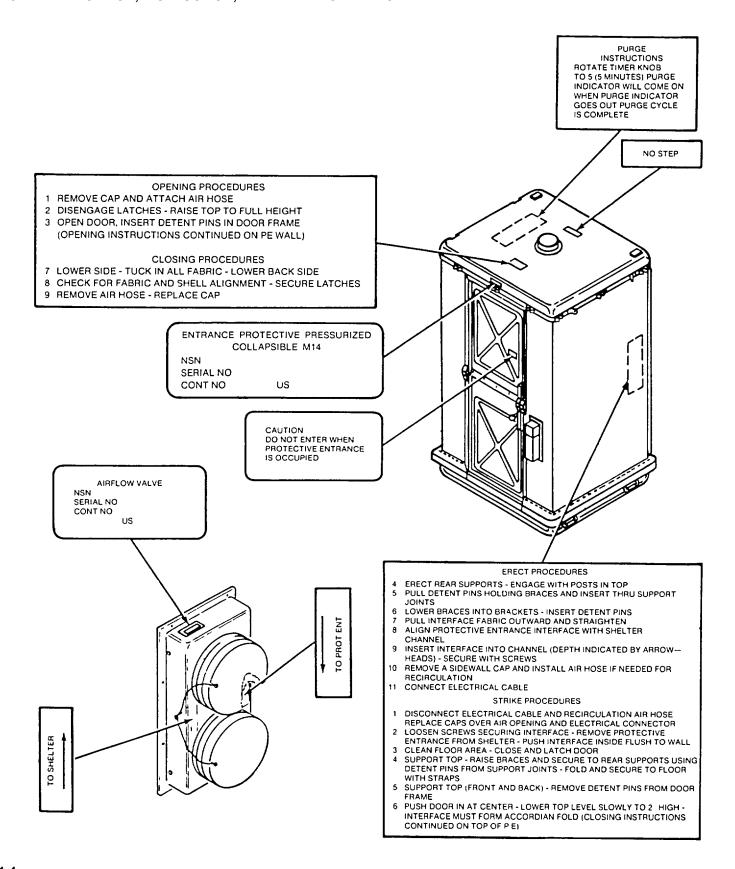
- (A) PROTECTIVE ENTRANCE. Consists of:
 - Shell assembly, which is in two halves, forms the roof and floor.
 - Door assembly, when fully extended, provides access to the protective entrance. The door

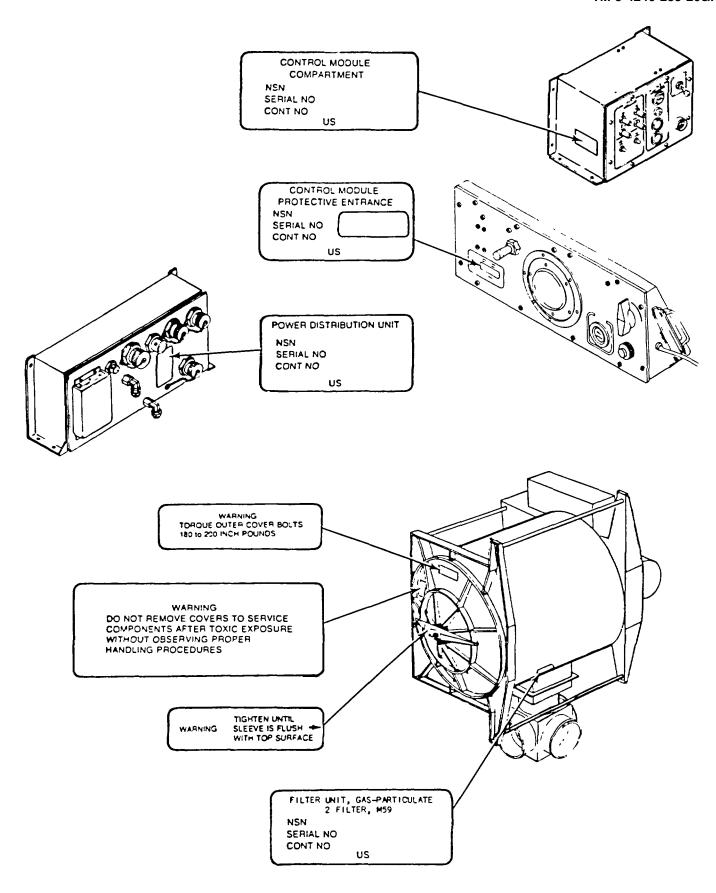
- frame supports the front of the protective entrance.
- Two support assemblies, when fully extended, form rigid poles between the roof and the floor of the shell assembly. The support assemblies are located at the rear of the protective entrance.
- An impermeable fabric assembly attaches to the two halves of the shell assembly. When the fabric is fully extended, it forms the protective entrance walls.
- (B) PROTECTIVE ENTRANCE CONTROL MODULE. Mounted in the roof of the shell assembly, provides white/or black-out red light, purge timing and low pressure warning for the protective entrance
- (C) GAS-PARTICULATE FILTER UNIT. The filter unit housing contains the main fan, gas filters and particulate filters. Inner and outer access covers permit changing the filters.
 - The airflow valve, attached to the outside of the filter unit housing, controls the airflow between the filter unit, the shelter, and the protective entrance.
- (D) COMPARTMENT CONTROL MODULE. Mounts inside the shelter and contains controls and indicators to operate the collective protection equipment.
- (E) POWER DISTRIBUTION UNIT. Mounts on the outside of the shelter at the filter unit. It serves as the electrical power distribution center for the collective protection equipment.
- (F) AIRDUCT HOSE. Large diameter (6 In) impermeable fabric hose, in 6 foot sections, connects filter unit, shelter, and protective entrance for filtered air circulation.
- (G) SPECIAL PURPOSE ELECTRICAL CABLES. Five cables route electrical power and operating signals between the filter unit, power distribution unit, compartment control module, and protective entrance. (All cables are not shown)



MAJOR COMPONENTS

1-9. IDENTIFICATION, INSTRUCTION, AND WARNING PLATES.





1-10. EQUIPMENT DATA.
Dimensions and Weights of Collective Protection Equipment Components

	Le	ength	W	idth	He	eight	W	eight
Component	Inch	СМ	Inch	CM	Inch	CM	LB	Kg
M14 protective entrance								
packaged dimensions	49.3	125.22	43.3	109.98	12.5	31.75	145	65.8
erected dimensions	49.3	125.22	43.3	109.98	85.4	216.91	145	65.8
Protective entrance control module	16	40.64	6.75	17.14	5	12.70	7.5	3.40
M59 gas-particulate filter unit	34	86.4	36	91.40	32	81.30	256	116.1
Compartment control module	7.7	19.55	11.75	29.84	6.5	16.51	9	4.09
Power distribution unit	18.5	46.99	8.25	20.95	4.25	10.79	16	7.26
	Out	Outer Dia		Inner Dia				
Particulate filter (each)	16.6	42.16	12	30.48	10	25.40	7.8	3.54
	Out	ter Dia	Inne	er Dia				
Gas filter (each)	21.4	54.35	16.7	42.41	10	25.40	37.8	17.1

TM 3-4240-285-20&P

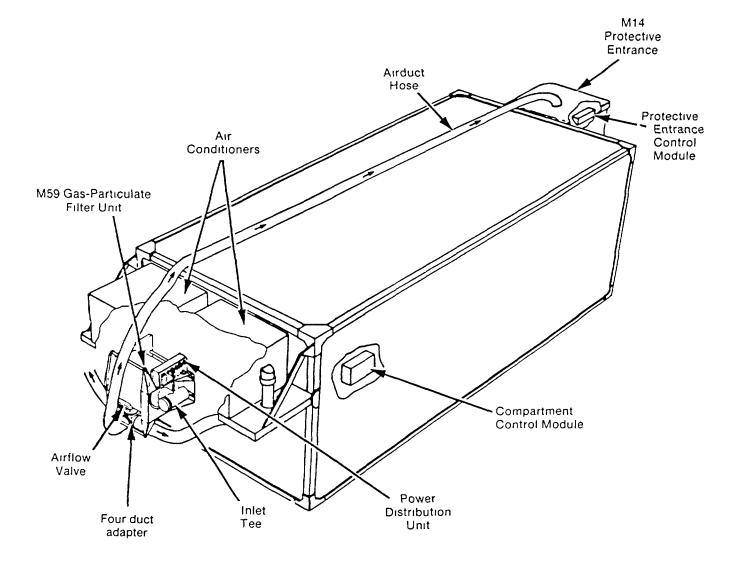
Operating Power Requirements and Characteristics of Collective Protection Equipment Components

Component	Power Requirements	Input Voltage	Maximum Capacity	Airflow (cfm)
Protective entrance control module	2 amp at 28 V dc	28 V dc		
M59 gas-particulate filter unit	1700 Watts	208 V, 400 Hz, 3-phase		400 maximum
Airflow valve	1 amp max at 28 V dc			40 minimum at 20.0 in. wg
Power distribution unit		208 V, 400 Hz, 3-phase	3.5 kW	
Compartment control module	1 amp max at 28 V dc	28 V dc		
Particulate filters				400
Gas filters				400

Section III. PRINCIPLES OF OPERATION

I-II. AIR FILTERING AND PRESSURIZATION SYSTEM.

- a. The M59 gas-particulate filter unit removes toxic gases and dust from the air supplied to the shelter and M14 protective entrance. The fan draws outside air through the air inlet and forces it into the filter unit. The fan forces filtered air from the filter unit to the airflow valve. The airflow valve directs filtered air to the shelter and M14 protective entrance. Airduct hoses deliver filtered air to the M14 protective entrance Filtered air enters the shelter through the air conditioner. Pressure sensing components in
- the compartment control module automatically adjust the airflow valve to maintain a positive pressure In the shelter.
- b. The M14 protective entrance provides a pressurized transition area between the shelter and the outside contaminated zone. Personnel entering from the outside must wait five minutes within the protective entrance before entering the shelter. The flow of the filtered air purges contamination from the M14 protective entrance. The protective entrance control module contains the purge timer and a low-pressure warning indicator.



CHAPTER 2 MAINTENANCE INSTRUCTIONS

Section I. REPAIR PARTS, SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT

- **2-1. COMMON TOOLS AND EQUIPMENT**. For authorized common tools and equipment, refer to the modified table of organization and equipment (MTOE) applicable to your unit.
- **2.2 SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT**. No special tools, TMDE, or support equipment are required.
- **2.3 REPAIR PARTS**. Repair parts are listed and illustrated in Appendix C of this manual.

Section II. SERVICE UPON RECEIPT

2.4 SERVICE UPON RECEIPT. Refer to the following operator's and organizational maintenance manuals as appropriate'

*TM 9-1430-600-12-1	Engagement Control Station
*TM 9-1430-602-12-1	Information Coordination Central
*TM 9-1430-604-12-1	Communication Relay Group

Section III. PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2.5 PMCS PROCEDURES.

- a. General The PMCS procedures are contained in following table. They are arranged in logical sequence requiring a minimum amount of time and motion on the part of the persons performing them and are arranged so that there will be a minimum interference between persons performing checks simultaneously on the same end item.
- b. Item Number Column. Checks and services are numbered in chronological order regardless of interval. This column shall be used as a source of item numbers of the "TM Number" column on DA Form 2404, Equipment Inspection and Maintenance Worksheet, in recording results of PMCS.

- c. Item To Be Inspected Column. The items listed in this column are divided into groups indicating the portion of the equipment of which they are a part, for example, "Filter Unit," "Protective Entrance." Under these groupings, the items to be inspected are identified by as few words, usually the common name, as will clearly identify the item, for example, "main fan assembly," "airflow valve."
- d. Procedures Column. This column contains a brief description of the procedure by which the check is to be performed. It contains all the information required to accomplish the checks and services, including appropriate tolerances, adjustment limits, and instrument and gage readings.

^{*} To be published

PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS) SEMIANNUAL SCHEDULE

NOTE

Perform checks and services in the order listed before you perform functional testing.

Item No.	Item To Be Inspected	Procedures			
1	M59 gas-particulate filter unit Filter housing outside surfaces	Inspect identification and instruction plates. You must be able to read them. Replace plates if necessary (p. 2-65 and 2-66).			
		Inspect outside surfaces for rust, chipped paint, or bare metal on painted surfaces. Repaint or touchup as necessary (p. 2-65).			
		Make sure that all parts are secure an d that there is no loose or missing hardware. Tighten loose hardware. Replace missing hardware.			
	Main fan assembly cable	Inspect cable assembly for bare wires, broken insulation, broken or damaged connector. Replace damaged main fan assembly (p. 2-74)			
	Airflow valve	Inspect valve for damage and loose mounting hardware. Replace missing mounting hardware. Replace damaged airflow valve (p. 2-76).			
	Power distribution unit -	Inspect unit for loose or missing mounting hardware. Tighten loose hardware. Replace missing hardware.			
		Inspect for damage or missing electrical covers. Replace power distribution unit if the covers are damaged or missing (p. 2-79).			
		WARNING			
	Gas-particulate	WARNING			
	Gas-particulate filters	DO NOT throw away damaged or unusable filters as ordinary trash. DO turn in damaged or unusable filters to your hazardous waste management office or Defense Reutilization and			
	•	DO NOT throw away damaged or unusable filters as ordinary trash. DO turn in damaged or unusable filters to your hazardous waste management office or			
2	filters	DO NOT throw away damaged or unusable filters as ordinary trash. DO turn in damaged or unusable filters to your hazardous waste management office or Defense Reutilization and Marketing Office (DEMO).			
2	•	DO NOT throw away damaged or unusable filters as ordinary trash. DO turn in damaged or unusable filters to your hazardous waste management office or Defense Reutilization and Marketing Office (DEMO). Remove filters (p. 2-68) and check for physical or water damage. Inspect housing seal and inner cover gasket for damage. Replace seal or gasket if unserviceable (p. 2-69). Reinstall filters or install new filters			

Item No	Item To Be Inspected	Procedures
3	M14 protective entrance	Inspect Identification and instruction plates. You must be able to read them. Replace plates if necessary (p 2-51).
		Inspect outside surface for chipped paint or bare metal on painted surfaces. Repaint or touchup as necessary (p 2-56)
		Make sure that all parts are secure and that there is no loose or missing hardware. Tighten loose hardware (p. 2-50). Replace missing hardware.
4	Collective protection equipment	Perform functional testing (p. 2-3 through p 2-9)

Section IV. FUNCTIONAL TESTING

- **2-6. GENERAL**. This section contains instructions for functional testing the collective protection equipment for shelter. These tests must be performed following installation of the equipment, and semiannually thereafter.
- a. Preventive Maintenance Checks and Services (PMCS) Perform PMCS on page 2-1 before performing functional testing.
- b. Troubleshooting Procedures. Refer to troubleshooting on page 2-10 for malfunctions and corrections.

2-7. FUNCTIONAL	_ TEST.		
LOCATION	ITEM	ACTION	INDICATION/REMARKS
Power	Cables	Check that all connections are	Connector J6 on power
Circuit	tight Power source	Check that power Is supplied to power distribution unit.	
Power Distribution Unit (PDU)	Circuit breakers	Check that circuit breakers (1, 2, 3, and 4) are set Press to set	
	PDU		PDU
Compartment Control Module (CCM)		Set POWER switch (14) to OFF.	
	Circuit breakers	Check that circuit breakers (5, 6, 7, and 8) are set Press to set	CCM
(5) (6) (8)	Indicator lights	Press to test lamps MASK (9)	Light will flash and warning horn (10) will sound Replace lamp if necessary (p 2-82).
SERVICE SERVIC	WARNIYAN POWA	ENTRANCE LOW PRESSURE (11)	Light will light when pressed Replace lamp if necessary (p 2-82)
100 P		CHANGE FILTER (12)	Light will light when pressed Replace lamp if necessary (p 2-82)
7 12	CCM 13 11 10	OCCUPIED (13)	Light will light when pressed Replace lamp If necessary (p 2-82)

LOCATION	ITEM	ACTION	INDICATION/REMARKS
Protective Entrance Control Module	Indicator lights	Press to test lamps LOW PRESSURE (15)	Light will light when pressed Replace lamp if necessary (p 2-60)
(PECM)	RED OFF CONTROL WOULD FRANCE RANGE R	PURGE (16)	Light will light when pressed Replace lamp If necessary (p 2-59)
	Dome light	Set dome light switch (17) to WHITE	Dome light (18) will show white light Replace lamp if necessary (p 2-61)
		Set switch (17) to RED	Dome light (18) will show red light Replace lamp if necessary (p 2-61).
		Set Switch (17) to OFF	Dome light (18) will go off
	Timer	Rotate TIMER (19) fully clockwise	PURGE light (16) will light
			OCCUPIED light in compart- ment control module will light
ENTRA OUTLE		Allow TIMER (19) to return to "O" (approximately five minutes)	PURGE and OCCUPIED lights will go off
PROTECTIVE		Loosen hose clamp on protective cap and remove cap from entrance outlet	
CAP			

LOCATION	AL TEST (CONT). ITEM	ACTION	INDICATION/REMARKS
		Close shelter door and protective entrance door	
Compartment Control Module	Pressure circuit	Set POWER switch (14) to ON	Main fan must start and run MASK indicator light (9) will flash
			Warning horn (10) will sound until shelter Is pressurized (approximately 30 seconds)
(i	20 (9) (14)	Allow horn to silence automatically This will indicate proper system operation,	MASK light (9) will go off and warning horn (10) will silence when proper shelter pressure is reached
O COROLLING	RVICE WARNING T BREAKERS COMPRIMENT COMPATIMENT	YOWER O	ENTRANCE LOW PRESSURE light (11) will light when filter unit is started and then go off when proper protective entrance pressure Is reached
INDICATOR	RS PRESSURE HORN OFF		When loss of power to the collective protection equipment occurs with the compartment control module POWER switch In the ON position, the MASK light (9) will flash and warning horn (10) will sound
11)	ССМ	10	
		Open shelter door	MASK light (9) will flash
			Warning horn (10) will sound
		Press HORN OFF button (20)	Button will stay in pressed position Warning horn will stop sounding MASK light (9) will light and stay on

LOCATION	ITEM	ACTION	INDICATION/REMARKS
LOCATION	I I LIVI	ACTION	INDICATION/INLINIANING
		Open protective entrance door	
Compartment Control Module	Pressure circuit		ENTRANCE LOW PRESSURE light (11) will light
Protective Entrance Control Module			LOW PRESSURE light (15) will light
SERVICE SER	20 WARNING POWER PARTMENT POWER O PARTMENT POWER O POWER POWER O POWER O POWER POWER O POWER POWER O POWER POWER POWER O POWER POWER O POWER POWER O POWER P	AED OFF WHITE → NEV WIDAL mo t of to have g	PECM 15
MOCATORS PRINTS OF THE PRINTS	CCM	Close protective entrance and shelter doors	Within 30 seconds ENTRANCE LOW PRES- SURE light (11) will go off Also, the LOW PRESSURE light (15) on the protective entrance control module will go off.
(11)	(10)		MASK light (9) will go off HORN OFF button (20) will reset
Power Distribution Unit	CHANGE FILTER Indicator light	Disconnect tubing (21) (green dot)	Filter unit must be operating
		⊕ ≒(0⇒)=	GREEN DOT WARNING WARNING POWER DISTRIBUTION J3 S S S S S S S S S S S S S

2-7. FUNCTIONAL TEST (CONT).

LOCATION	ITEM	ACTION	INDICATION/REMARKS
Compartment Control Module	CHANGE FILTER indicator light	SERVICE CIRCUIT BREAKERS MAIN COMPARTMENT PRESSURE INDICATORS OUST TAN CHANGE OFF OFF OCCUPIED O	CHANGE FILTER light (12) will light
Power Distribution Unit	(12)	CCM Reconnect tubing (21) (green dot) removed above Tighten finger tight	
Fan and Airflow Valve Housing Unit	Airflow valve	Close shelter and protective entrance doors Loosen hose clamp (22) on protective cap (23) and remove cap from outlet port marked TO PROT ENT	Filter unit must be operating
V	24	Open shelter and protective entrance doors	The sliding plate (24) in the airflow valve must move to completely close off the outlet marked TO PROT ENT
		Close shelter door	The sliding plate (24) in the airflow valve will move toward the port marked TO SHELTER This partly opens the port marked TO PROT ENT
Y (23)	Turn off filter unit Set compartment control POWER switch (14) to OFF Replace protective cap (23) on port marked TO PROT ENT Tighten hose clamp (22)	Observe that sliding plate (24) marked TO PROT ENT is completely open (port marked TO SHELTER is closed).
	\mathcal{N}	Set compartment control POWER switch (14) to OFF Replace protective cap (23) on port marked TO PROT ENT	Observe that sliding plate marked TO PROT ENT is completely open (port mar

LOCATION ITEM ACTION INDICATION/REMARKS

NOTE

If the following Indications are not obtained, the CCM batteries may need charging Operate the collective protective equipment for one-half hour and then repeat this check If indications are still not obtained, replace CCM (p 2-81)

Loss of power warning system

Disconnect plug P1 (25)

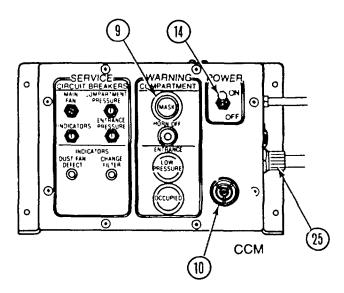
Set POWER switch (14) to ON

MASK Light (9) will flash

Warning horn (10) will sound

Set POWER switch (14) to OFF

Reconnect plug P1 (25)



Section V. TROUBLESHOOTING

2-8. GENERAL.

a. This section contains troubleshooting information for locating and correcting most of the operating troubles which may develop in your protective equipment. Each malfunction for an individual component, unit, or system is followed by a list of tests or inspections which will help you to determine corrective actions to take. You should perform the test/inspections and corrective actions in the order listed.

2-9. TROUBLESHOOTING PROCEDURES.

a. Perform functional test first. Then, use the symptom index for quick access to the troubleshooting procedures. b. This manual cannot list all possible malfunctions that may occur, nor all tests or inspections and corrective actions. If a malfunction is not listed (except when malfunction and cause are obvious) or is not corrected by listed corrective actions, notify your supervisor.

NOTE

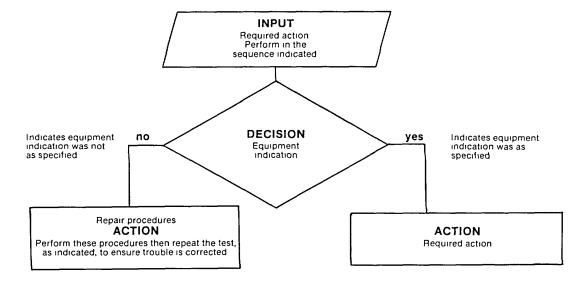
When beginning a troubleshooting procedure, be sure power is on at the CCM and the power source.

When measuring voltage at the power distribution unit (PDU), TP #10 is ground.

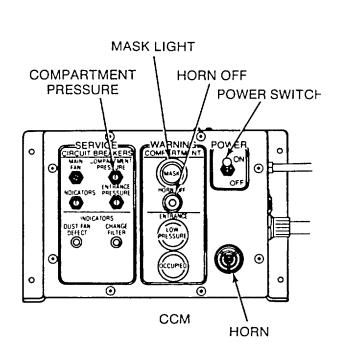
SYMPTOM INDEX

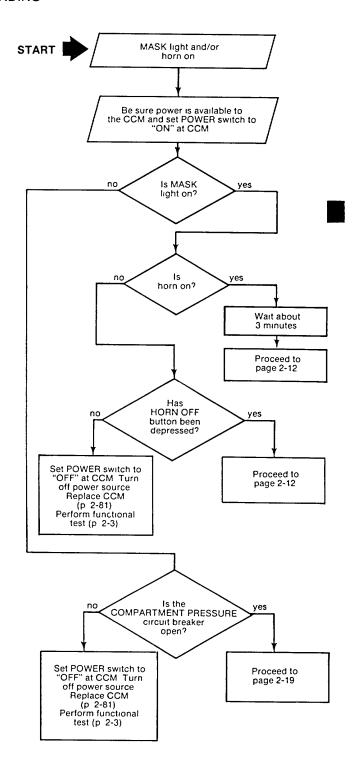
		Troubleshooting Procedure Page
1.	MASK light flashing and/or warning horn sounding	2-11
	Protective entrance LOW PRESSURE lights on	
3.	No power indication (all indicator lights do not illuminate when pressed to test)	2-27
4.	Protective entrance LOW PRESSURE lights will not come on	2-33
5.	CHANGE FILTER lights with clean filter	2-39
	CHANGE FILTER light does not illuminate	
7.	OCCUPIED AND PURGE lights do not operate properly	2-42
8.	INDICATORS circuit breaker trips	2-45
9.	Protective entrance dome light does not come on	2-48

b. The following describes the use of the troubleshooting charts.



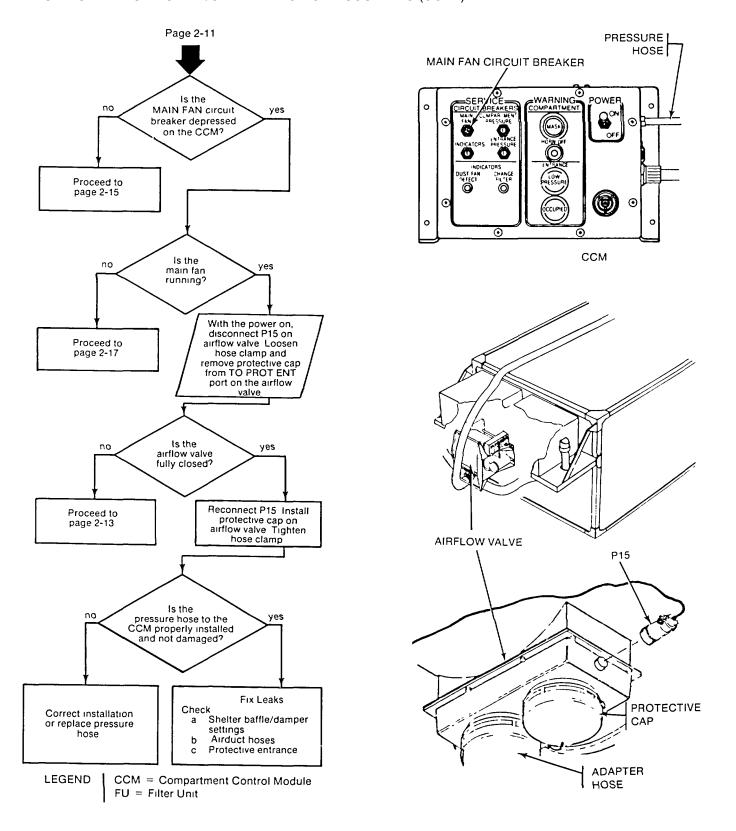
1. MASK LIGHT FLASHING AND/OR WARNING HORN SOUNDING

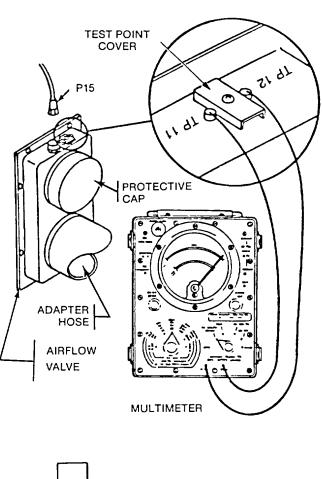


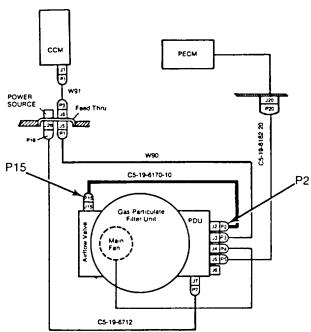


LEGEND
CCM = Compartment Control Module

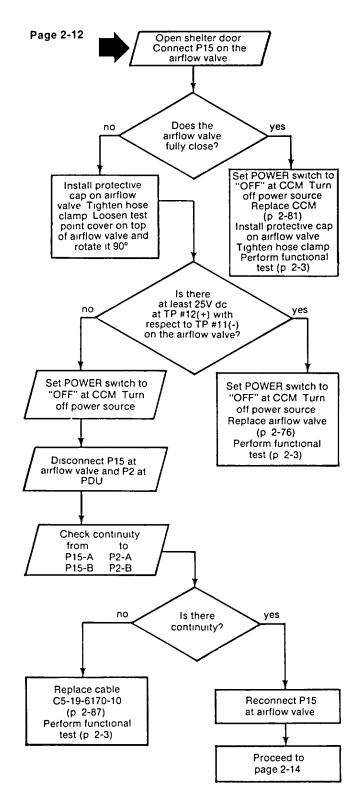
1. MASK LIGHT FLASHING AND/OR WARNING HORN SOUNDING (CONT).







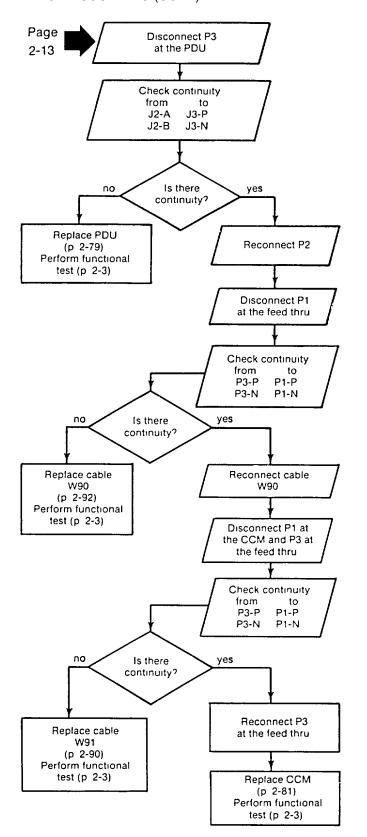
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

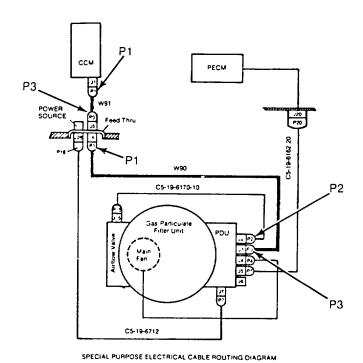


CCM = Compartment Control Module PDU = Power Distribution Unit

TP = Test Point

MASK LIGHT FLASHING AND/OR WARNING HORN SOUNDING (CONT)

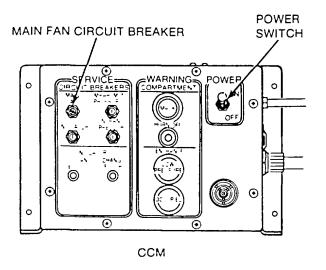


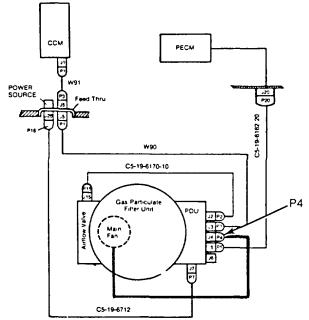


LEGEND

CCM = Compartment Control Module

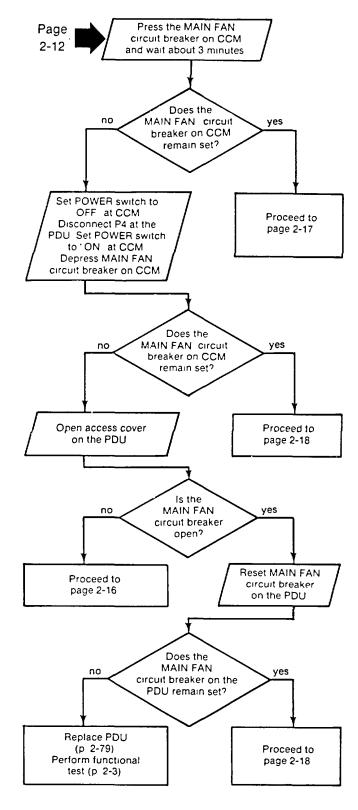
PDU = Power Distribution Unit





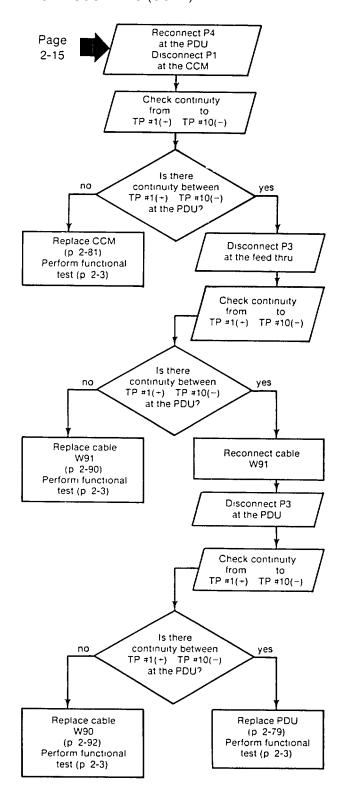
PDU

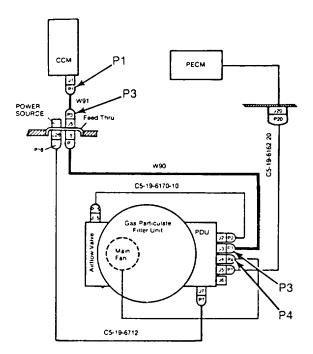
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



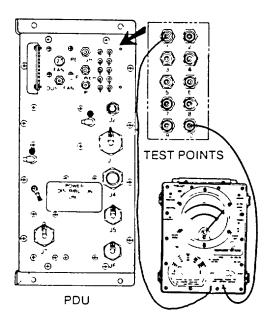
LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit

MASK LIGHT FLASHING AND/OR WARNING HORN SOUNDING (CONT).



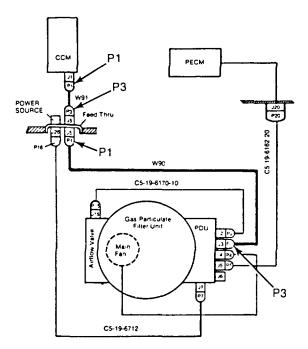


SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

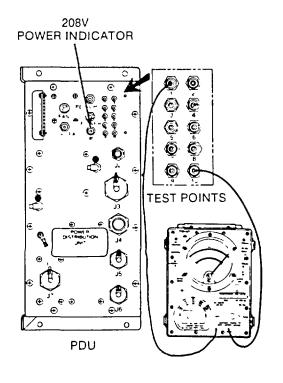


MULTIMETER

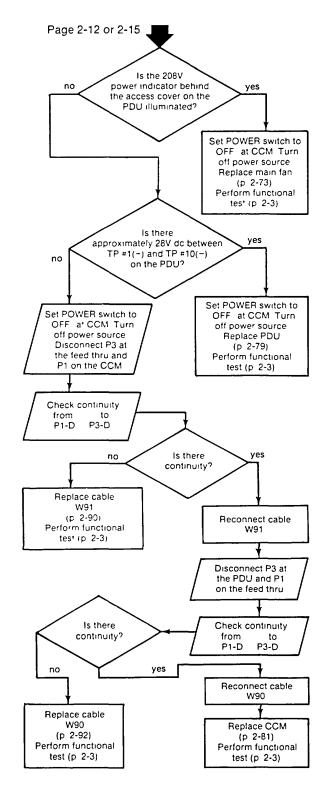
LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit
TP = Test Point



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



Multimeter



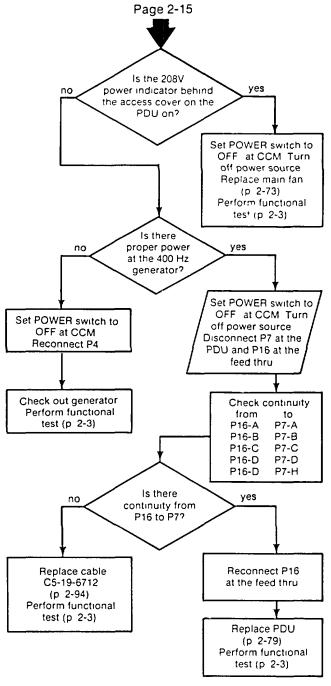
LEGEND

CCM = Compartment Control Module

PDU = Power Distribution Unit

TP = Test Point

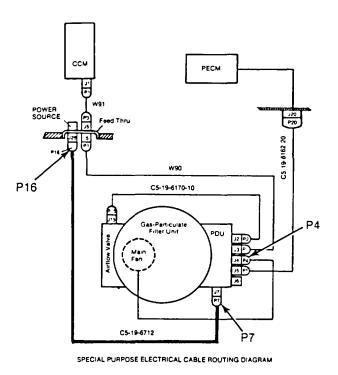
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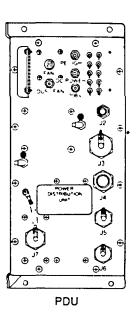


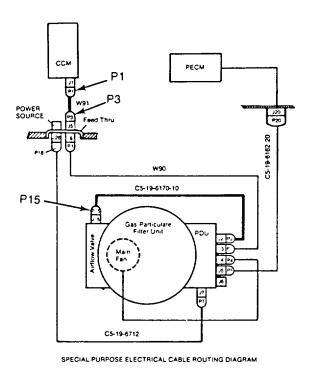
LEGEND

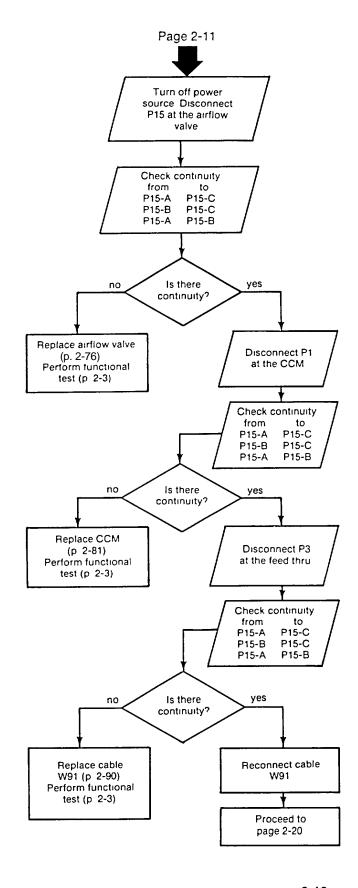
CCM = Compartment Control Module

PDU = Power Distribution Unit



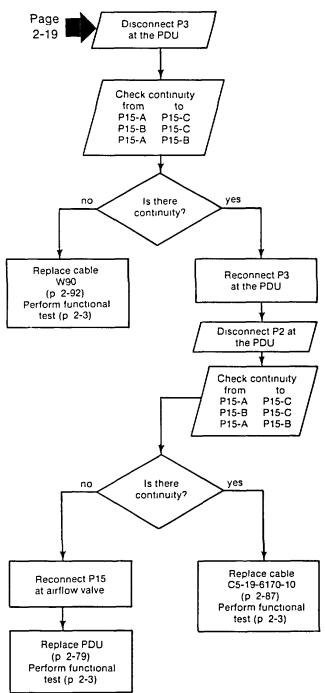


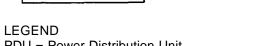


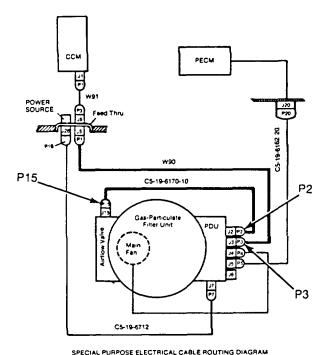


LEGEND
CCM = Compartment Control Module

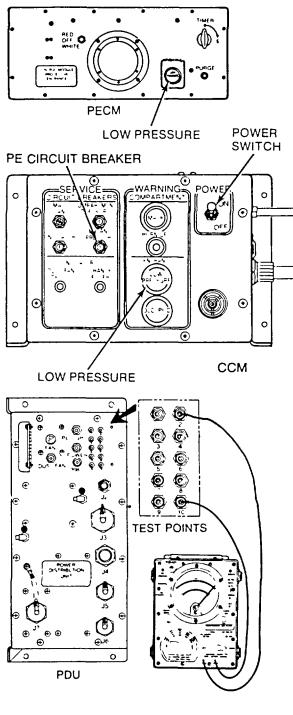
1. MASK LIGHT FLASHING AND/OR WARNING HORN SOUNDING (CONT).







2. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS ON.



MULTIMETER

LEGEND

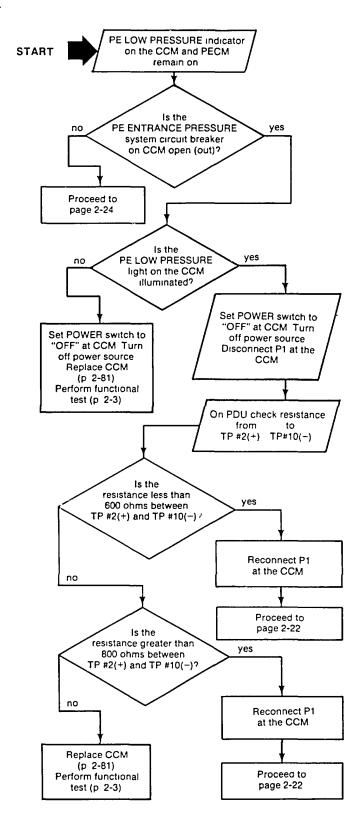
CCM = Compartment Control Module

PDU = Power Distribution Unit

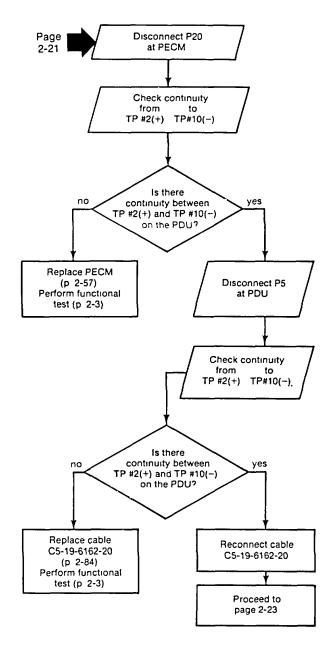
PE = Protective Entrance

PECM = Protective Entrance Control Module

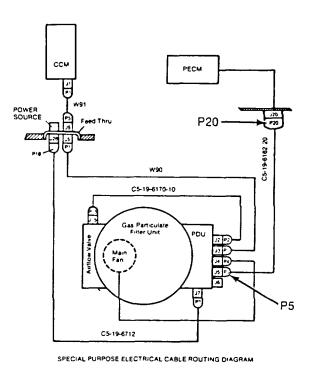
TP = Test Point

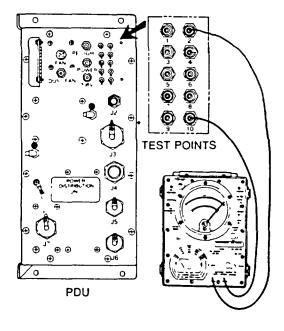


2. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS ON (CONT).

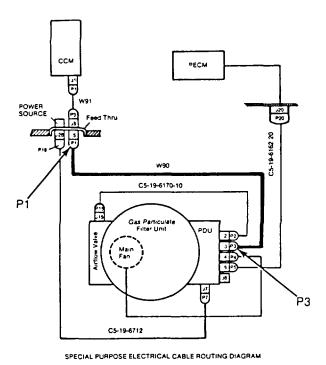


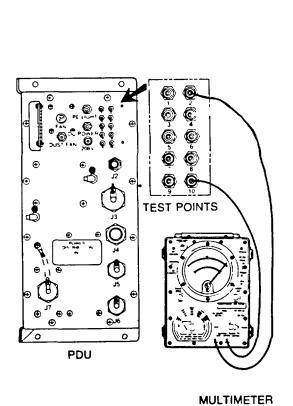
LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit
TP = Test Point





MULTIMETER





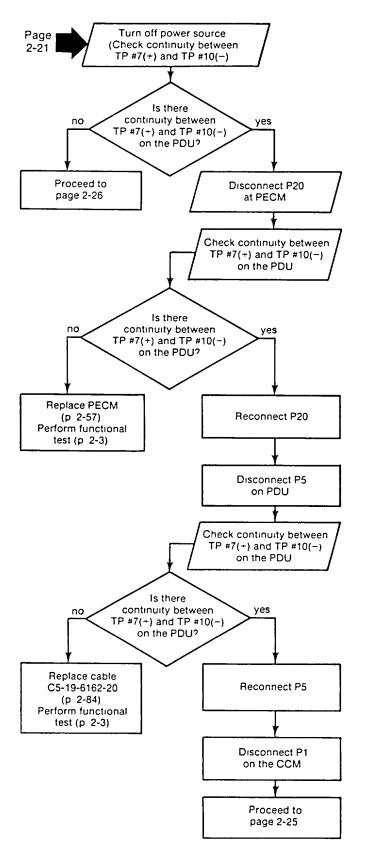
Page Disconnect P1 2-22 at the feed thru Check continuity from to TP #2(+) TP#10(-) Is there continuity between TP #2(+) and TP #10(-) yes on the PDU? Replace cable W91 Disconnect P3 (p 2-90) at the PDU Perform functional test (p 2-3) Check continuity from to TP #2(+) TP#10(-) Is there continuity between yes TP #2(+) and TP #10(-) on the PDU? Replace cable Reconnect P1 W90 at the feed thru (p 2-92) Perform functional test (p 2-3) Replace PDU (p 2-79) Perform functional test (p 2-3)

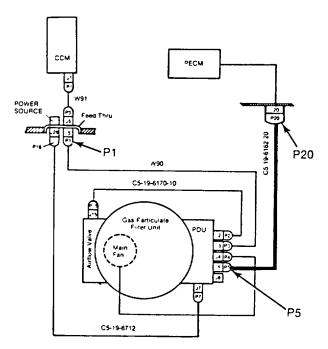
LEGEND

CCM = Compartment Control Module

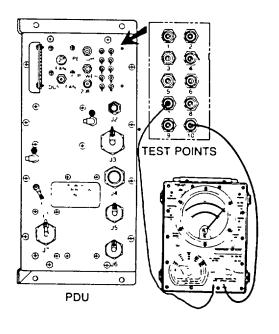
PDU = Power Distribution Unit

2. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS ON (CONT).



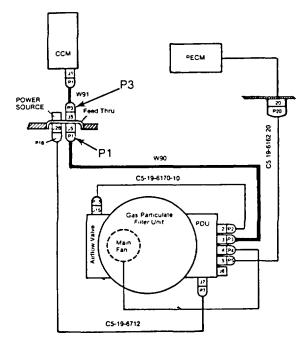


SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

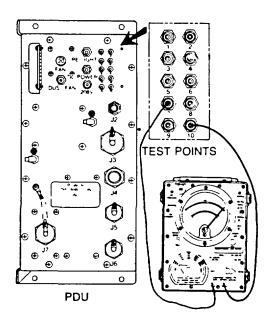


MULTIMETER

LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit

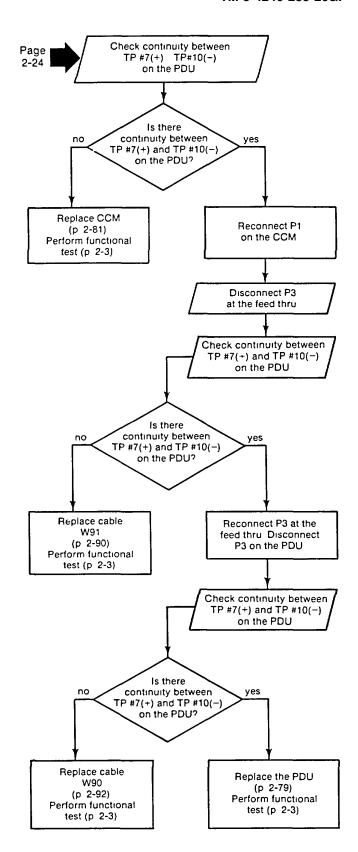


SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

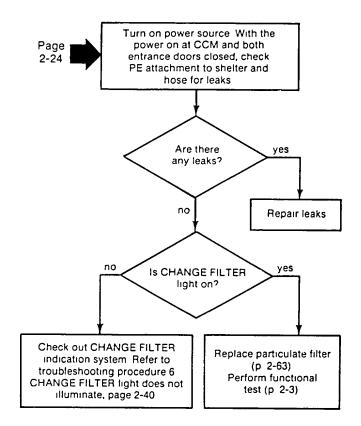


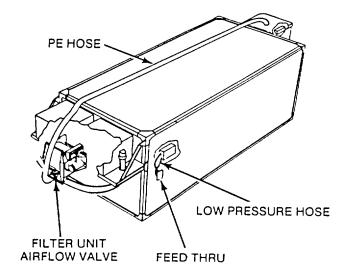
MULTIMETER

LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit



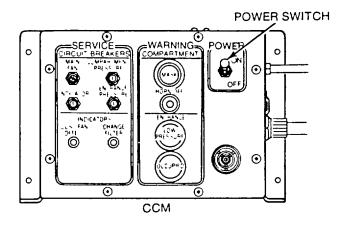
2. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS ON (CONT).

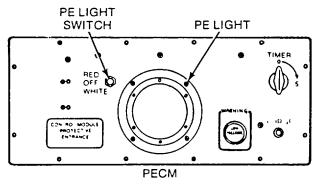


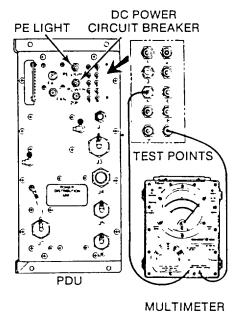


LEGEND
CCM = Compartment Control Module
PE = Protective Entrance

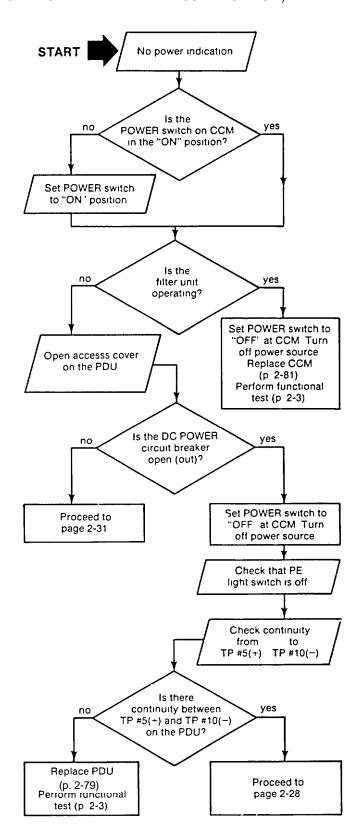
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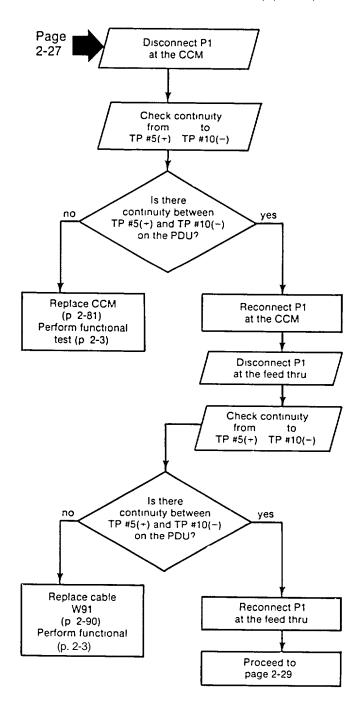




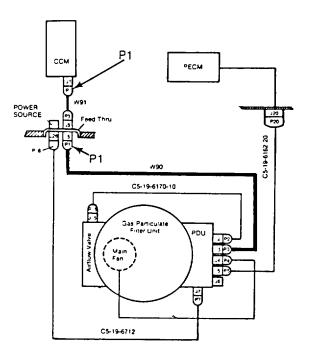
LEGEND CCM = Compartment Control Module PDU = Power Distribution Unit PE = Protective Entrance PECM = Protective Entrance Control Module TP = Test Point



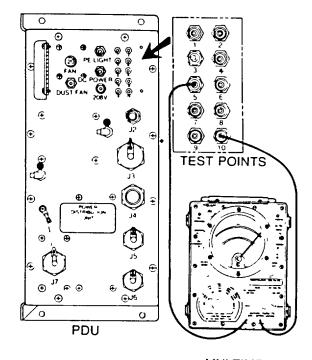
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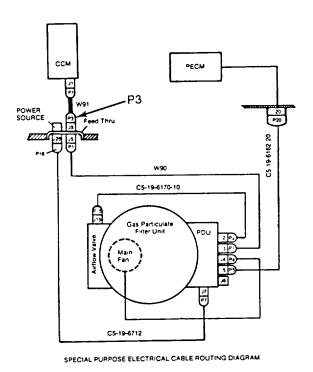
LEGEND CCM = Compartment Control Module PDU = Power Distribution Unit TP = Test Point

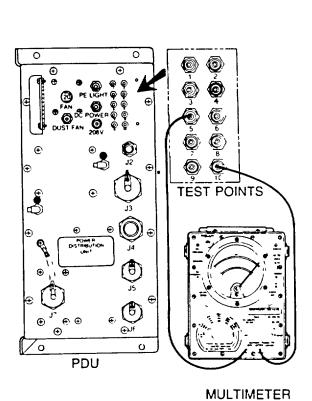


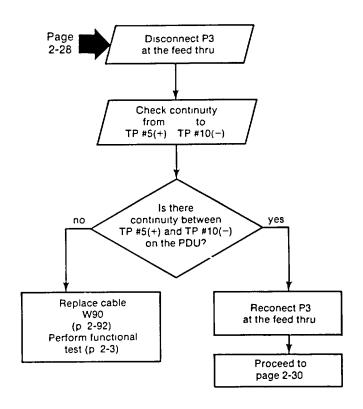
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



MULTIMETER

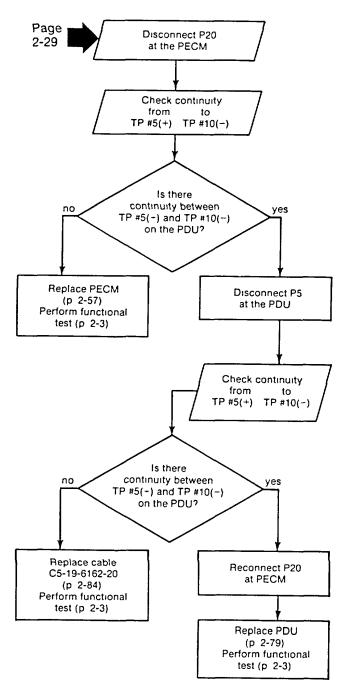




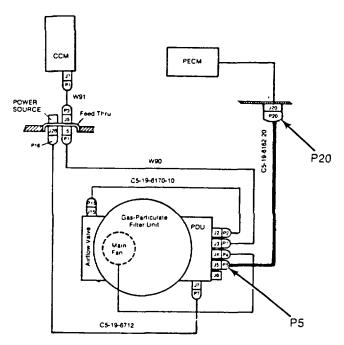


LEGEND
PDU = Power Distribution Unit
TP = Test Point

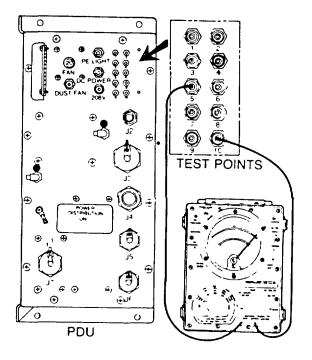
3. NO POWER INDICATION (ALL INDICATOR LIGHTS DO NOT ILLUMINATE WHEN PRESSED TO TEST) (CONT)



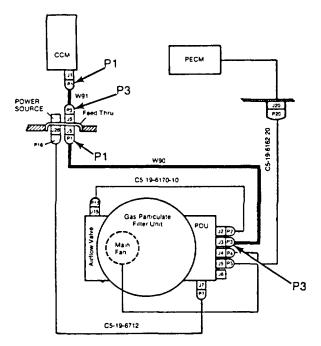
LEGEND
PDU = Power Distribution Unit
PECM = Protective Entrance Control Module
TP = Test Point



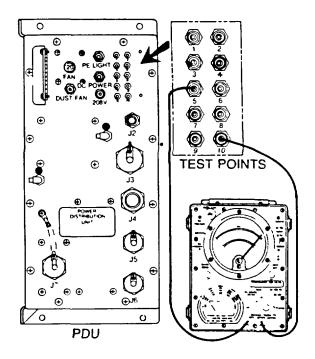
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



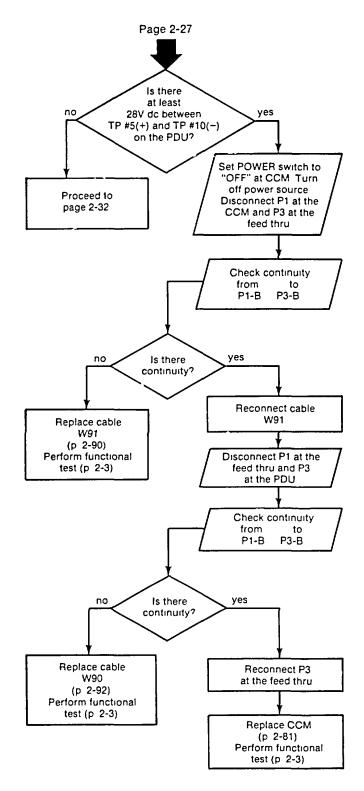
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SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

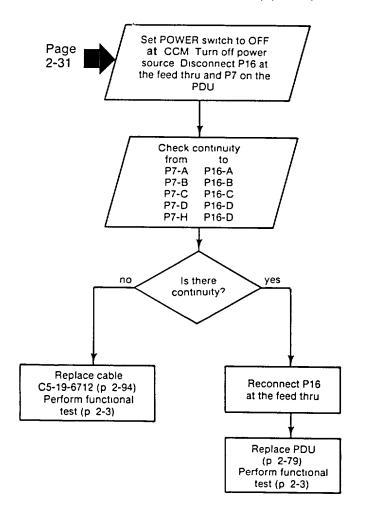


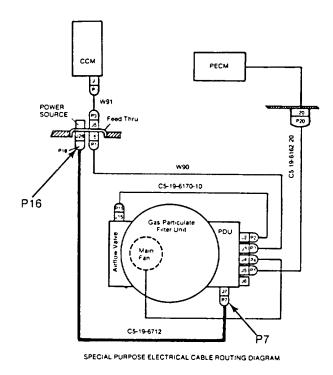
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LEGEND
CCM = Compartment Control Module
PDU = Power Distribution Unit
TP = Test Point

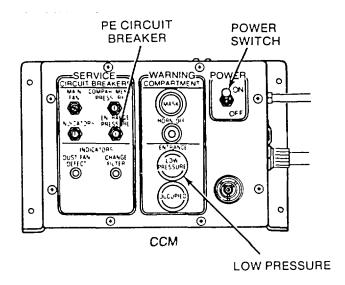
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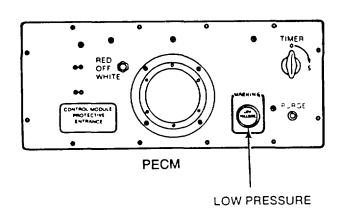


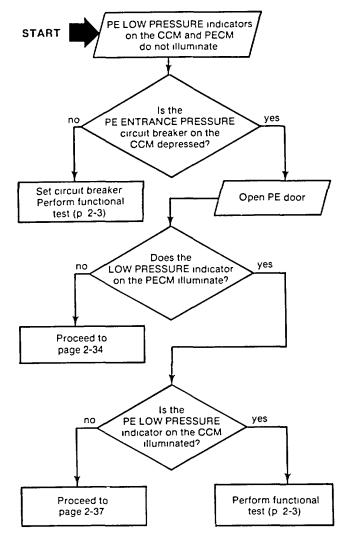


LEGEND
PDU = Power Distribution Unit

4. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS WILL NOT COME ON.

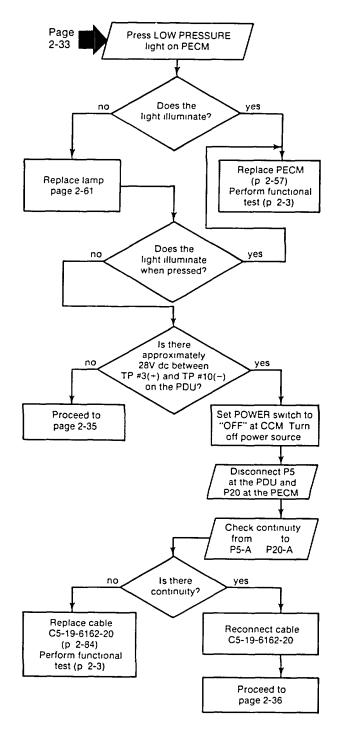




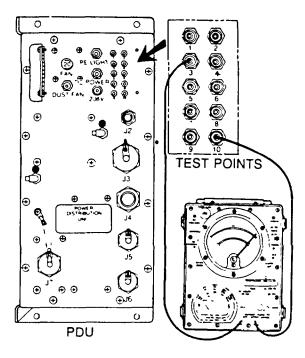


LEGEND
CCM = Compartment Control Module
PE = Protective Entrance
PECM = Protective Entrance Control Module

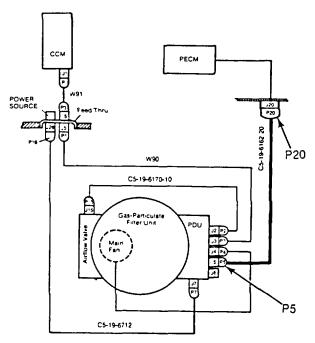
4. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS WILL NOT COME ON (CONT).



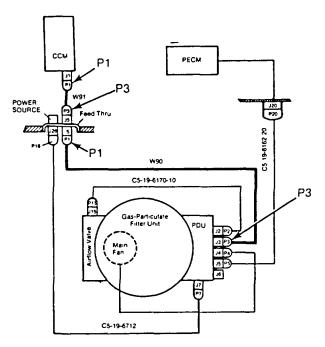
LEGEND
PDU = Power Distribution Unit
PE = Protective Entrance
PECM = Protective Entrance Control Module
TP = Test Point



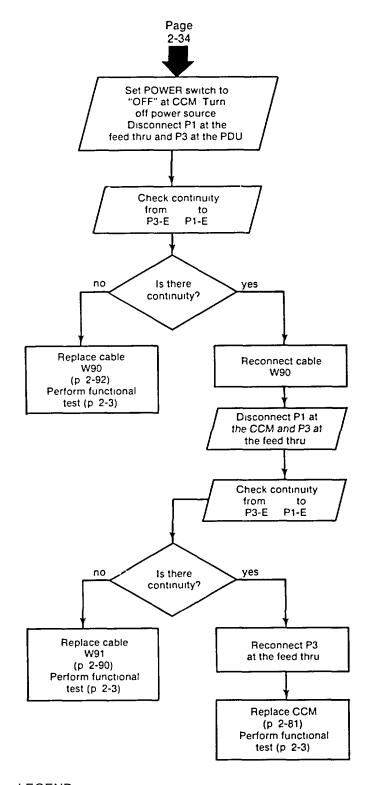
MULTIMETER



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

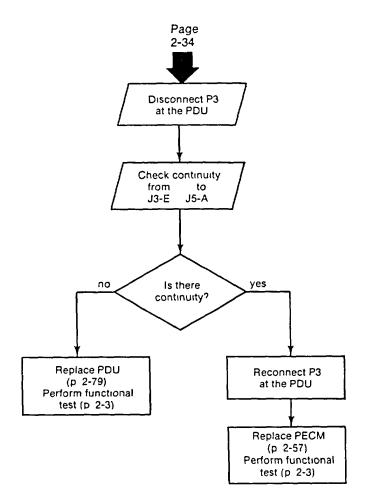


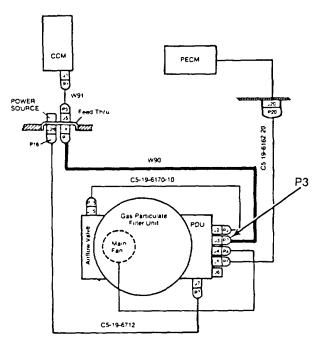
LEGEND

CCM = Compartment Control Module

PDU = Power Distribution Unit

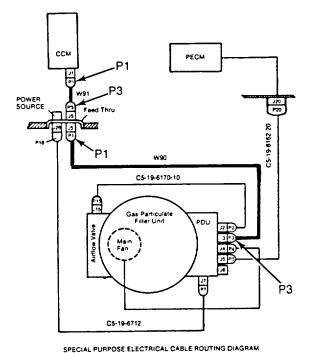
4. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS WILL NOT COME ON (CONT).



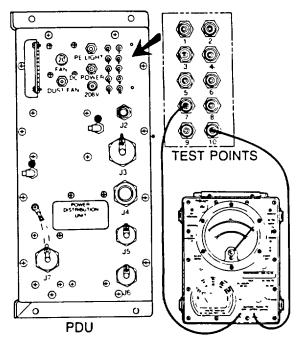


SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

LEGEND PDU = Power Distribution Unit PECM = Protective Entrance Control Module



SPECIAL PURPOSE ELECTRICAL GASEE MOSTING BINGS

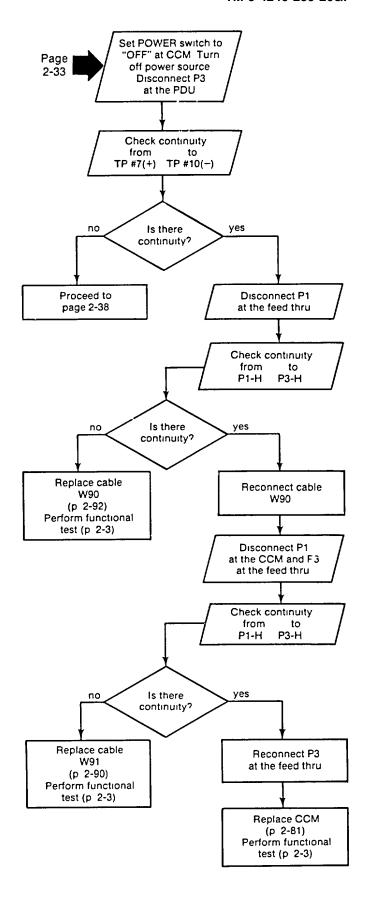


MULTIMETER

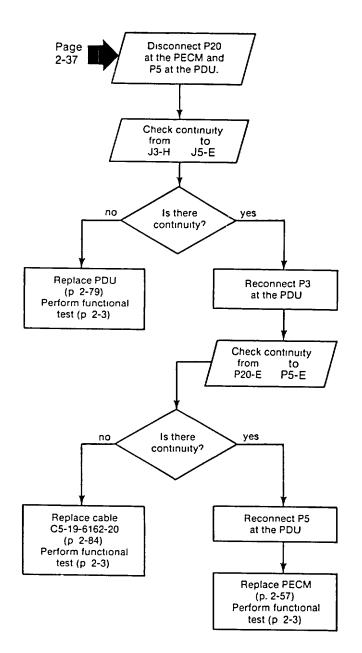
LEGEND

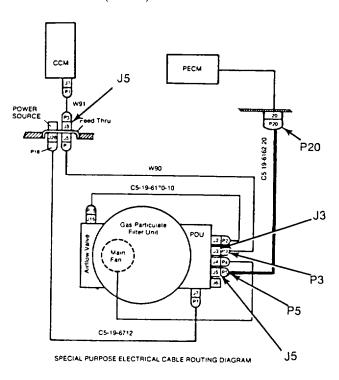
CCM = Compartment Control Module

PDU = Power Distribution Unit



4. PROTECTIVE ENTRANCE LOW PRESSURE LIGHTS WILL NOT COME ON (CONT).





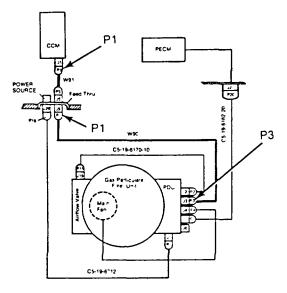
LEGEND

PDU = Power Distribution Unit

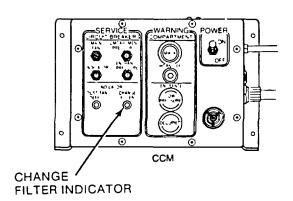
PECM = Protective Entrance Control Module

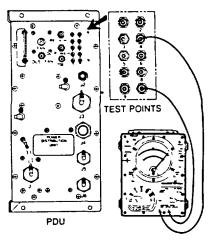
TM 3-4240-285-20&P

5. CHANGE FILTER LIGHTS WITH CLEAN FILTER



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM





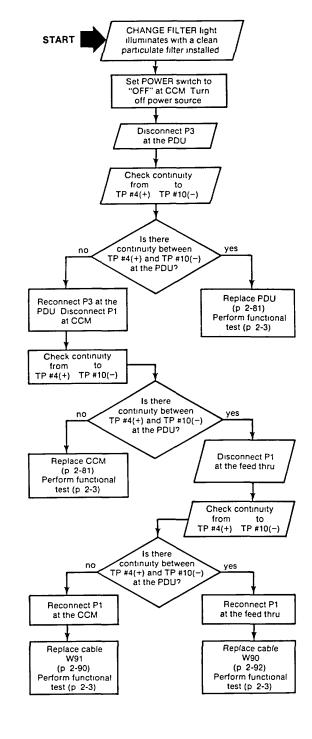
MULTIMETER

LEGEND

CCM = Compartment Control Module

PDU = Power Distribution Unit

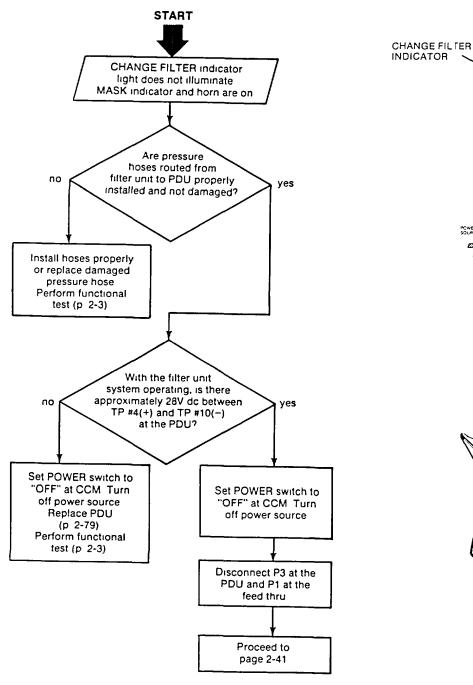
TP = Test Point

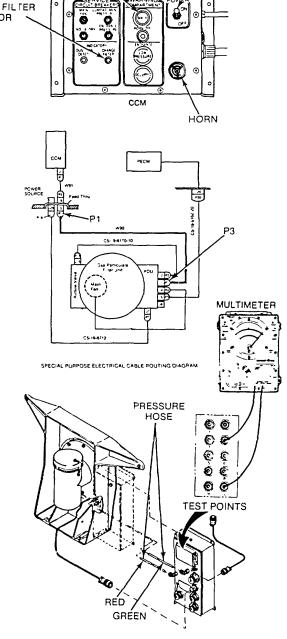


POWER SWITCH

MASK

6. CHANGE FILTER LIGHT DOES NOT LIGHT.

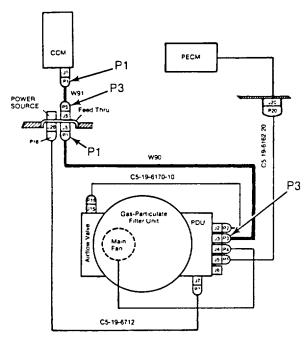




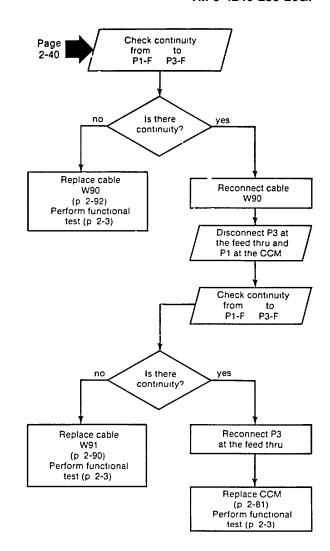
LEGEND

CCM = Compartment Control Module

PDU = Power Distribution Unit

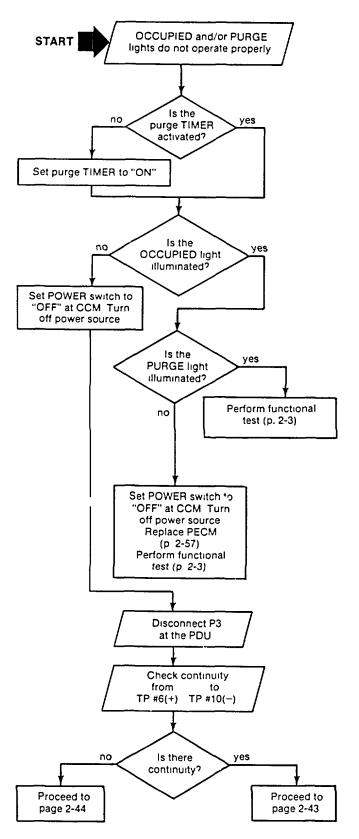


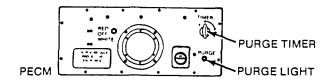
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

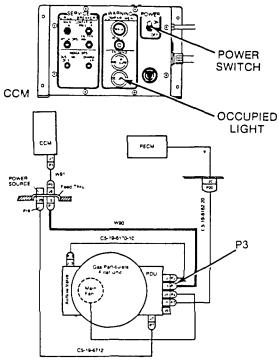


LEGEND
CCM = Compartment Control Module

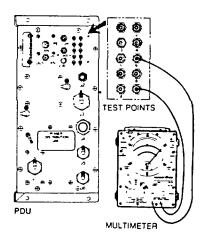
OCCUPIED AND PURGE LIGHTS DO NOT OPERATE PROPERLY.



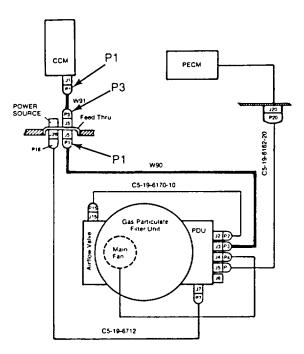




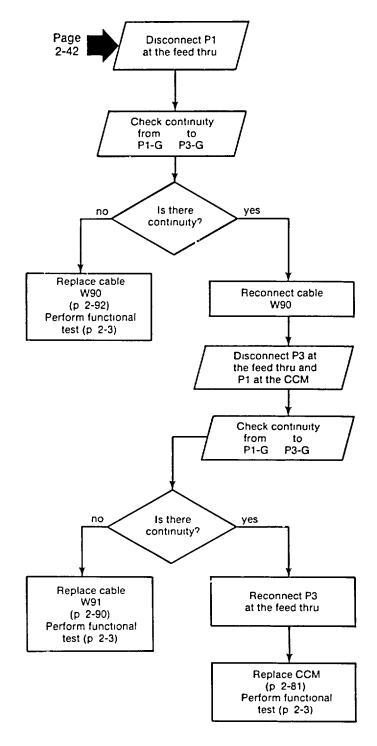
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



LEGEND
PDU = Power Distribution Unit
PECM = Protective Entrance Control Module
TP = Test Point

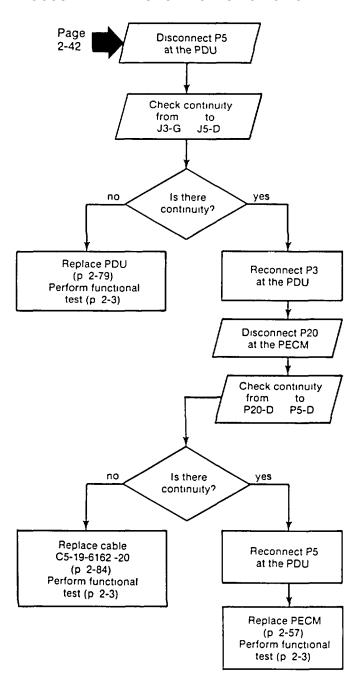


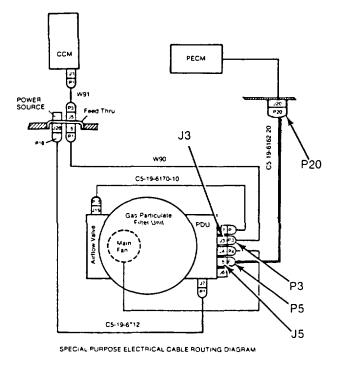
SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



LEGEND CCM = Compartment Control Module

7. OCCUPIED AND PURGE LIGHTS DO NOT OPERATE PROPERLY (CONT)



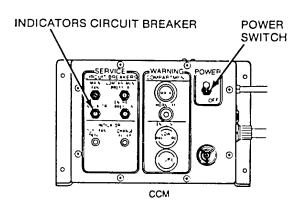


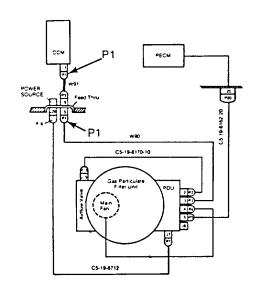
LEGEND

PDU = Power Distribution Unit

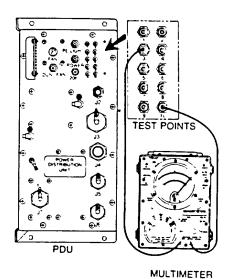
PECM = Protective Entrance Control Module

8. INDICATORS CIRCUIT BREAKER TRIPS.





SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM



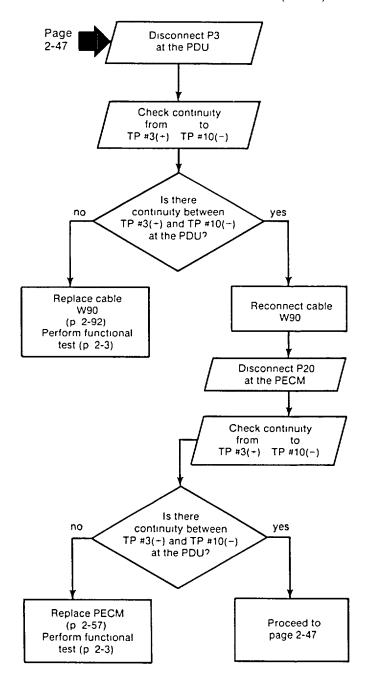
INDICATORS circuit breaker **START** is open (out) and will not remain depressed Set POWER switch to "OFF" at CCM Turn off power source Disconnect P1 at the CCM Check continuity from TP #3(+) TP #10(-) Is there continuity between yes no TP #3(+) and TP #10(-) at the PDU? Replace CCM Reconnect P1 (p 2-81) at the CCM Perform functional test (p 2-3) Disconnect P1 at the feed thru Check continuity from to TP #3(+) TP #10(-) Is there continuity between yes TP #3(+) and TP #10(-) at the PDU? Replace cable W91 Proceed to (p 2-90) page 2-46 Perform functional test (p 2-3)

LEGEND

CCM = Compartment Control Module

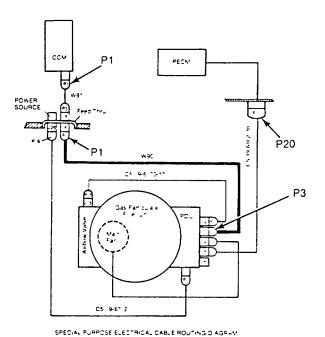
PDU = Power Distribution Unit

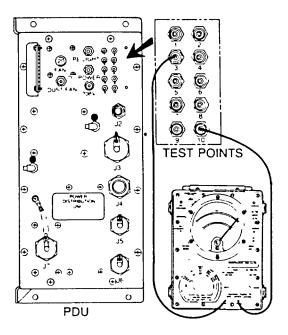
8. INDICATORS CIRCUIT BREAKER TRIPS (CONT).

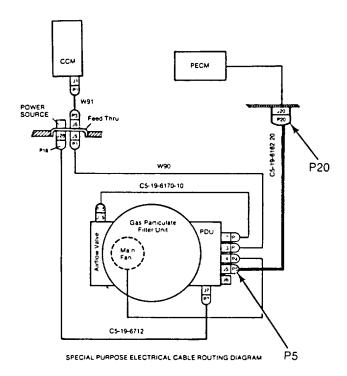


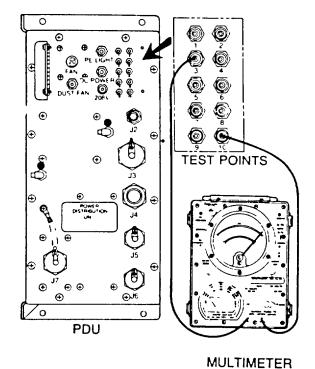
LEGEND

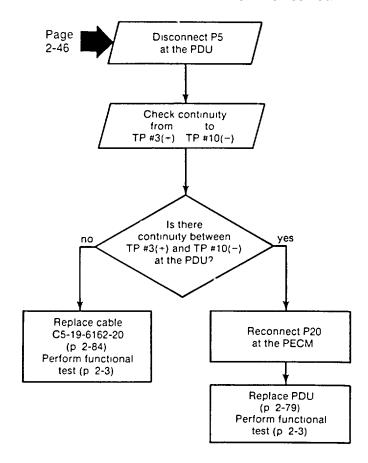
PDU = Power Distribution Unit PECM = Protective Entrance Control Module





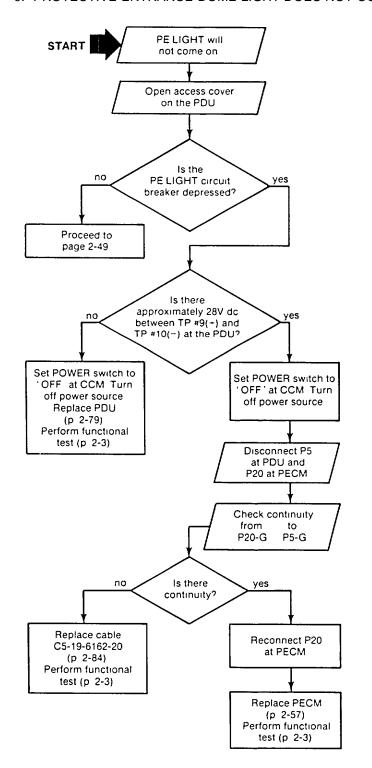


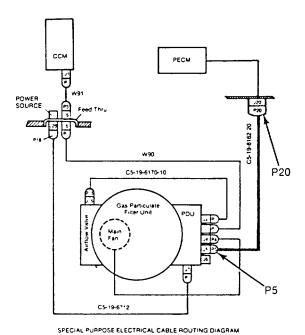




LEGEND PDU = Power Distribution Unit TP = Test Point

9. PROTECTIVE ENTRANCE DOME LIGHT DOES NOT COME ON.





PELIGHT
CIRCUIT BREAKER

TEST POINTS

PDU

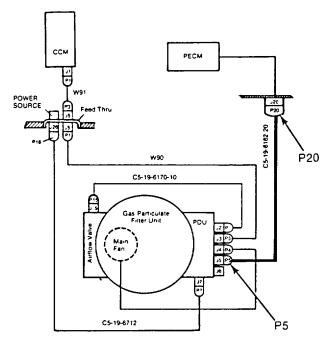
MULTIMETER

LEGEND

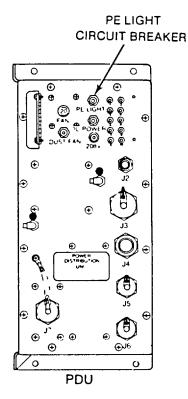
PDU = Power Distribution Unit

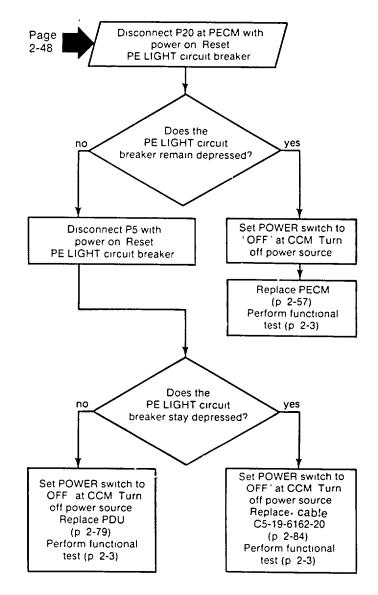
PE = Protective Entrance

PECM = Protective Entrance Control Module



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM





LEGEND PDU = Power Distribution Unit PE = Protective Entrance PECM = Protective Entrance Control Module

Section VI. MAINTENANCE PROCEDURES FOR M14 PROTECTIVE ENTRANCE

2-10. GENERAL. These Instructions are for use by organizational maintenance personnel. They apply to: M14 protective entrance

Protective entrance control module

2-11. M14 PROTECTIVE ENTRANCE - MAINTENANCE INSTRUCTIONS.

This task covers

a. Replacement c. Removal e. Disassembly g. Painting

b. Repair d. Installation f. Reassembly

INITIAL SETUP

Tools References

General Mechanics Tool Kit *TM 9-1430-600-12-1 Engagement Control Station SC 5180-90-CL-N26 *TM 9-1430-602-12-1 Information Coordination Central

*TM 9-1430-604-12-1 Communication Relay Group

ITEM LOCATION **ACTION**

REPLACEMENT

PATRIOT M14 protective Refer to TM 9-1430-600-12-1, TM 9-1430-602-12-1, or

entrance TM 9-1430-604-12-1, for protective entrance replacement

instructions

REPAIR

Impermeable wall fabric Repair tears or silts

M14 Protective Entrance (PE)

*To be published

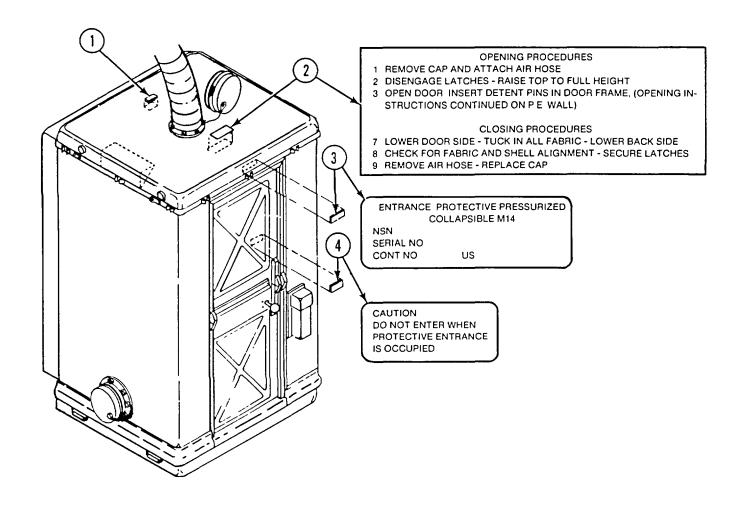
Clean damaged area using rags (item 6, app D) and dry-cleaning solvent (Item 4. app D).

Cut a piece of tape (item 7, app D) about four inches longer than the tear or silt. Position tape over the tear or silt and press firmly In place.

Apply tape to the inside of the protective entrance impermeable fabric wall If necessary for added strength, crossed strips of tape may be used.

LOCATION	ITEM	ACTION
REMOVAL		
M14 Protective Entrance	Instruction plates (1, 2, and 4) and Identification plate (3)	Pick up edge of plate with sharp tool.

Pull plate completely off the mounting surface.



2-11. M14 PROTECTIVE ENTRANCE - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

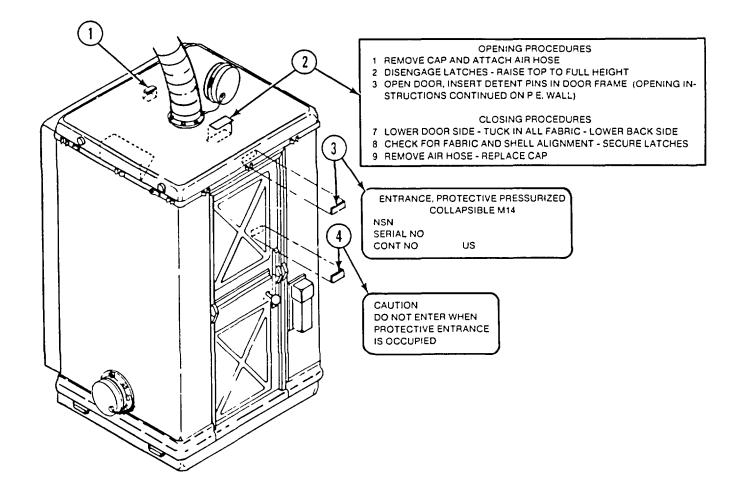
INSTALLATION

Instruction plates (1, 2, and 4) and Identification plate (3)

Thoroughly clean mounting surface with dry-cleaning solvent (item 4. app D). Surface must be free of all contamination such as oil, grease, dirt, or any foreign matter.

Peel back paper from adhesive back of instruction or Identification plate.

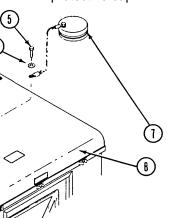
Mount plate and apply pressure to plate surface.



LOCATION ITEM ACTION

REMOVAL

M14 Protective Entrance Airduct Inlet Dust and moisture seal protective cap



Remove

inlet (3).

Reach through inlet and hold nut (4) with wrench.

Remove screw (5) from nut (4), washer (6), and cable loop on cap (7) from inlet (3).

Loosen hose clamp (1) Remove airduct hose (2) from

Remove cap (7) from protective entrance (8).

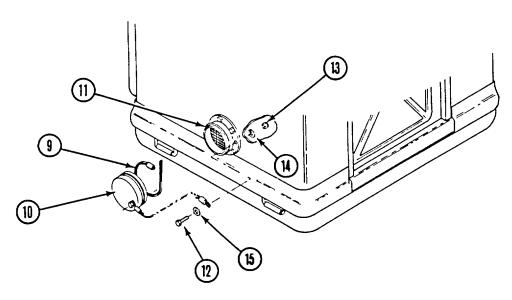
M14 Protective Entrance Airduct Outlet Dust and moisture seal protective cap

Loosen hose clamp (9). Remove protective cap (10) from outlet (11).

Hold screw (12) with a wrench.

From Inside PE, unscrew nut (13) and remove washer (14).

Remove screw (12), washer (15) and cable loop on cap (10) from protective entrance.



2-11. M14 PROTECTIVE ENTRANCE - MAINTENANCE INSTRUCTIONS (CONT).

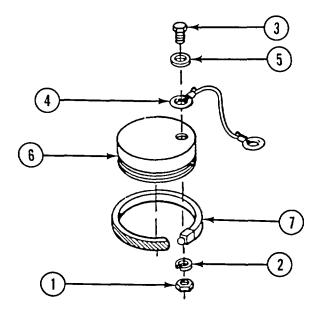
LOCATION ITEM ACTION

DISASSEMBLY

Dust and moisture seal protective cap

Unscrew nut (1). Remove washer (2), screw (3), support cable (4), and washer (5) from rubber cap (6).

Unscrew adjustment screw on hose clamp (7) and remove from rubber cap (6).



REPAIR

Support cable

Fabricate support cable (fig E-1, app E).

REASSEMBLY

Dust and moisture seal protective cap

Install hose clamp (7) In groove In rubber cap (6). Turn adjustment screw lust enough to keep clamp in place.

Secure support cable (4) to rubber cap (6) with screw (3), washer (5), washer (2), and nut (1).

LOCATION ITEM ACTION

INSTALLATION

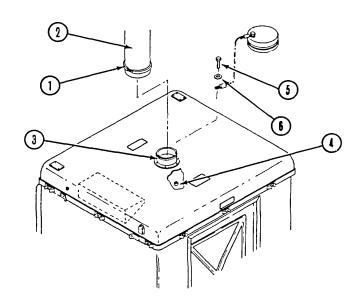
M14 Protective Entrance Airduct Inlet Dust and moisture seal protective cap

Place screw (5) through washer (6), support cable loop and hole at base of airduct inlet (3).

Reach through airduct inlet and install nut (4). Tighten securely.

Place airduct hose (2) on airduct inlet (3).

Tighten hose clamp (1) securely.



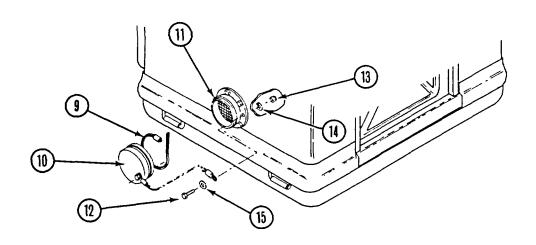
M14 Protective Entrance Airduct Outlet Dust and moisture seal protective cap

Install screw (12) and washer (15) with support cable loop.

From inside PE, install washer (14) and nut (13) on screw (12). Tighten securely.

Place protective cap (10) on airduct outlet (11).

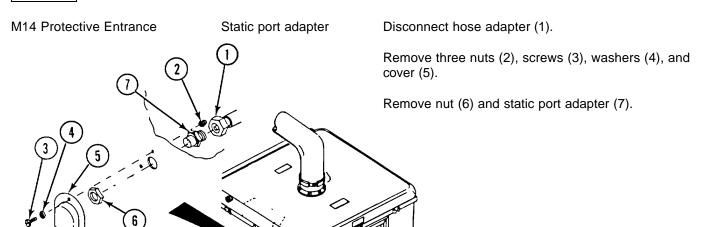
Tighten hose clamp (9) securely.



2-11. M14 PROTECTIVE ENTRANCE - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

REMOVAL



INSTALLATION

Install static port adapter (7) and nut (6). Tighten securely.

Install cover (5) using screws (3), washers (4), and nuts (2).

Connect hose adapter (1) to static port adapter (7). Tighten securely.

PAINTING

M14 Protective Entrance Painted surfaces Touch-up painting of met

Touch-up painting of metal surfaces is authorized:

Clean surface to be painted using rags (item 6, app D) and dry-cleaning solvent (item 4, app D).

Paint surfaces with one coat of primer (item 5, app D).

Paint surfaces of equipment mounted outside of the protective entrance with aliphatic polyurethane coating (item 2, app D).

NOTE 43-0139 for painting Instru

Refer to TM 43-0139 for painting Instructions for field use

2-12. M14 PROTECTIVE ENTRANCE CONTROL MODULE - MAINTENANCE INSTRUCTIONS.

This task covers

- a. Removal
- b. Repair
- c. Installation

- d. Disassembly
- e. Reassembly

INITIAL SETUP

Tools

General Mechanics Tool Kit SC 5180-90-CL-N26

and the second s			
1.004.71011	177.4	A OTION!	
LOCATION	IIEM	ACTION	
LOCATION	1 I L IVI	ACTION	

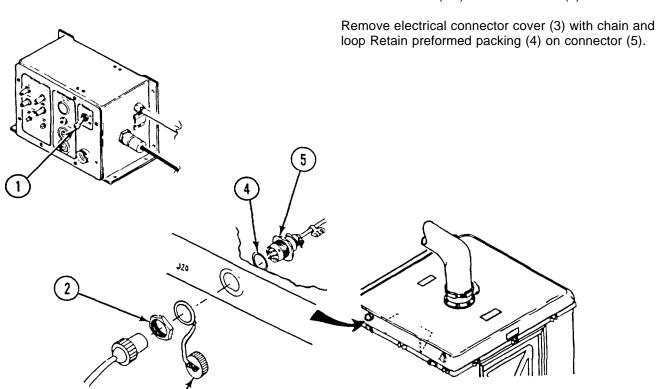
REMOVAL

M14 Protective Entrance

Protective entrance control module (PECM)

Set POWER switch (1) on compartment control module to OFF, Shut down power source.

Disconnect electrical cable plug P20 from outside of protective entrance (PE) and remove nut (2).



2-12. M14 PROTECTIVE ENTRANCE CONTROL MODULE - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

REMOVAL (CONT)

8

M14 Protective Entrance

Protective entrance control module

Disconnect adapter (6) on hose (7) from adapter (8).

Remove screws (9) and washers (10).

Remove protective entrance control module (11) from inside the protective entrance.

CAUTION

Hold coupling on protective entrance control module with a wrench to prevent it from turning.

Disconnect adapter (12) on hose (7) from adapter (13) on protective entrance control module.

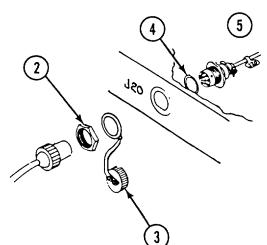
Fabricate replacement hose (7) (fig E-3A, app E). Cut adapters (6 and 12) from hose and insert adapters in new hose.

INSTALLATION

REPAIR

M14 Protective Entrance

Protective entrance control module



Hose

Install hose on protective entrance control module. Hold adapter (13) with a wrench and tighten adapter (12).

Position protective entrance control module (11) against brackets (14) in protective entrance.

Install screws (9) thru washers (10) and into brackets (14). Tighten securely.

Install adapter (6) on adapter (8) and tighten.

Install electrical cable connector J20 (5) with preformed packing (4) in protective entrance from the inside.

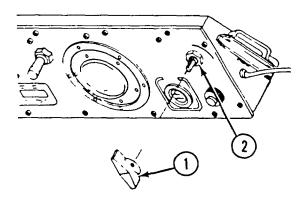
From the outside, install loop of connector cover (3) and nut (2) on electrical cable connector J20 (5). Tighten nut securely.

Reconnect electrical cable plug P20.

REMOVAL

Protective Entrance Control Module Knob

Pull knob (1) from timer shaft (2).



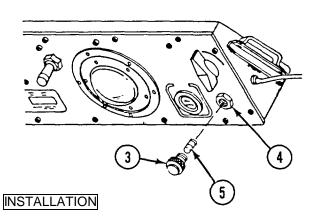
INSTALLATION

Aline knob pointer with 0 on panel Push knob (1) on timer shaft (2).

REMOVAL

Protective Entrance Control Module PURGE indicator lamp

Unscrew indicator light (3) from indicator light base (4) Pull out lamp (5) from indicator light (3).



Insert Indicator lamp (5) in indicator light (3).

Install indicator light (3) in light base (4).

2-12. M14 PROTECTIVE ENTRANCE CONTROL MODULE - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

REMOVAL

Protective Entrance Control Module

LOW PRESSURE lamp

Using two screwdrivers, gently pry lens (1) from panel (2).

Remove lamps (3) from lens (1).



INSTALLATION

Insert lamps (3) In lens (1) Insert lens (1) into panel (2) as shown in detail A. Press lens into panel until It snaps into place.

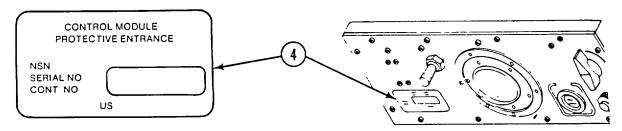
REMOVAL

Protective Entrance Control Module

Identification plate

Lift edge of plate (4) with a sharp tool.

Pull plate completely off the mounting surface.



INSTALLATION

Thoroughly clean mounting surface with dry-cleaning solvent (Item 4, app D). Mounting surface must be free of all contamination such as oil, grease, dirt, or any foreign matter

Peel back adhesive paper from plate back.

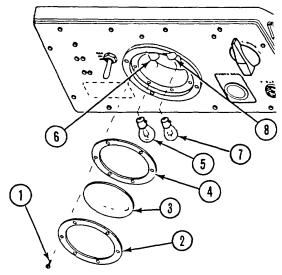
Mount the plate and apply pressure to the plate surface.

Dome

light

DISASSEMBLY

Protective Entrance Control Module



Remove screws (1), retainer (2), light lens (3) and dome light gasket (4).

Remove red lamp (5) by pressing In on the bulb and rotating it counterclockwise. Pull red lamp from socket (6).

Remove clear lamp (7) by pressing in on the bulb and rotating It counterclockwise. Pull clear lamp from socket

REPAIR

Lamps, screws, lens, and dome light gasket

Replace if unserviceable.

REASSEMBLY

Protective Entrance Control Module Dome light Insert red lamp (5) In socket (6). Aline studs in lamp base with slot in socket Press in and turn red lamp clockwise until It locks in place.

Insert clear lamp (7) in socket (8). Aline studs in lamp base with slot in socket. Press in and turn clear lamp clockwise until It locks in place.

Place gasket (4) on dome light lens (3).

Place retainer (2) on gasket and aline screw holes.

Position assembly in place and Install screws (1). Tighten securely.

Section VII. MAINTENANCE PROCEDURES FOR M59 GAS-PARTICULATE FILTER UNIT

2-13. GENERAL. These instructions are for use by

organizational maintenance personnel. They

apply to:

M59 gas-particulate filter unit

Housing unit

Main fan

Airflow valve

Power distribution unit

Compartment control module

2-14. M59 GAS-PARTICULATE FILTER UNIT - MAINTENANCE INSTRUCTIONS.

This task covers

a. Installationb. Removalc. Repaird. Painting

INITIAL SETUP

Tools

General Mechanics Tool Kit SC5180-90-CL-N26

LOCATION	ITEM	ACTION
REMOVAL		
M59 Gas-Particulate	Green tubing	Unscrew green tube coupling nut (1) from connector (2).
Filter Unit/Power Distribution Unit	(nonmetallic)	Unscrew green tube coupling nut (3) from connector (4).
_	Red tubing (nonmetallic)	Pull green tube coupling nuts with sleeves (1 and 3) off tube (5). See detail A.
9		Unscrew red tube coupling nut (6) from connector (7).
	4	Unscrew red tube coupling nut (8) from connector (9).
Te la constitución de la constit		Pull red tube coupling nuts with sleeves (6 and 8) off tube (10).
	3	
		(10)
	2 1 1	TUBE COUPLING SLEEVE NUT
	т	TUBE /
,	- -	
		DETAIL A
REPAIR		
	Tubing	Fabricate tubing. Refer to appendix E, figure E-2.

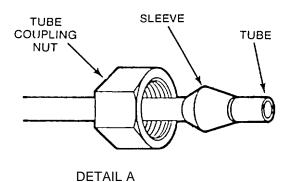
(nonmetallic)

2-14. M59 GAS-PARTICULATE FILTER UNIT- MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

INSTALLATION

M59 Gas-Particulate Filter Unit/Power Distribution Unit Red tubing (nonmetallic)



tube (10). See detail A.

Push one end of tube (10) into connector

Push one end of tube (10) into connector (7) and one end Into connector (9) RED dot on power distribution unit indicates connector (9).

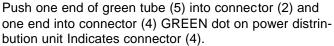
Push red tube coupling nuts (6 and 8) with sleeves on red

Push red tube coupling nut (6) with sleeve onto connector (7) and hand tighten.

Push red tube coupling nut (8) with sleeve onto connector (9) and hand tighten.

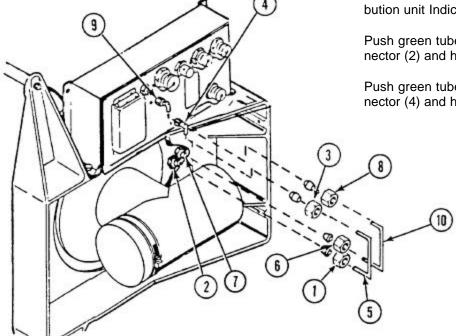
Green tubing (nonmetallic)

Push green tube coupling nuts (1 and 3) with sleeves on green tube (5). See detail A.



Push green tube coupling nut (1) with sleeve onto connector (2) and hand tighten.

Push green tube coupling nut (3) with sleeve onto connector (4) and hand tighten.



2-14. M59 GAS-PARTICULATE FILTER UNIT- MAINTENANCE INSTRUCTIONS (CONT). **LOCATION** ITEM **ACTION**

REMOVAL

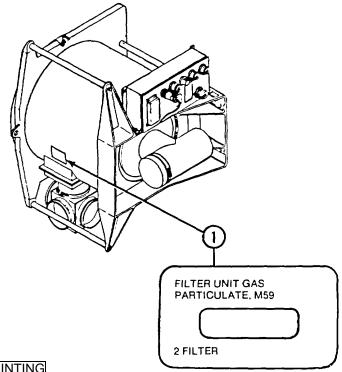
M59 Gas-Particulate Filter Unit

Identification plate

Lift edge of plate with a sharp tool.

Pull plate completely off the mounting surface.

INSTALLATION



Thoroughly clean mounting surface with dry-cleaning solvent (item 4, app D). Mounting surface must be free of all contamination such as oil, grease, dirt or any foreign matter.

Peel back paper from adhesive backing on plate (1).

Mount plate (1) and apply pressure to plate surface.

PAINTING

Filter housing, compartment control module and power distribution unit

Touch-up painting is authorized.

Thoroughly clean the surfaces to be repainted. Use rags (item 6, app D) and dry-cleaning solvent (item 4, app D). Paint surfaces with one coat of primer (Item 5, app D).

Paint primed surfaces with aliphatic polyurethane coating (item 2, app D).

NOTE

Refer to TM 43-0139 for painting instructions for field use.

2-15. HOUSING UNIT MAINTENANCE INSTRUCTIONS.

This task covers

a. Removal c. Repair e. Installation

b. Disassembly d. Reassembly

INITIAL SETUP

Tools

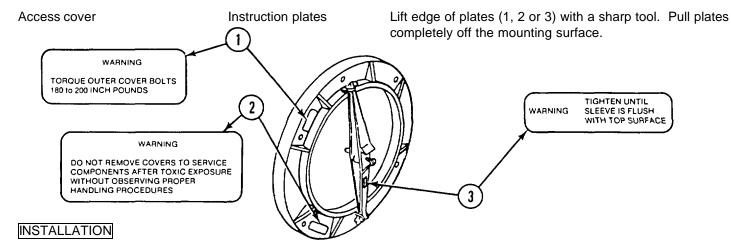
General Mechanics Tool Kit SC 5180-90-CL-N26 Torque wrench 0-500 inch-pounds

General Safety Instructions

The unit commander or senior officer in charge of maintenance personnel assigned to remove and dispose of the conterminated gas and particulate filters must prescribe the necessary protective clothing (TM 10-277) to be worn during this operation. He must also prescribe the necessary safety measures to be followed including the decontamination operation (TM 3-220) that must be performed before the new filters are installed.

LOCATION ITEM ACTION

REMOVAL



Thoroughly clean mounting surface with dry-cleaning solvent (item 4. app D). Mounting surface must be free of all contamination such as oil, grease, dirt or any foreign matter.

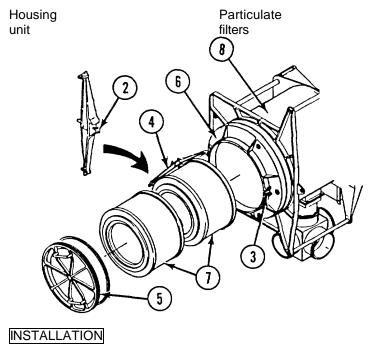
Peel back paper from adhesive backing on plates (1, 2. or 3).

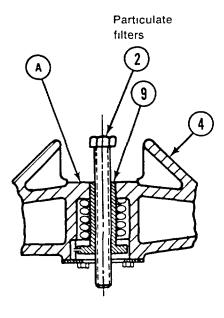
Mount the plates (1, 2, or 3) and apply pressure to the plate surface.

REMOVAL

NOTE

The unit commander or senior officer in charge of maintenance personnel assigned to remove and dispose of the contaminated gas and particulate filters must prescribe the necessary protective clothing (TM 10-277) to be worn during this operation. He must also prescribe the necessary safety measures to be followed including the decontamination operation (TM 3-220) that must be performed before the new filters are installed.





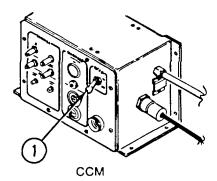
Set POWER switch (1) on compartment control module to OFF.

Loosen screw (2).

Pull catch (3) outward and swing retaining bar (4) away from inner cover (5).

Using handles, pull inner cover (5) from access cover (6).

Pull two particulate filters (7) from filter housing (8).



Place the particulate filters (7) in filter housing (8), either end first.

Grasp inner cover by the handles and place it in the access cover (6).

Swing retaining bar (4) up across Inner cover and engage end of bar with catch (3).

WARNING

Filter seals must be properly seated to prevent bypass of contaminated air.

Tighten screw (2) until sleeve (9) is flush with top surface (A) of retaining bar (4).

2-15. HOUSING UNIT - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

REMOVAL

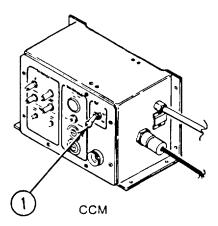
NOTE

The unit commander or senior officer in charge of maintenance personnel assigned to remove and dispose of the contaminated gas and particulate filters must prescribe the necessary protective clothing (TM 10-277) to be worn during this operation. He must also prescribe the necessary safety measures to be followed including the decontamination operation (TM 3-220) that must be performed before the new filters are Installed.

Housing unit

Gas and particulate filters

Set POWER switch (1) on the compartment control module to OFF.

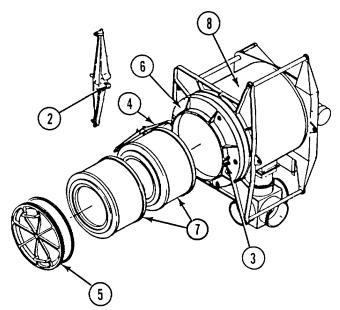


Loosen screw (2).

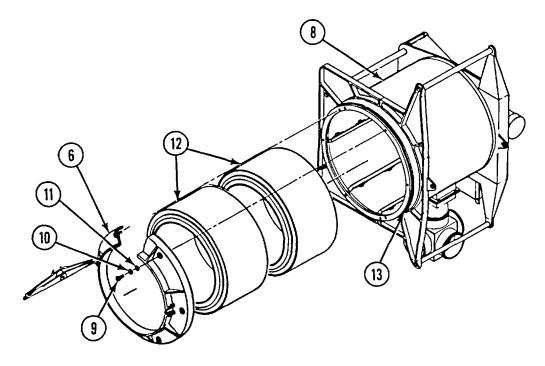
Pull catch (3) outward and swing retaining bar (4) away from inner cover (5).

Using handles, pull inner cover (5) from access cover (6).

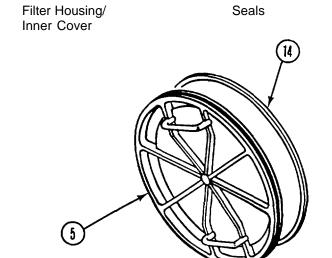
Pull the two particulate filters (7) from filter housing (8).



LOCATION	ITEM	ACTION
REMOVAL (CONT)		
Housing Unit filters	Gas and particulate	Remove screws (9), aluminum washer (10), and washer (11).
		Pull access cover (6) from housing (8).
		Pull the two gas filters (12) from filter housing (8).



REPAIR



Replace access cover seal (13) on filter housing or seal (14) on Inner cover (5) if unserviceable.

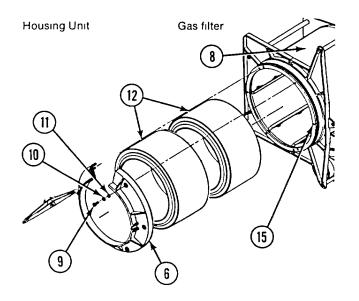
Remove seal from groove.

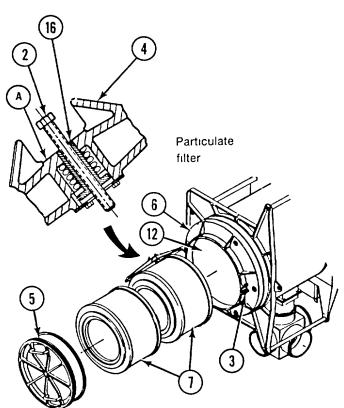
Clean groove using solvent (Item 4, app D). Install seal in groove and butt ends using adhesive (item 1, app D).

2-15. HOUSING UNIT -MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

INSTALLATION





Place the two gas filters (12) in filter housing (8), either end first.

Position access cover (6) on filter housing. Align guide pin with guide hole (15). Push access cover (6) into place.

NOTE

To prevent binding of outer access cover against filter housing rim, screws must be tightened alternately in a criss-cross pattern.

Install washers (11), aluminum washers (10), and screws (9) finger tight.

WARNING

Filter seals must be properly seated to prevent b/pass of contaminated air.

CAUTION

Be sure to observe torque values for the torque wrench being used.

Preliminary torque. In a crisscross pattern, torque screws to 8-10 foot-pounds (100 - 125 inch-pounds).

Final torque. In a crisscross pattern, torque screws to 15-16 foot-pounds (180 - 200 inch-pounds).

Place the two particulate filters (7) in gas filters (12) either end first.

Grasp inner cover (5) by the handles and place it in the access cover (6).

Swing retaining bar (4) up across inner cover and engage end of bar with catch (3).

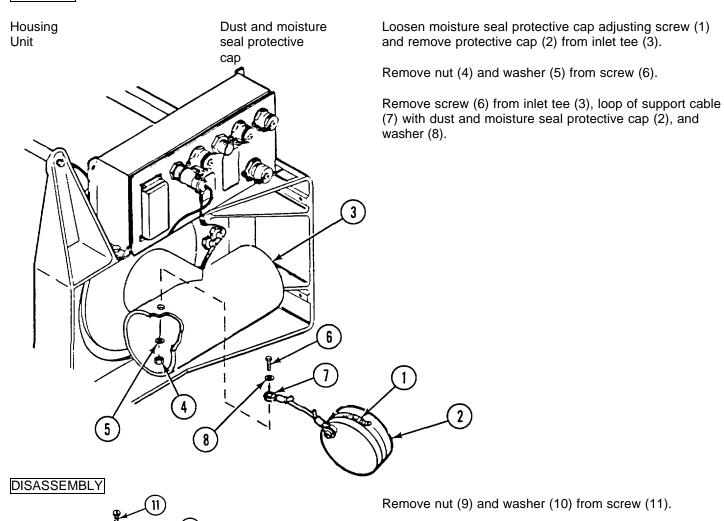
WARNING

Filter seals must be properly seated to prevent bypass of contaminated air.

Tighten screw (2) until sleeve (16) is flush with top surface (A) of retaining bar (4).

REMOVAL

REPAIR



Support cable

Fabricate support cable Refer to appendix E, figure E-1.

Remove screw (11) from rubber cap (2), loop of support

Remove hose clamp (13) from rubber cap (2).

cable (7), and washer (12).

2-15. HOUSING UNIT -MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

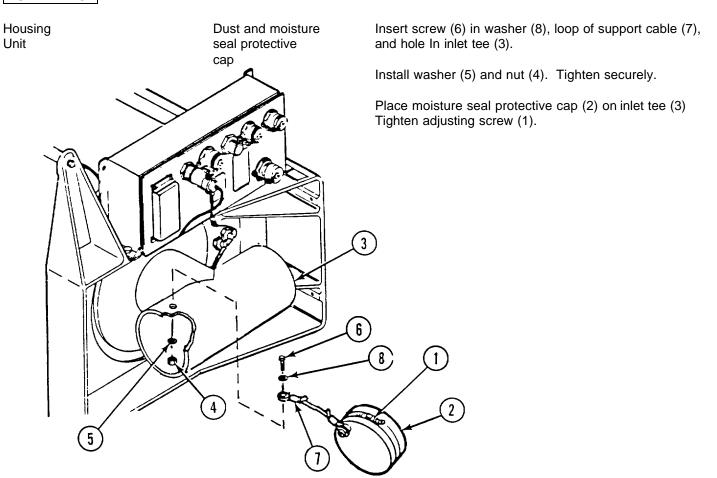
REASSEMBLY

Insert screw (11) in washer (12), loop of support cable (7) and hole In rubber cap (2).

Install washer (10) and nut (9). Tighten securely.

Install hose clamp (13) in groove In rubber cap (2).

INSTALLATION



2-16. MAIN FAN - MAINTENANCE INSTRUCTIONS.

This task covers.

- a. Removal
- b. Installation

INITIAL SETUP

Tools

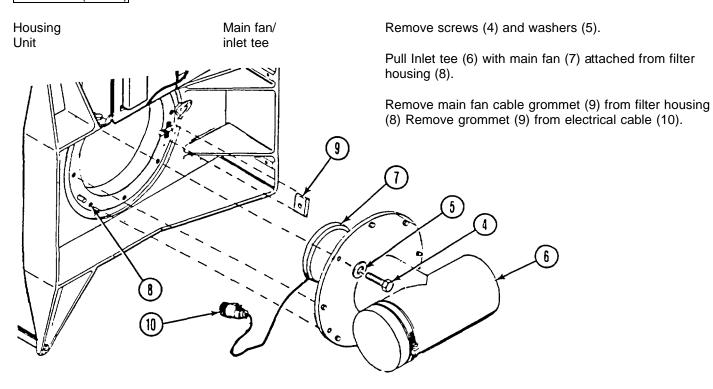
General Mechanics Tool Kit SC 5180-90-CL-N26

LOCATION ITEM **ACTION** REMOVAL Main fan/ Set POWER switch (1) on compartment control Housing Unit inlet tee module to OFF. Turn off power source. Disconnect electrical cable plug P4 (2) from power distribution panel connector J4 (3). CCM

2-16. MAIN FAN-MAINTENANCE INSTRUCTIONS (CONT).

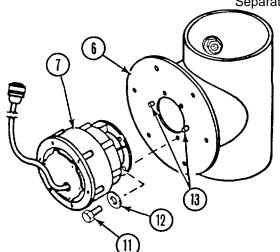
LOCATION ITEM ACTION

REMOVAL (CONT)



Inlet Tee Main fan Remove screws (11) and washers (12).

Separate main fan (7) from inlet tee (6).



INSTALLATION

Inlet Tee Main fan

Position main fan (7) up to inlet tee (6) Aline guide pins (13) on inlet tee with guide pin holes in main fan. Push main fan against inlet tee.

Install washers (12) and screws (11). Tighten securely.

INSTALLATION (CONT)

Housing Main fan/ Unit inlet tee

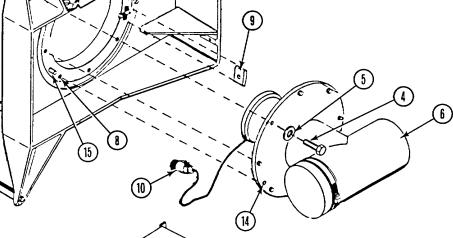
Install grommet (9) on cable (10) about 10 inches from motor.

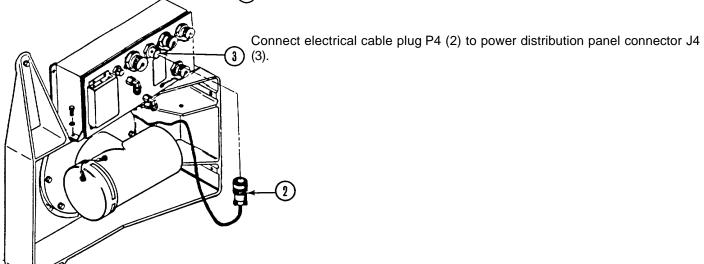
Position inlet tee (6) up to filter housing (8)

Install grommet (9) in slot In face of filter housing (8) with slit away from housing

Aline guide pin hole (14) with guide pin (15). Push inlet tee against filter housing.

Install washers (5) and screws (4). Tighten securely





2-17. AIRFLOW VALVE - MAINTENANCE INSTRUCTIONS.

This task covers

- a. Removal
- b. Disassembly
- c. Repair

- d. Reassembly
- e. Installation

INITIAL SETUP

Tools

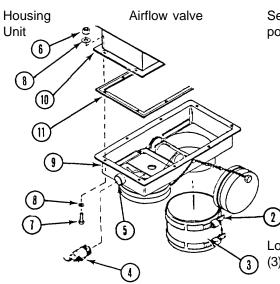
General Mechanics Tool Kit SC 5180-90-CL-N26

LOCATION

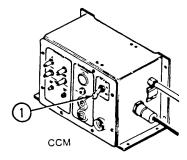
ITEM

ACTION

REMOVAL



Set POWER switch (1) on compartment control module to OFF. Turn off power source.



Loosen hose clamp adjusting screw (2) and remove adapter mounting hose (3).

Disconnect electrical plug P15 (4) from airflow valve connector J15 (5).

Remove nuts (6), screws (7), and washers (8).

Separate airflow valve (9) from filter unit (10).

REPAIR

Gasket

Replace airflow valve gasket (11) if unserviceable.

Remove gasket from flange on airflow valve.

Clean flange using dry-cleaning solvent (item 4, app D).

Peel back paper from adhesive back.

Install gasket

DISASSEMBLY

Airflow Valve

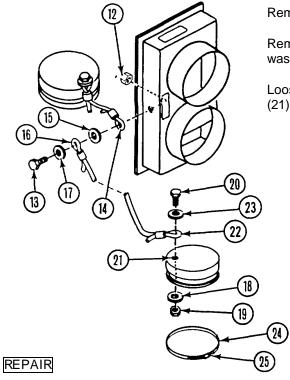
Dust and moisture seal protective cap

Remove nut (12) from screw (13). Remove screw (13), support cable loop (14), washer (15), support cable loop (16), and washer (17).

Remove nut (18) and washer (19) from screw (20).

Remove screw (20) from rubber cap (21), support cable loop (22), and washer (23).

Loosen adjusting screw (25), and remove hose clamp (24) from rubber cap (21).



Support cable

Fabricate support cable. Refer to appendix E, figure E-1.

REASSEMBLY

Airflow Valve

Dust and moisture seal protective cap

Install screw (20) in washer (23), loop of support cable (22), hole in rubber cap (21), washer (19), and nut (18). Tighten nut securely.

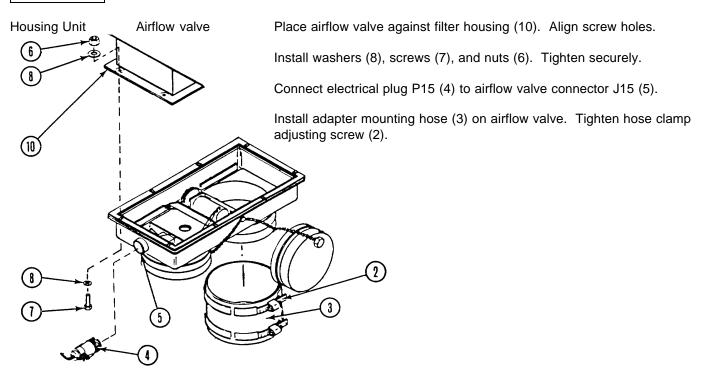
Install hose clamp (24) in groove in rubber cap (21). Tighten adjusting screw (25) slightly.

Install screw (13) in washer (17), loop of support cable (16), washer (15), support cable (14), hole in airflow valve, and nut (12). Tighten nut securely.

2-17. AIRFLOW VALVE - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

INSTALLATION



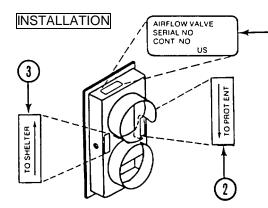
REMOVAL

Airflow Valve

Identification plate and instruction plates

Lift edge of plate (1, 2, or 3) with a sharp tool.

Pull plate completely off the mounting surface.



Thoroughly clean mounting surface with dry-cleaning solvent (item 4, app D). Mounting surface must be free of all contamination such as oil, grease, dirt or any foreign matter.

Peel back paper from adhesive backing on plate.

Mount plate and apply pressure to plate surface.

2-18. POWER DISTRIBUTION UNIT - MAINTENANCE INSTRUCTIONS.

This task covers:

Removal

b. Installation

INITIAL SETUP

Tools

General Mechanics Tool Kit SC 5180-90-CL-N26

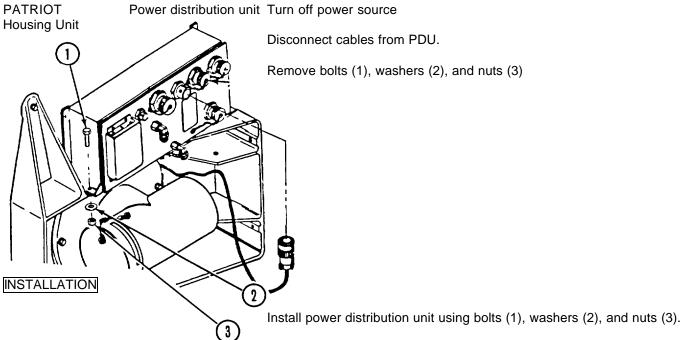
General Safety Instructions If filter unit is operating, 208V is present at the Indicator lamp socket.

LOCATION

ITEM

ACTION

REMOVAL



Connect cables to PDU.

Turn power source on.

2-18. POWER DISTRIBUTION UNIT- MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

Glow lamp

REMOVAL

Power Distribution

Panel (1)

Loosen screws (1).

Open access cover (2) on power distribution panel (3).

3

Unscrew lens (4).

WARNING

If filter unit is operating, 208 V is present at the indicator lamp socket

Remove glow lamp (5) from indicator lamp socket (6).

Insert glow lamp (5) in lens (4).

Screw lens (4) into indicator lamp socket (6).

Close access cover (2) against panel (3) and secure with screws (1).

REMOVAL

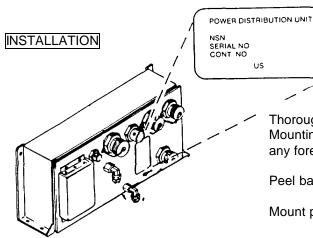
Power Distribution Panel

INSTALLATION

Identification plate

Lift edge of plate (1) with a sharp tool.

Pull plate completely off the mounting surface.



Thoroughly clean mounting surface with dry-cleaning solvent (Item 4, app D). Mounting surface must be free of all contamination such as oil, grease, dirt or any foreign matter.

Peel back paper from adhesive backing on plate (1).

Mount plate (1) and apply pressure to plate surface.

2-19. COMPARTMENT CONTROL MODULE - MAINTENANCE INSTRUCTIONS.

This task covers

a. Removalb. Repair

c. Installation

INITIAL SETUP

Tools

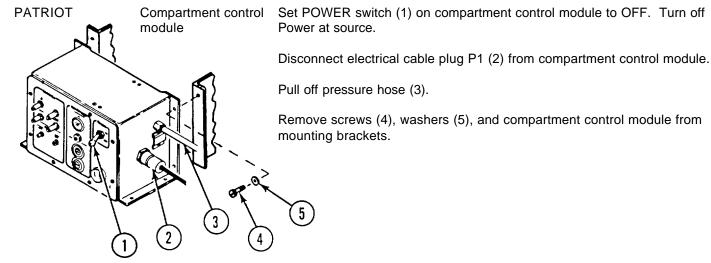
General Mechanics Tool Kit SC 5180-90-CL-N26

LOCATION

ITEM

ACTION

REMOVAL



REPAIR

Hose

Fabricate replacement hose (fig E-3B, app E).

INSTALLATION

Compartment control module

Place compartment control module against mounting brackets and aline with screw holes.

Install washers (4) and screws (5). Tighten securely.

Install pressure hose (3).

Connect electrical cable plug P1 (2) to connector J1 on compartment control module.

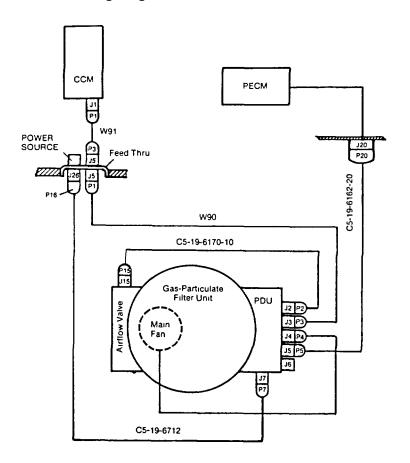
2-19. COMPARTMENT CONTROL MODULE - MAINTENANCE INSTRUCTIONS (CONT). **LOCATION** ITEM **ACTION** REMOVAL MASK lamp Using two screwdrivers, gently pry lens (1) from control panel (2). Compartment Control panel (2) Model NOTE Observe the location of lamps in the lens. Lamps must be re-installed in the same sockets. Pull lamps (3) from lens (1) LOW PRESSURE Same as MASK lamp. lamp OCCUPIED lamp Same as MASK lamp. CHANGE FILTER Unscrew lens (4). Remove lamp (5). lamp INSTALLATION MASK lamp Insert lamps (3) into lens (1). Use the same lamp sockets that lamps were removed from. WARNING: Insert lens (1) into control panel (2), as shown in detail A. Press lens into panel until it snaps into place. LOW PRESSURE Same as MASK lamp. lamp OCCUPIED lamp Same as MASK lamp. CHANGE FILTER Insert lamp (5) into lens (4). lamp Screw lens (4) into control panel (2). DETAIL

Section VIII. MAINTENANCE PROCEDURES FOR M265 INSTALLATION KIT

2-20. GENERAL. These instructions are for use by organizational maintenance personnel. They apply to:
 Cables
 Airduct hoses
 Transition

2-21. CABLE - MAINTENANCE INSTRUCTIONS.

NOTE: Use The Cable Routing Diagram Below To Locate Each of The Five Cables



SPECIAL PURPOSE ELECTRICAL CABLE ROUTING DIAGRAM

2-22. CABLE C5-19-6162-20 - MAINTENANCE INSTRUCTIONS.

This task covers:

Removal

Test

Replace

Installation

INITIAL SETUP

Test Equipment Multimeter

LOCATION

ITEM

ACTION

REMOVAL

Unit

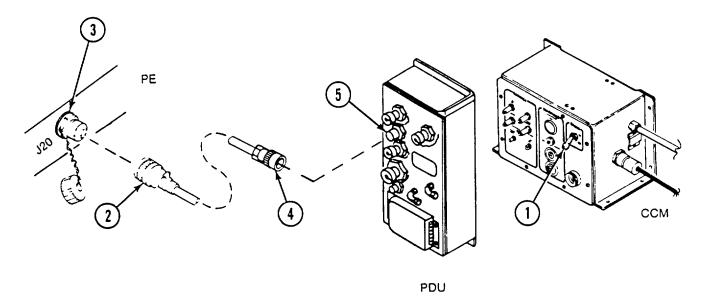
M14 Protective Entrance and Power Distribution

Cable C5-19-6162-20 Set compartment control module POWER switch (1) to OFF.

Shut down power source.

Disconnect electrical cable plug P20 (2) from protective entrance connector

Disconnect electrical cable plug P5 (4) from power distribution unit connector J5 (5).

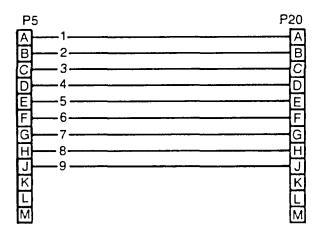


TEST

Cable C5-19-6162-20 Check continuity of each wire between P5 and P20.

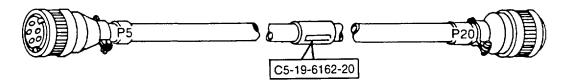
NOTE

Use multimeter and cable C5-19-6162-20 wiring diagram.



C5-19-6162-20 CABLE ASSEMBLY WIRING DIAGRAM

Cable C5-19-6162-20 Replace cable If it fails continuity check.



2-22. CABLE C5-19-6162-20 - MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

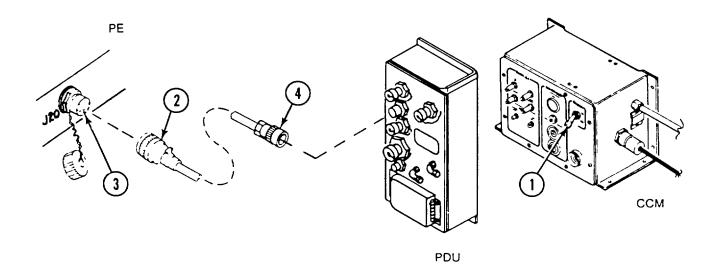
INSTALLATION

M14 Protective Entrance and **Power Distribution** Unit

Cable C5-19-6162-20 Set POWER switch (1) on compartment control module to OFF. Turn off power source.

Connect electrical cable plug P5 (4) to power distribution unit connector J5

Connect electrical cable plug P20 (2) to protective entrance connector J20



2-23. CABLE C5-19-6170-10 - MAINTENANCE INSTRUCTIONS.

This task covers

Removal

Test

Replace

Installation

INITIAL SETUP

Test Equipment Multimeter

LOCATION

ITEM

ACTION

REMOVAL

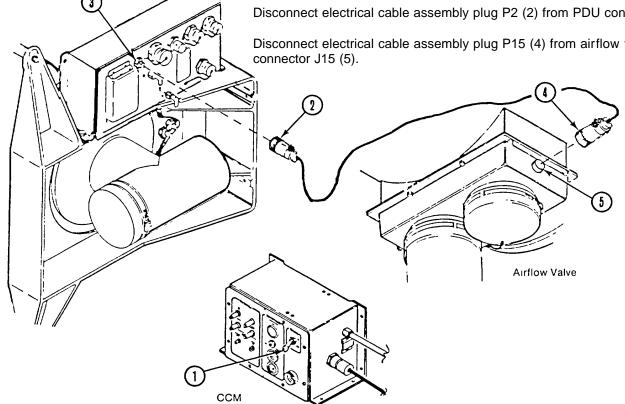
Power Distribution Cable C5-19-6170-10 Set compartment control module POWER switch (1) to OFF.

Unit and Airflow Valve

Turn off power source

Disconnect electrical cable assembly plug P2 (2) from PDU connector J2 (3).

Disconnect electrical cable assembly plug P15 (4) from airflow value



2-23. CABLE C5-19-6170-10- MAINTENANCE INSTRUCTIONS (CONT).

LOCATION ITEM ACTION

TEST

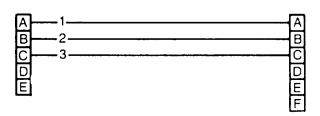
Power Distribution
Unit and Airflow

Cable C5-19-6170-10 Check continuity of each wire between P2 and P15.

Unit and Airflow Valve

NOTE

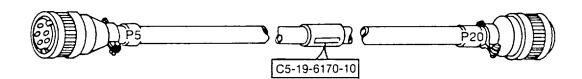
Use multimeter and cable C5-19-6170-10 wiring diagram.



C5-19-6170-10 CABLE WIRING DIAGRAM

REPLACE

Power Distribution Unit and Airflow Valve Cable C5-19-6170-10 Replace cable If it falls continuity check.



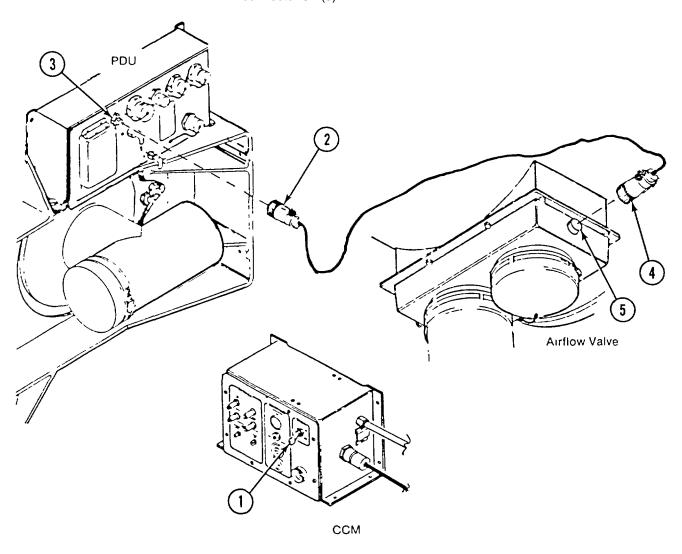
INSTALLATION

Power Distribution Unit and Airflow Valve

Cable C5-19-6170-10 Set POWER switch (1) on compartment control module to OFF. Turn off power source.

> Connect electrical cable assembly plug P15 (4) to airflow valve connector J15 (5).

Connect electrical cable assembly plug P2 (2) to power distribution unit connector J2 (3).



2-24. CABLE W91 - MAINTENANCE INSTRUCTIONS.

This task covers

a. Removal

c. Replace

b. Test

d. Installation

INITIAL SETUP

Test Equipment Multimeter

LOCATION ITEM ACTION

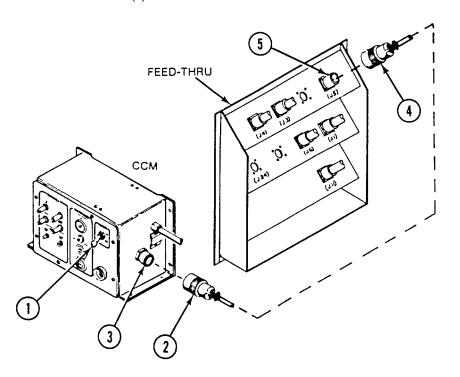
REMOVAL

Compartment Control Module and Feed-Thru Connector Cable W91

Set compartment control module POWER switch (1) to OFF. Turn off power source.

Disconnect electrical cable assembly plug P1 (2) from compartment control module connector J1 (3).

Disconnect electrical cable assembly plug P3 (4) from feed-thru connector J5 (5).



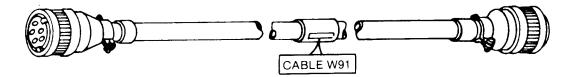
TEST

Check continuity of each wire between P1 and P3

|--|

REPLACE

Compartment Control Module and Feed-Thru Connector Cable W91 Replace cable if it fails continuity check.



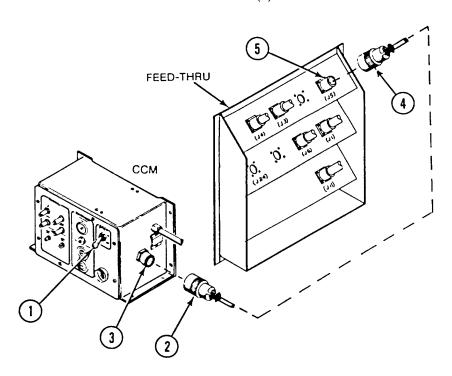
INSTALLATION

Compartment Control Module and Feed-Thru Connector Cable W91

Set compartment control module POWER switch (1) to OFF. Turn off power source.

Connect electrical cable assembly plug P3 (4) to feed-thru connector J5 (5).

Connect electrical cable assembly plug P1 (2) to compartment control module connector J1 (3).



2-25. CABLE W90 - MAINTENANCE INSTRUCTIONS.

This task covers

a. Removal

b. Test

c. Replace

d. Installation

INITIAL SETUP

Test Equipment Multimeter

LOCATION

ITEM

ACTION

REMOVAL

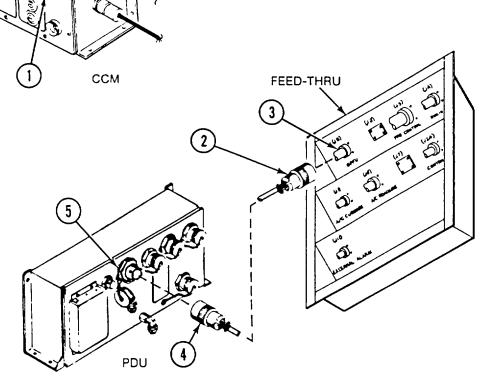
Power Distribution Unit and

Feed-Thru Connector Cable W90

Set compartment control module POWER switch (1) to OFF. Turn off power source.

Disconnect electrical cable assembly plug P1 (2) from feed-thru connector J5 (3).

Disconnect electrical cable assembly plug P3 (4) from power distribution unit connector J3 (5).



TEST

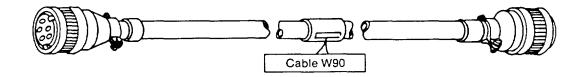
Check continuity of each wire between P1 and P3.

REPLACE

Connector

Power Distribution Ca Unit and Feed-Thru

Cable W90 Replace cable If it falls continuity check.



INSTALLATION

Power Distribution Cable W90 Unit and Feed-Thru Connector Set compartment control module POWER switch (1) to OFF. Turn off power source.

Connect electrical cable assembly plug P3 (4) to power distribution unit connector J3 (5).

Connect electrical cable assembly plug P1 (2) to feed-thru connector J5 (3)

2-26. C5-19-6712 - MAINTENANCE INSTRUCTIONS.

This task covers

a. Removal

b. Test

c. Replace

d. Installation

INITIAL SETUP

Test Equipment Multimeter

LOCATION

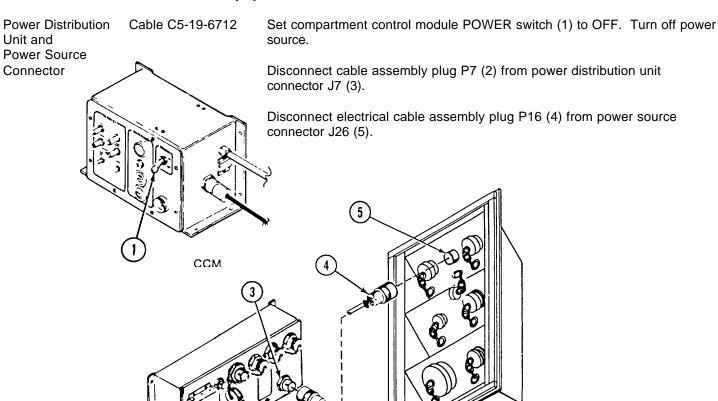
ITEM

ACTION

REMOVAL

WARNING

Before removing power cable, be sure that POWER switch on compartment control Is set to OFF position and that the collective protection equipment power source is shut down to avoid injury or loss of life.



FEED-THRU

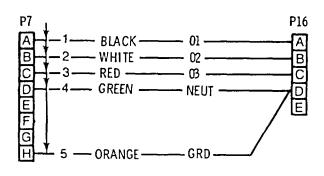
LOCATION ITEM ACTION

TEST

Power Distribution Unit and Power Source Connector Check continuity of each wire between P7 and P16.

NOTE

Use multimeter and cable C5-19-6712 wiring diagram.

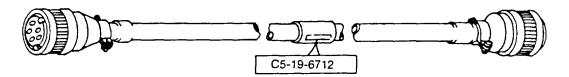


C5-19-6712 CABLE WIRING DIAGRAM

REPLACE

Power Distribution Unit and Power Connector Cable C5-19-6712

Replace cable If It falls continuity check



INSTALLATION

WARNING

Before removing power cable, be sure that POWER switch on compartment control is set to OFF position and that the collective protection equipment power source is shut down to avoid injury or loss of life.

Power Distribution Unit and Power Source Connector Cable C5-19-6712

Set compartment control module POWER switch (1) to OFF. Turn off power source.

Connect electrical cable assembly plug P16 (4) to power source connector J26 (5) at feed-thru.

Connect electrical cable assembly plug P7 (2) to power distribution unit connector J7 (3).

2-27. AIRDUCT HOSES - MAINTENANCE INSTRUCTIONS.

This task covers:

a. Removal

c. Installation

INITIAL SETUP

Replace/Repair

Tools

General Mechanics Tool Kit SC 5180-90-CL-N26

LOCATION

ITEM

ACTION

REMOVAL

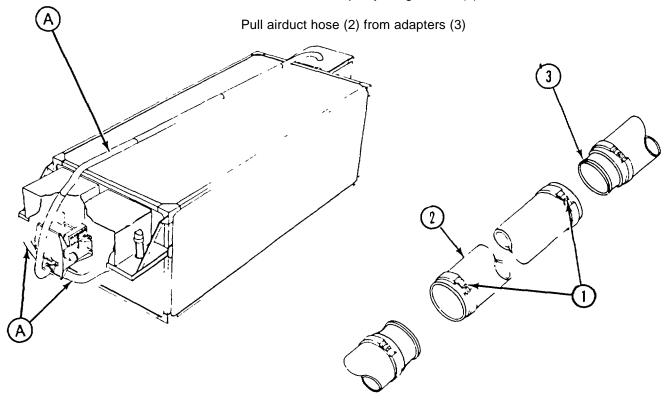
PATRIOT

Airduct hoses

NOTE

Nine airduct hoses A are 6 ft long. Each airduct hose section can be removed or installed as explained below.

Loosen hose clamp adjusting screws (1)



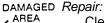
LOCATION ITEM ACTION

REPLACE/REPAIR

PATRIOT

Airduct hoses

Replace if not repairable.



Clean damaged areas using rags and dry-cleaning solvent (Item 4, app D).

Cut a piece of tape (item 7, app D) 4 inches longer than the slit or tear.

Apply the tape over the damaged area leaving 2 inches of tape beyond the tear or silt at each end

Press tape firmly in place.



PATRIOT

Airduct hose

TAPE

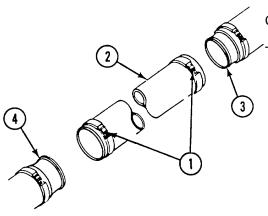
NOTE

Each airduct hose section has an arrow for flow direction. When installing hoses, make sure arrows are pointed in the direction of flow. Refer to page 1-8.

Push each end of airduct hose (2) over adapters (3 and 4).

Check that edge of hose Is pushed against the bead of the adapter.

Tighten hose clamp adjusting screws (1) securely.



2-28. FOUR DUCT ADAPTER - MAINTENANCE INSTRUCTIONS.

This task covers:

Replace/Repair

a. Removal

c. Installation

INITIAL SETUP

Tools

General Mechanics Tool Kit SC 5180-90-CL-N26

LOCATION

ITEM

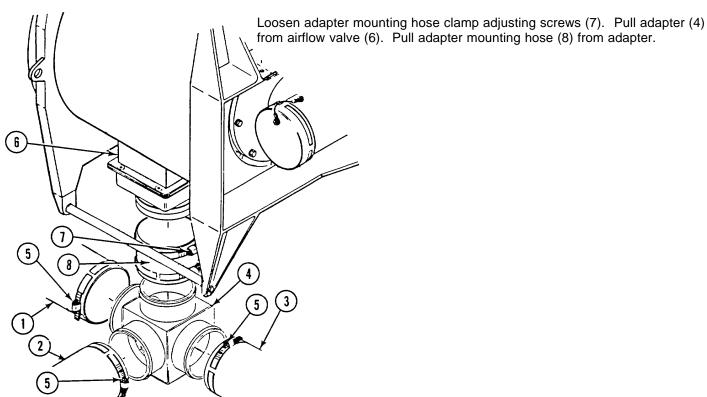
ACTION

REMOVAL

Airflow Valve

Four duct adapter

Loosen hose clamp adjusting screws (5). Pull air duct hoses (1), (2) and (3) from adapter (4).



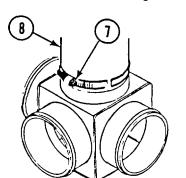
ITEM

ACTION

REPLACE/REPAIR

Airflow Valve

Mounting hose



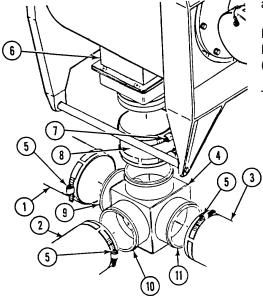
Replace if defective.

Loosen clamp (7) to remove mounting hose (8). Install replacement hose and clamp unit.

INSTALLATION

Airflow Valve

Four duct adapter



Place adapter mounting hose (8) over top port (9) on adapter (4). Tighten adapter clamp adjusting screw (7) securely. Place adapter mounting hose in airflow valve port marked TO SHELTER (6).

Place air duct hoses (1) (2) and (3) over adapter ducts (9) (10) and (11). Place PE air duct hose (1) over duct (9). Place air conditioner air duct hoses (2 and 3) over ducts (10) and (11).

Tighten hose clamp adjusting screws (5) securely.

APPENDIX A REFERENCES

The following publications are related to information contained in this manual.

۸_1	TECHN		$M \wedge M$	DIVID
A-1.	IECHN	ILAL	IVIAIN	IUALS.

TM 3-220	Chemical, Biological and Radiological (CBR) Decontamination
*TM 9-1430-600-12-1	Operation and Organizational Maintenance Instructions, Engagement Control Station, Guided Missile, Truck Mounted, AN/MSQ-104 (XO-1)
*TM 9-1430-602-12-1	Operation and Organizational Maintenance Instructions, Information and Coordination Central, Guided Missile, Truck Mounted, AN/MSQ-116 (XO-1)
*TM 9-1430-604-12-1	Operation and Organizational Maintenance Instructions, Communications Relay Group, Guided Missile, Truck Mounted, AN/MRC-137 (XO-1)
TM 10-277	Chemical, Toxicological and Missile Fuel Handlers Protective Clothing
TM 38-750	The Army Maintenance Management System (TAMMS)
TM 43-0002-31	Destruction of Chemical Weapons and Defense Equipment to Prevent Enemy Use
TM 43-0139	Painting Instructions for Field Use
TM 740-90-1	Administrative Storage of Equipment
A-2. COMMON TABLE OF ALLOWANCES.	
CTA 50-970	Expendable Items (Except Medical Class V Repair Parts and Heraldic Items)
A-3. SUPPLY BULLETIN.	
SB 708-41/42	Federal Supply Code for Manufacturers; United States and Canada - Name to Code and Code to Name
A-4. SUPPLY CATALOG.	
SC 5180-90-CL-N26	Took Kit, General Mechanics, Automotive

^{*}To be published A-1 (A-2 Blank)

APPENDIX B MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. GENERAL.

- This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories.
- b. The maintenance allocation chart (MAC) in Section II designates overall responsibility for the performance of maintenance functions on the identified end item or component. The implementation of the maintenance functions upon the end item or component will be consistent with the assigned maintenance functions.
- c. Section III lists the special tools and test equipment required for each maintenance function as referenced from Section II.
- d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

B-2. MAINTENANCE FUNCTIONS. Maintenance functions will be limited to and defined as follows:

- Inspect. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination.
- b. *Test.* To verify serviceability by measuring the mechanical or electrical characteristics of an item and comparing those characteristics with prescribed standards.
- c. Service. Operations required periodically to keep an item in proper operating condition, i.e., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.
- d. *Adjust.* To maintain, within prescribed limits, by bringing into proper or exact position, or

- by setting the operating characteristics to specified parameters.
- e. Aline. To adjust specified variable elements of an item to bring about optimum or desired performance.
- f. Calibrate. To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.
- g. Install. The act of emplacing, seating, or fixing into position an item, part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.
- h. Replace. The act of substituting a serviceable like type part, subassembly, or module (component or assembly) for an unserviceable counterpart.
- i. Repair. The application of maintenance services¹ or other maintenance actions² to restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.
- j. Overhaul. That maintenance effort (service/ action) necessary to restore an item to a completely serviceable/operational condition as prescribed by maintenance standards in appropriate technical publications (i.e., DMWR). Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.

¹ Services - inspect, test, service, adjust, aline, calibrate, or replace.

² Actions - welding, grinding, riveting, straightening, facing, remachining, or resurfacing

Rebuild. Consists of those services/actions k. for the restoration necessary unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, considered in classifying Army equipments/components.

B-3. EXPLANATION OF COLUMNS IN THE MAC, SECTION II.

- a. Column 1, Group Number. Column 1 lists functional group code numbers, the purpose of which is to identify components, assemblies, subassemblies, and modules with the next higher assembly.
- b. Column 2, Component/Assembly. Column 2 contains the names of components, assemblies, subassemblies, and modules for which maintenance is authorized.
- c. Column 3, Maintenance Function. Column 3 lists the functions to be performed on the item listed in Column 2. (For detailed explanation of these functions. see paragraph B-2.)
- Column 4. Maintenance Category. Column 4 specifies, by the listing of a work time figure in the appropriate subcolumn(s), the category of maintenance authorized to perform the function listed in Column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate work time figures will be shown for each category. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field This time includes operating conditions. preparation time, troubleshooting time, and quality assurance/quality control time in

addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. The symbol designations for the various maintenance categories are as follows:

- C Operator or crew.
- O Organizational maintenance.
- F Direct support maintenance.
- H General support maintenance.
- D Depot maintenance.
- e. Column 5, Tools and Equipment. Column 5 specifies, by code, those common tool sets (not individual tools) and special tools, TMDE, and support equipment required to perform the designated function.
- f. Column 6, Remarks. This column shall, when applicable, contain a letter code, in alphabetic order, which shall be keyed to the remarks contained in Section IV.

B-4. EXPLANATION OF COLUMNS IN TOOL AND TEST EQUIPMENT REQUIREMENTS, SECTION III.

- a. Column 1, Reference Code. The tool and test equipment reference code correlates with a code used in the MAC, Section II, Column 5.
- b. Column 2, Maintenance Category. The lowest category of maintenance authorized to use the tool or test equipment.
- c. Column 3, Nomenclature. Name or identification of the tool or test equipment.
- d. Column 4, National Stock Number. The National stock number of the tool or test equipment.
- e. *Column 5, Tool Number.* The manufacturer's part number.

B-5. EXPLANATION OF COLUMNS IN REMARKS, SECTION IV.

- a. Column 1, Reference Code. The code recorded In column 6, Section II.
- b. Column 2, Remarks. This column lists information pertinent to the maintenance function being performed as indicated in the MAC, Section II.

SECTION II MAINTENANCE ALLOCATION CHART

(1)	(2)	(3)			(4)			(5)	(6)
GROUP NUMBER	COMPONENT/ASSEMBLY	MAINTENANCE FUNCTION	MAINTENANCE CATEGORY			TOOLS AND EQPT.	REMARKS		
			С	0	F	Н	D		
0100	M14 PROTECTIVE ENTRANCE	Inspect Test Replace Repair		0.1 0.2 0.5 0.2				4	А
0110	PROTECTIVE ENTRANCE CONTROL MODULE	Test			0.5			4, 5, 6,8, 9, 10, 11, 12, 13, 14	
		Replace Repair		0.3	0.3			1 1,2	
0200	M59 GAS- PARTICULATE FILTER UNIT	Inspect Test Repair		0.5 0.2 1.0				4 1,3	
0210	HOUSING UNIT	Repair		0.5				1	
0211	MAIN FAN	Replace Repair		0.5			1.0	1	В
0212	AIRFLOW VALVE	Test Replace Repair		0.3 0.4	0.2			4, 5, 12 1 1, 2	
0220	POWER DISTRIBUTION UNIT	Replace Repair		0.2	0.1			1 2	
0221	POWER DISTRIBUTION PANEL	Test			0.5			4, 5, 6, 7, 9,10,11, 12, 13	
		Repair		0.1	2.0			1,2	
0230	COMPARTMENT CONTROL MODULE	Test			0.5			4, 5, 6, 8, 9, 10, 11, 12, 13	
		Replace Repair		0.2 0.1	0.2			1 1, 2	
0300	M265 INSTALLATION KIT	Test Inspect Repair		0.2 0.1 0.3				4	

Section III TOOL AND TEST EQUIPMENT REQUIREMENTS

TOOL OR TEST				
EQUIPMENT	MAINTENANCE		NATIONAL NATO	TOOL.
REF CODE	CATEGORY	NOMENCLATURE	STOCK NUMBER	NUMBER
1	0	TOOL KIT, GENERAL MECHANICS	5180-00-177-7003	SC 5180-90-CL-N26
2	F	TOOL KIT, ELECTRONIC EQUIPMENT	5180-00-610-8177	SC 5180-91-CL-R07
3	0	WRENCH, TORQUE	5120-00-247-2536	
4	0	MULTIMETER	6625-01-092-1197	Model 260-7P
5	F	POWER SUPPLY, DIRECT CURRENT	6130-00-408-4962 (or equivalent)	
6	F	GAGE, DIFFERENTIAL, DIAL INDICATING, 0-6 inches (H20)	6685-00-087-6331	
7	F	RESISTOR, 680 OHM, ±5%, 2 WATT	5905-00-256-0390	
8	F	RESISTOR, 100 OHM ± 10% WATT	5905-00-752-6460	
9	F	SYRINGE, HYPODERMIC	6515-00-754-0412	
10	F	TEE, HOSE	4730-00-082-5402	
11	F	TUBING, NONMETALLIC	4720-00-059-5819	
12	F	LEAD SET, TEST	6625-00-395-9313	CX-1331A/U
13	F	LEAD SET, TEST	6625-00-444-4041	
14	F	ADAPTER, PIPE TO HOSE	4730-00-782-5582	

Section IV. REMARKS

REFERENCE CODE	REMARKS
A	Removed and installed by crew
В	Depot to accumulate for future repair/disposition

APPENDIX C REPAIR PARTS AND SPECIAL TOOLS LIST

Section I. INTRODUCTION

- **C-1. SCOPE.** This manual lists spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE), and other special support equipment required for performance of organizational maintenance of the collective protection equipment. It authorizes the requisitioning and issue of spares and repair parts as indicated by the source and maintenance codes.
- **C-2. GENERAL**. This Repair Parts and Special Tools List is divided into the following sections:
 - a. Section II. Repair Parts List. A list of spares and repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in numeric sequence, with the parts in each group listed in figure and item number sequence. Bulk materials are listed in NSN sequence.
 - b. Section III. Special Tools List. Not applicable.
 - c. Section IV. National Stock Number and Part Number Index. A list, in National item identification number (NIIN) sequence, of all National stock numbers (NSN) appearing in the listings, followed by a list in alphameric sequence of all parts numbers appearing in the listings. National stock numbers and part numbers are cross-referenced to each illustration figure and item number appearance.

C-3. EXPLANATION OF COLUMNS.

- a. Illustration. This column is divided as follows:
 - (1) Figure Number. Indicates the figure number of the illustration on which the item is shown.

- (2) *Item Number.* The number used to identify item called out in the illustration.
- b. Source, Maintenance, and Recoverability (SMR) Codes.
 - (1) Source Code. Source codes indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code Definition

- PA Item procured and stocked for anticipated or known usage.
- PB Item procured and stocked for insurance purpose because essentiality dictates that a minimum quantity be available in the supply system
- PC Item procured and stocked and which otherwise would be coded PA except that it is deteriorative in nature.
- PD Support item, excluding support equipment, procured for initial issue or outfitting and stocked only for subsequent or additional initial issues or outfittings. Not subject to automatic replenishment.
- PE Support equipment procured and stocked for initial issue or outfitting to specified maintenance repair activities.
- PF Support equipment which will not be stocked but which will be centrally procured on demand.
- PG Item procured and stocked to provide for sustained support for the life of the equipment. It is applied to an item peculiar to the equipment which, because of probable discontinuance or shutdown of production facilities, would prove uneconomical to reproduce at a later time.

Code Definition

- KD An item of a depot overhaul/repair kit and not purchased separately. Depot kit defined as a kit that provides items required at the time of overhaul or repair.
- KF An item of a maintenance kit and not purchased separately. Maintenance kit defined as a kit that provides an item that can be replaced at organizational or intermediate levels of maintenance.
- KB Item included in both a depot overhaul/repair kit and a maintenance kit.
- MO Item to be manufactured or fabricated at organizational level.
- MF Item to be manufactured or fabricated at the direct support maintenance level.
- MH Item to be manufactured or fabricated at the general support maintenance level.
- MD Item to be manufactured or fabricated at the depot maintenance level.
- AO Item to be assembled at organizational level.
- AF Item to be assembled at direct support maintenance level.
- AH Item to be assembled at general support maintenance level.
- AD Item to be assembled at depot maintenance level.
- XA Item is not procured or stocked because the requirements for the item will result in the replacement of the next higher assembly.
- XB Item is not procured or stocked. If not available through salvage, requisition.
- XC Installation drawing, diagram, instruction sheet, field service drawing, that is identified by manufacturer's part number.
- XD A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items coded above except those coded XA.

- (2) Maintenance Code. Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:
 - (a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code Application/Explanation

С

- Crew or operator maintenance performed within organizational maintenance.
- O Support item is removed, replaced, used at the organizational level.
- F Support item is removed, replaced, used at the direct support level.
- H Support item is removed, replaced, used at the general support level.
- D Support items that are removed, replaced, used at depot, mobile depot, or specialized repair activity only.
 - (b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes.

Code Application/Explanation

- O The lowest maintenance level capable of complete repair of the support item is the organizational level.
- F The lowest maintenance level capable of complete repair of the support item is the direct support level.

Code Application/Explanation

- H The lowest maintenance level capable of complete repair of the support item is the general support level.
- D The lowest maintenance level capable of complete repair of the support item is the depot level.
- L Repair restricted to specialized repair activity.
- Z Nonrepairable. No repair is authorized.
- B No repair is authorized The item may be reconditioned by adjusting, lubricating, etc., at the user level. No parts or special tools are procured for the maintenance of this item.
 - (3) Recoverability Code. Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Recoverability

Codes Definition

- Z Nonrepairable item. When unserviceable, condemn and dispose at the level indicated in position 3.
- O Reparable item. When uneconomically reparable, condemn and dispose at organizational level.
- F Reparable item. When uneconomically reparable, condemn and dispose at the direct support level.
- H Reparable item. When uneconomically reparable, condemn and dispose at the general support level.
- D Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.

Recoverability

Codes Definition

L Reparable item. Repair, condemnation, and disposal not authorized below depot/specialized repair activity level.

Recoverability

Codes Definition

- A Item requires special handling or condemnation procedures because of specific reasons (i.e., precious metal content, high dollar value, critical material, or hazardous material). Refer to appropriate manuals/directives for specific instructions.
 - c. *National Stock Number*. Indicates the National stock number assigned to the item and which will be used for requisitioning.
 - d. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.
 - e. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the item received may have a different part number than the part being replaced.

- f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.
- g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that no specific quantity is applicable, (e.g., shims, spacers, etc).

C-4. SPECIAL INFORMATION.

- Usable on codes are shown in description column. Uncoded items are applicable to all models.
- b. Detailed manufacturing Instructions for items source coded to be manufactured or fabricated are found in Appendix E of this manual. Bulk materials required to manufacture items are listed in the bulk material group of this appendix.
- c. Action change codes indicated In the left hand margin of the listing page denote the following:
- N Indicates an added item
- C Indicates a change In data.
- R Indicates a change in NSN only.

C-5. HOW TO LOCATE REPAIR PARTS.

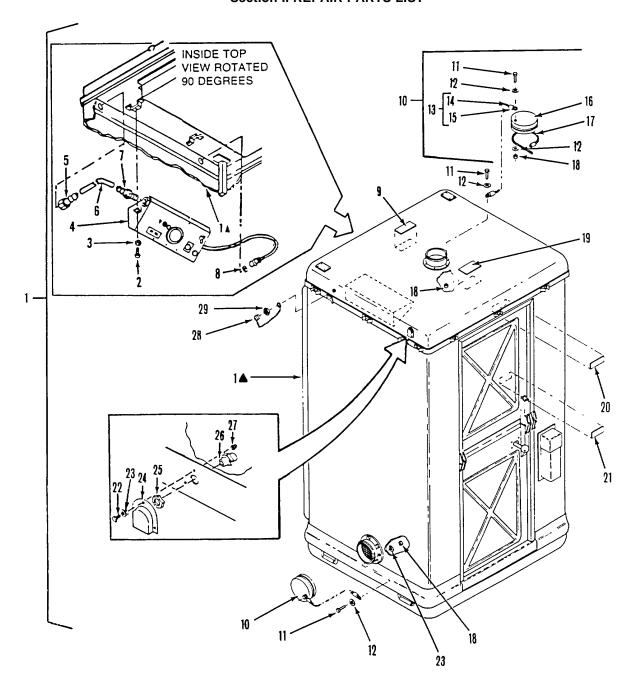
- a. When National Stock Number or Part Number is Unknown:
 - (1) First. Using the table of contents determine the functional group within which the item belongs. This Is necessary since illustrations are prepared for functional groups, and listings are divided into the same groups.
 - (2) Second. Find the Illustration covering the functional group to which the item belongs.
 - (3) Third. Identify the item on the illustration and note the illustration figure and item number of the Item.

- (4) Fourth Using the Repair Parts Listing, find the figure and item number noted on the illustration.
- When National Stock Number or Part Number is Known:
 - (1) First. Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in NIIN sequence followed by a list of part numbers In alphameric sequence, cross-referenced to the illustration figure number and item number.
 - (2) Second. After finding the figure and item number, locate the figure and item number in the repair parts list.

ABBREVIATIONS.

Abbreviation	Explanation
CF	
dia	•
hd	
hex	•
in	inch
id	inside diameter
lg	long
IFG	manufactured
mtg	mounting
NPS	
nom	
no	number
oa	overall
od	outside diameter
porm	plus or minus
PSI	pounds per square inch
thk	thick
thd	thread
UNC	United National Coarse
UNF	United National Fine
w/	with

Section II REPAIR PARTS LIST

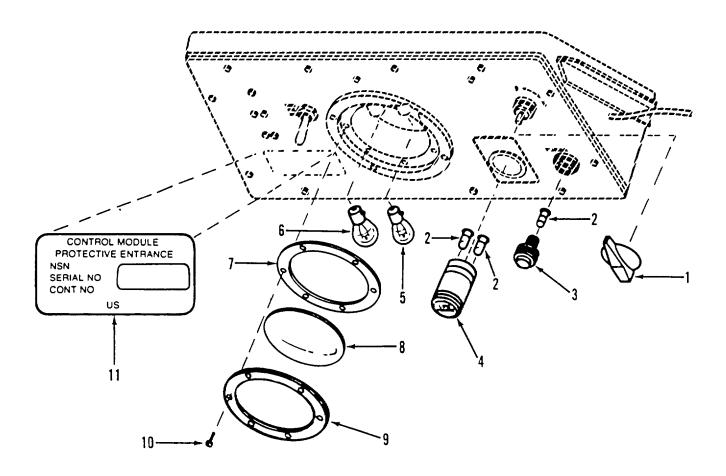


ARA 81-0034

▲ FURNISHED WITH BASIC ITEM

Figure C-1. M14 protective entrance

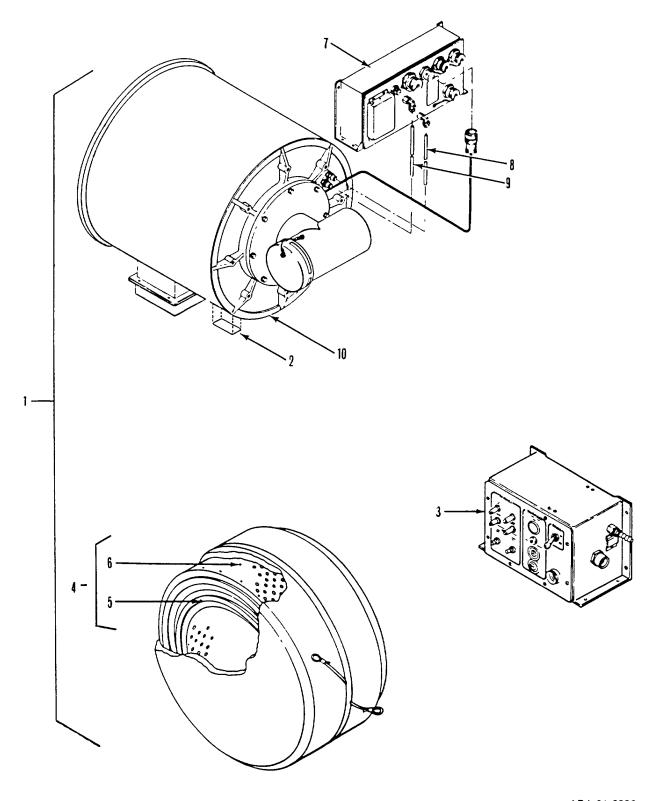
(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0100 M14 PROTECTIVE ENTRANCE E5-19-6201 50		
C-1	1	PAOOO	4240-01-105-5521	01261	E5-19-6201-50	ENTRANCE, PROTECTIVE PRESSURIZED M14	EA	1
C-1	2	PAOZZ	5305-00-179-8946		MS51849-66	SCREW, MACHINE HEX HD. NO. 10-32 UNF-2A, 3/4 IN. LG	EA	3
C-1	3	PAOZZ	5310-00-045-3296		MS35338-43	WASHER, LOCK SPRING, NO. 10 NOM SIZE	EA	3
C-1	4	PAOFF	4240-01-115-0996		E5-19-6641	CONTROL MODULE, PROTECTIVE ENTRANCE	EA	1
C-1	5	PAOZZ	4730-01-050-7540		KF03-0FRV	ADAPTER, STRAIGHT, PIPE TO HOSE	EA	1
C-1	6	MOOZZ			E5-19-6441-74	HOSE, NONMETALLIC, LOW PRESSURE MFD FROM 4720-00-065-8602	EA	1
C-1	7	PAOZZ	4730-01-017-5119		KF03-02PS	ADAPTER, STRAIGHT, PIPE TO HOSE	EA	1
C-1	8	PAOZZ	5330-00-250-0236			PACKING, PREFORMED	EA	1
C-1	9	PAOZZ	9905-01-068-2368		5-19-6657	PLATE, INSTRUCTION NO STEP	EA	1
C-1	10	PAOOO	5340-01-048-6327		C5-19-6145	CAP, PROTECTIVE, DUST AND MOISTURE SEAL	EA	2
C-1	11	PAOZZ	5305-00-115-9934	96906	MS51849-55	SCREW, MACHINE HEX HD, STL, 8-32 UNC-2A, 5/8 IN. LG	EA	3
C-1	12	PAOZZ	5310-00-765-3197		MS27183-41	WASHER, FLAT .188 IN. ID438 IN. OD049 IN THR	EA	5
C-1	13	A0000			CL-2-FANDCL-2-C-	CABLE, SUPPORT	EA	2
C-1	14	PAOZZ	4030-00-878-8693	99862	CL2F	FERRULE, WIRE ROPE	EA	4
C-1	15	MOOZZ		99862	CL-2-C-8, 0	CABLE, NYLON 8 IN. LG. MFD FROM 4010-00-069-51BC	EA	2
C-1	16	XAOZZ		81361	C5-19-6309	CAP, RUBBER	EA	2
C-1	17	PAOZZ	4730-00-908-6294	96906	MS35842-16	CLAMP, HOSE 4-1/8 TO 7 IN. DIA RANGE	EA	2
C-1	18	PAOZZ	5310-00-811-3494	96906	MS21044N08	NUT, SELF-LOCKING, HEXAGON NO. 8-32 UNJC-3B	EA	3
C-1	19	PAOZZ	9905-01-049-1385	81361	C5-19-6175	PLATE, INSTRUCTION "PARTIAL LEGEND" OPENING PROCEDURE	EA	1
C-1	20	PAOZZ	9905-01-128-5825	81361	C5-19-6316-13	PLATE IDENTIFICATION ENTRANCE, PROTECTIVE, PRESSURIZED	EA	1
C-1	21	PAOZZ	9905-01-048-2790	81361	B5-19-6238	COLLAPSIBLE, M14 PLATE, INSTRUCTION CAUTION DO NOT ENTER WHEN PROTECTIVE ENTRANCE IS OCCUPIED	EA	1
C-1	22	PAOZZ	5305-00-115-9406	96906	MS51049-53	SCREW, MACHINE HEX HD, STL. 8-32 UNC-2A X .38 IN. LG	EA	3
C-1	23	PAOZZ	5310-00-045-3299	96906	MS35338-42	WASHER, LOCK SPRING, NO. 8	EA	3
C-1	24	PAOZZ	4240-01-049-084	81361	C5-19-6236	COVER, PROTECTIVE, TUBING CONNECTION	EA	1
C-1	25	PAOZZ	5310-00-897-6081	96906	MS35691-32	NUT, PLAIN, HEXAGON JAM 7/16-20UNF-2B	EA	1
C-1	26	PAOZZ	4730-01-067-9332	81361	C5-19-6654	ADAPTER, PIPE TO TUBE 1/4NPS, 7/16-20UNF-2A	EA	1
C-1	27	PAOZZ	5310-00-928-9821	96906	MS246792-	NUT, PLAIN, CAP NO. 8-32 UNC-2B	EA	3
C-1	28	PAOZZ	5935-00-990-5580	96906	MS3181-14N	COVER, ELECTRICAL CONNECTOR	EA	1
C-1	29	PAOZZ	5310-00-435-8983	96906	MS3186-43	NUT, PLAIN, HEXAGON 1-20UNEF-2B	EA	1



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Figure C-2. Protective entrance control module

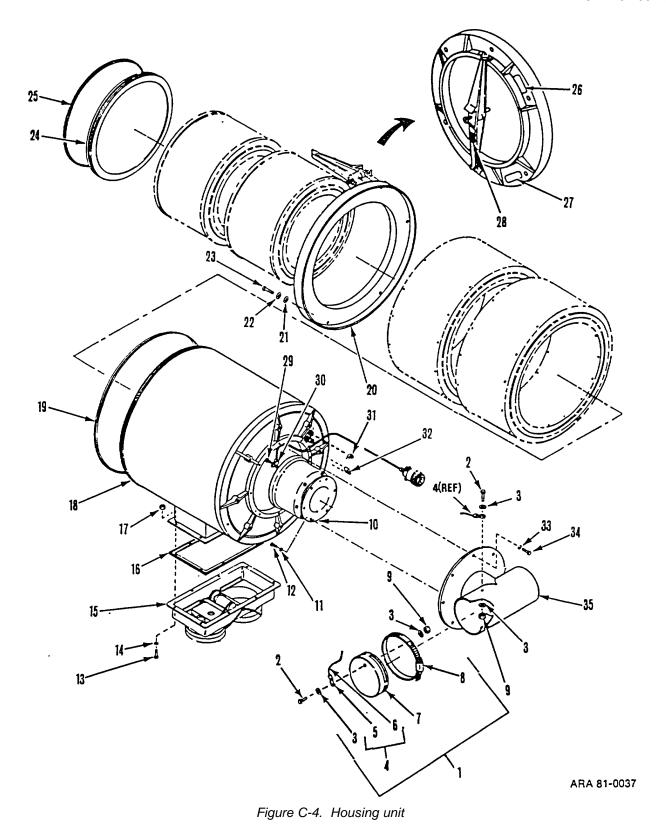
(1 ILLUST		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0110 PROTECTIVE ENTRANCE CONTROL		
						MODULE E5-19 6641		
C-2	1	PAOZZ	5355-00-821-5225	79919	K35B1	KNOB	EA	1
C-2	2	PAOZZ	6240-00-763-7744	96906	MS25237-387	LAMP INCANDESCENT TRANSPARENT WHITE	EA	3
C-2	3	XAOZZ			MS25041-8	LENS.	EA	1
				96906	LENS ONLY			
C-2	4	XAOZZ		04426	44-601	LIGHT, MODULE	EA	1
C-2	5	PAOZZ	6240-00-155-7784	96906	MS35478-307	LAMP, INCANDESCENT TRANSPARENT WHITE LIGHT EMITTED	EA	1
C-2	6	PAOZZ	6240-00-155-7932	96906	MS25235-R311	LAMP, INCANDESCENT TRANSLUCENT, RED LIGHT OMITTED	EA	1
C-2	7	PAOZZ	5330-00-143-8571	96906	MS25358-6	GASKET DOME LIGHT	EA	1
C-2	8	PAOZZ	6220-00-283-9732	96906	MS25358-4	LENS, LIGHT	EA	1
C-2	9	XAOZZ		96906	MS25358-5	RETAINER LIGHT	EA	1
C-2	10	PAOZZ	5305-00-889-2999	96906	MS35206-217	SCREW, MACHINE PAN HD, NO. 4-40 UNC-2A 1/2 INL LG	EA	6
C-2	11	PAOZZ	9905-01-128-5826	81361	C5-19-6316-8	PLATE, INDENTIFICATION CONTROL MODULE PROTECTIVE ENTRANCE	EA	1



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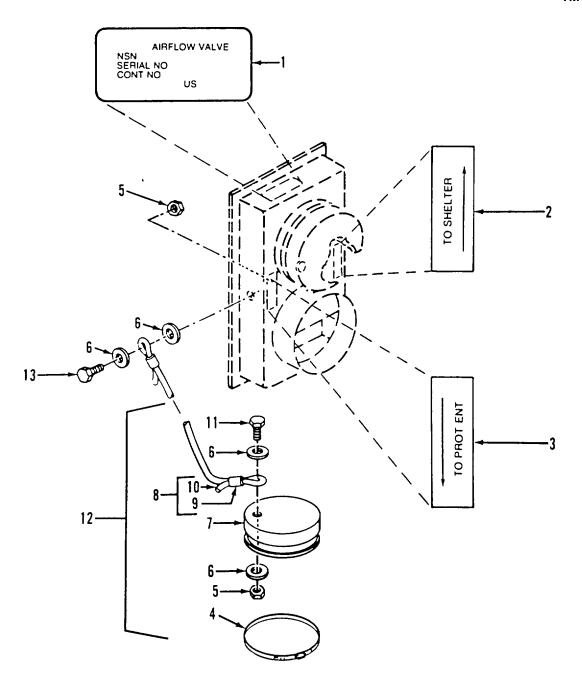
Figure C-3. M59 gas-particulate filter unit

Ī	(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
	(a) FIG NO.	RATION (b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
*	C-3 C-3	1 2	PAOOA PAOZZ	4240-00-237-0223 9905-01-128-5824		E5-29-6699 C5-19-6316-14	GROUP 0200 M59 GAS PARTICULATE FILTER UNIT E5-19-6699 FILTER UNIT, GAS-PARTICULATE: 2 FILTER, M59	EA EA	1
	C-3	3	PAOFF	1240-01-057-3378	81361	E5-19-6376	FILTER M59 CONTROL MODULE UNIT	EA	1
	C-3	4	PAOZA	4240-01-067-5605		5-19-6718	FILTER SET, GAS PARTICULATE	EA	2
	C-3 C-3	5 6	PAOZA XAOZA	4240-01-066-3266	81361 81361	D5-19-6262 D5-19-6368	FILTER, PARTICULATEFILTER, GAS	EA EA	2
	C-3	7	PAOFF	4240-01-068-8645		E5-19-6387	POWER DISTRIBUTION UNIT. GAS PARTICULATE FILTER SYSTEM	EA	1
	C-3	8	MOOZZ	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	81361	E5-19-6699-7	TUBING NONMETALLIC 1/4 IN. OD. GREEN, MFD FROM 4720010530316.	EA	1
	C-3	9	MOOZZ		81361	E5-19-6699-6	TUBING NONMETALLIC 1/4 IN. OD. RED, MFD FROM 4720009960381	EA	1
	C-3	10	XBOFF	4240-01-114-3213	81361	E5-19-6308-20	HOUSING UNIT, FAN-VALVE COLLECTOR, 2 FILTER	EA	1



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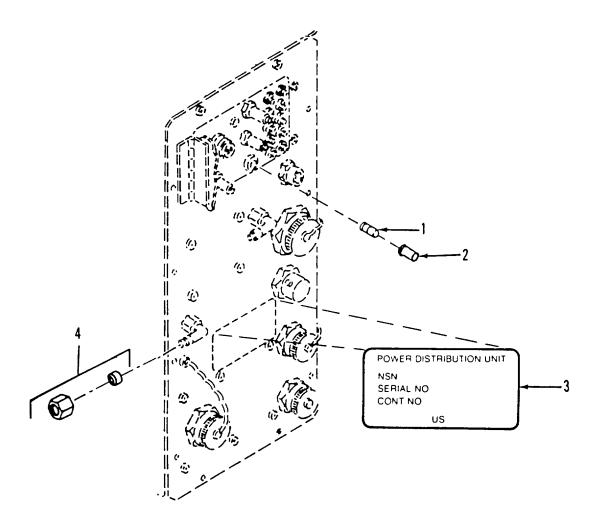
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0210 HOUSING UNIT		
						D5 19-6308-20		
C-4	1	PA000	5340-01-048-6327	81361	C5-19-6145	CAP PROTECTIVE, DUST AND MOISTURE SEAL	EA	1
C-4	2	PAOZZ	5305-00-115-9934	96906	MS51849-55	SCREW, MACHINE, HEX HD STL 8-32 UNC-2A X 5/8 IN. LG	EA	2
C-4	3	PAOZZ	5310-00-765-3197	96906	MS27183-41	WASHER, FLAT .188 IN. I.D., .438 IN O D049 IN. THK	EA	4
C-4	4	A0000			CL-2-FANDCL-2-C-	CABLE, SUPPORT	EA	1
				99862	8.0			
C-4	5	PAOZZ	4030-00-878-8693	99862	CL2F	FERRULE, WIRE ROPE	EA	2
C-4	6	MOOZZ		99862	CL-2-C-8.0	CABLE, NYLON, 8 IN. LG. MFD FROM 4010000695180	EA	1
C-4	7	XAOZZ		81361	C5-19-6309	CAP, RUBBER	EA	1
C-4	8	PAOZZ	4730-00-908-6294	96906	MS35842-16	CLAMP, HOSE, 4-1/8 TO 7 IN. DIA RANGE	EA	1
C-4	9	PAOZZ	5310-00-811-3494	96906	MS21044N08	NUT, SELF-LOCKING, HEXAGON 8-32 UNJC-3B	EA	2
C-4	10	PAODD	4140-01-107-2246	81361	E5-19-6317-10	FAN, VANEAXIAL 400 CFM	EA	1
C-4	11	PAOZZ	5310-00-809-4058	96906	MS27183-10	WASHER, FLAT .281 IN I.D625 IN. O. D065 IN. THK	EA	6
C-4	12	PAOZZ	5305-00-068-0513	96906	MS9072706	SCREW, CAP, HEXAGON HEAD 1/4-28UNF-2A. 3/4 IN. LG	EA	6
C-4	13	PAOZZ	5305-00-824-7363	80205	NAS1096-3-12	SCREW, MACHINE HEX HD .190-32 UNF-3A X .750 LG	EA	8
C-4	14	PAOZZ	5310-00-014-5850		MS27163-42	WASHER, FLAT, .219 IN. I.D500 IN. O. D., .049 IN. THK	EA	8
C-4	15	PAOFF	4240-01-055-1493		E5-19-6136	VALVE, AIRFLOW	EA	1
C-4	16	PAOZZ	5330-01-088-4442		5-19-6348	GASKET, VALVE	EA	1
C-4	17	PAOZZ	5310-00-877-5797		MS21044N3	NUT, SELF-LOCKING, HEXAGON, NO. 10-32 UNJF-3B	EA	8
C-4	18	XBOZZ	4240-01-105-5393		E5-19-6121	HOUSING, GAS-PARTICULATE, 2 FILTER	EA	1
C-4	19	PAOZZ	5330-01-069-9824		C5-19-5687-2	SEAL, RUBBER SPECIAL SHAPED SECTION	EA	1
C-4	20	XBOZZ			E5-19-6128	COVER, ACCESS, OUTER	EA	1
C-4	21	PAOZZ	5310-00-080-6004	96906	MS27184-14	WASHER, FLAT .406 IN. ID812 IN. OD065 IN. THK	EA	6
C-4	22	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT .390 IN. ID625 IN. OD063 IN. THK	EA	6
C-4	23	PAOZZ	5305-00-269-3240	96906	MS90727-64	SCREW, CAP, HEXAGON HEAD 3/8-24 UNF-2A, 1-1/2 IN LG	EA	6
C-4	24	XBOZZ		81361	D5-19-6260	COVER, INNER	EA	1
C-4	25	PAOZZ	5330-01-068-0515	81361	C5-19-5687-1	SEAL, RUBBER SPECIAL SHAPED SECTION	EA	1
C-4	26	PAOZZ	9905-01-067-8634		B5-19-6134		EA	1
C-4	27	PAOZZ	9905-01-066-3084	81361	C5-19-6135	PLATE, INSTRUCTION WARNING DO NOT REMOVE COVERS TO SERVICE COMPONENTS AFTER TOXIC EXPOSURE WITHOUT OBSERVING PROPER HANDLING PROCEDURES	EA	1
C-4	28	PAOZZ	9905-01-050-7557	81361	B5-19-6133	PLATE, INSTRUCTION WARNING TIGHTEN UNTIL SLEEVE IS FLUSH WITH TOP SURFACE	EA	1
C-4	29	PAOZZ	5305-00-180-4966	96906	MS51849-64	SCREW, MACHINE, HEX HD. NO. 10-32UNF-2A 1/2 IN. LG	EA	1
C-4	30	PAOZZ	5340-01-032-6929	96906	MS9352-06	CLAMP, LOOP CUSHIONED 7/16 IN. NOM TUBE OD	EA	1
C-4	31	PAOZZ	4730-00-817-1891	30327	261P1-4	NUT, TUBE COUPLING 1/4 IN. TUBE OD. 3/8-20 THD SIZE W/SLEEVE	EA	2
C-4	32	PAOZZ	5365-01-057-7379	81361	B5-19-6347	BUSHING, RUBBER	EA	1
C-4	33	PAOZZ	5310-00-081-4219		MS27183-12	WASHER, FLAT, .344 IN. ID688 IN. OD065 IN. THK	EA	8
C-4	34	PAOZZ	5305-00-051-4075		MS90727-33	SCREW, CAP, HEXAGON HEAD 5/16 UNF-2A, 7/8 IN. LG	EA	8
C-4	35	PAOZZ	4730-01-108-2625		D5-19-6401-20	TEE, FLANGE TO HOSE	EA	1



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Figure C-5. Airflow valve

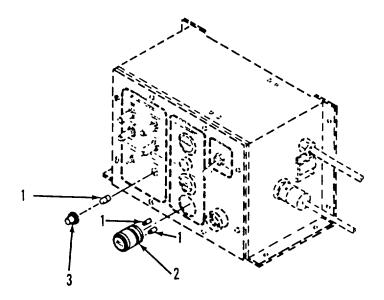
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	IĞ MEM SMR STOCK		FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT	
						GROUP 0212 AIRFLOW VALVE		
						E5-19-6136		
C-5	1	PAOZZ	9905-01-065-9382	81361	C5-19-6149	PLATE, IDENTIFICATION AIRFLOW VALVE	EA	1
C-5	2	PAOZZ	9905-01-051-0186	81361	B5-19-6147	PLATE, INSTRUCTION TO SHELTER	EA	1
C-5	3	PAOZZ	9905-01-050-7556	81361	B5-19-6148	PLATE, INSTRUCTION TO PROT ENT	EA	1
C-5	4	PAOZZ	4730-00-908-6294	96906	MS35842-16	CLAMP, HOSE 4-1/8 TO 7 IN. DIA RANGE	EA	2
C-5	5	PAOZZ	5310-00-811-3494	96906	MS21044N08	NUT, SELF-LOCKING, HEXAGON NO. 8-32 UNJC-3B	EA	3
C-5	6	PAOZZ	5310-00-765-3197	96906	MS27183-41	WASHER, FLAT .188 IN. ID438 IN. OD049 IN. THK	EA	6
C-5	7	XAOZZ		81361	C5-19-6309	CAP, RUBBER	EA	2
C-5	8	A0000			CL-2-FANDCL-2-C-	CABLE, SUPPORT	EA	2
				99862	8.0			
C-5	9	PAOZZ	4030-00-878-8693	99862	CL2F	FERRULE, WIRE ROPE	EA	4
C-5	10	MOOZZ		99062	CL-2-C-8.0	CABLE, NYLON 8 IN. LG. MFD FROM 4010-00-069-5180	EA	2
C-5	11	PAOZZ	5305-00-115-9934	96906	MS51849-55	SCREW, MACHINE HEX HD. NO. 8-32 UNC-2A 5/8 IN. LG	EA	2
C-5	12	PA000	5340-01-048-6327	81361	C5-19-6145	CAP, PROTECTIVE, DUST AND MOISTURE SEAL	EA	2
C-5	13	PAOZZ	5305-00-157-5621	96906	MS51849-56	SCREW, MACHINE HEX HD. NO. 8-32 UNC-2A, 3/4 IN. LG	EA	1



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Figure C-6. Power distribution panel

	(1) (2) (3)		(3)	(4)	(5)	(6)		(8)
(a) FIG NO.	RATION (b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0221 POWER DISTRIBUTION PANEL		
						E5-19-6391		
C-6	1	PAOZZ	6240-00-892-4420	81349	M15098/11-001	LAMP, GLOW	EA	1
C-6	2	XAOZZ			PTL-A1(3-C7A)	LENS	EA	1
				07137	LENS ONLY			
C-6	3	PAOZZ	9905-01-065-3065	81361	C5-19-6316-6	PLATE, IDENTIFICATION POWER DISTRIBUTION UNIT	EA	1
C-6	4	PAOZZ	4730-00-817-1891	30327	261P1-4	NUT, TUBE COUPLING 1/4 IN. TUBE OD. 3/8-24 THD SIZE. W/SLEEVE	EA	2



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Figure C-7. Compartment control module

(1 ILLUST	I) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0230 COMPARTMENT CONTROL MODULE E5-19-6376		
C-7	1	PAOZZ	6240-00-763-7744	96906	MS25237-387		EA	8
C-7	2	XAOZZ		04426	44-601	LIGHT, MODULE	EA	
C-7	3	XAOZZ			MS25041-B	LENS	EA	2
				96906	LENS ONLY			

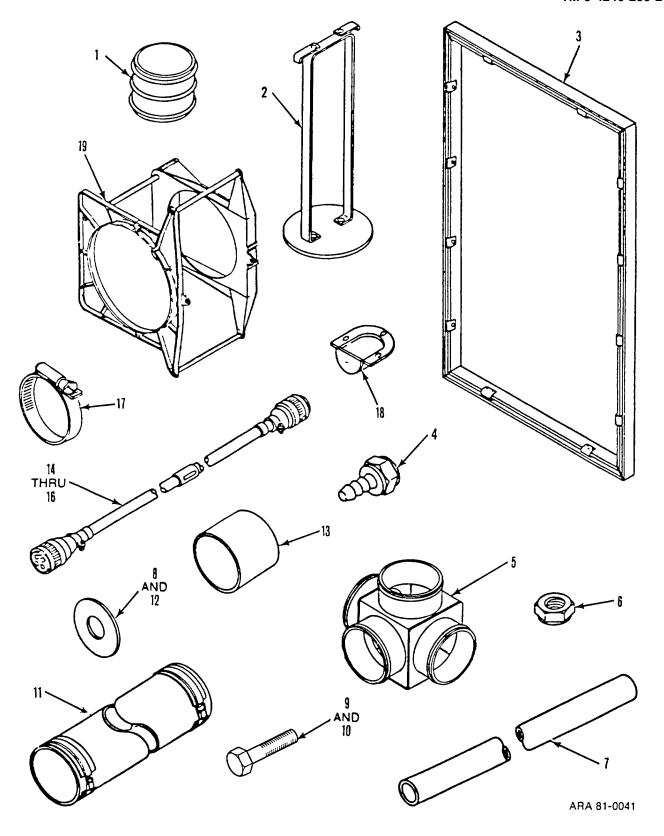


Figure C-8. M265 installation kit

(1		(2)	(3)	(4)	(5)	DESCRIPTION PART USABLE ON CODES		(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER			QTY INC IN UNIT
						GROUP 0300 M265 INSTALLATION KIT		
						PL5-19-6707		
C-8	1	PAOZZ	4730-01-049-0805	81361	C5-19-6182	COUPLING, AIR DUCT	EA	6
C-8	2	PAOZZ	4240-01-052-3783	81361	C5-19-6180	HOLDER, STORAGE, AIR DUCT	EA	8
C-8	3	PAOZZ	4240-01-061-7233	81361	E5-19-5908	FRAME, INTERFACE, ENTRANCE	EA	1
C-8	4	PAOZZ	4730-01-134-6603	11649	B-4-MHC-39	ADAPTER, STRAIGHT, PIPE 1/4 PIPE X 3/16 ID HOSE	EA	1
C-8	5	PAOZZ	4240-01-131-5206	81361	E5-19-6686	ADAPTER, AIR DUCT FOUR DUCT	EA	1
C-8	6	PAOZZ	5310-00-088-0553	96906	MS21044N5	NUT, SELF-LOCKING, HEXAGON 5/16-24UNJF-3B	EA	4
C-8	7	MOOZZ		81361	PL5-19-6707-13	HOSE, LOW PRESSURE, MFD FROM 4720000658682	EA	1
C-8	8	PAOZZ	5310-00-080-6004	96906	MS27183-14	WASHER, FLAT STEEL, .406 IN. ID812 IN. O. D065 IN THK	EA	8
C-8	9	PAOZZ	5306-00-543-4436	96906	MS35308-337	BOLT, MACHINE HEX HD. STEEL, 5/16-24 UNF-2A X 1.375 LG	EA	4
C-8	10	PAOZZ	5305-0-680-4262	96906	MS35308-360	SCREW, CAP, HEXAGON HEAD 3/8-24UNF-2A X 1.000 IN. LG	EA	8
C-8	11	PAOZZ	4720-01-074-9220	81361	C5-19-6181-10	HOSE, AIR DUCT 6 IN. ID. 72 IN. O/A LG	EA	9
C-8	12	PAOZZ	5310-00-081-4219	96906	MS27183-12	WASHER, FLAT .344 IN. ID688 IN. OD065 IN. THK	EA	4
C-8	13	PAOZZ	4720-01-106-4602	81361	B5-19-6716	HOSE, NONMETALLIC 6.000 IN. ID. 4.000 IN. LG. 50 PSI	EA	1
C-8	14	PAOZZ	4240-01-111-4649	81361	C5-19-6162-20	CABLE ASSEMBLY, SPECIAL PURPOSE, ELECTRICAL 240 IN. NOM	EA	1
						LG. EXCLUDING-TERMINATIONS		
C-8	15	PAOZZ	4240-01-114-2976	81361	C5-19-6712-10	CABLE ASSEMBLY, SPECIAL PURPOSE, ELECTRICAL 72 IN. NOM. LG	EA	1
						EXCLUDING TERMINATIONS		
C-8	16	PAOZZ	4240-01-067-8376	81361	5-19-6170-10	CABLE ASSEMBLY, SPECIAL PURPOSE, ELECTRICAL 54 IN. NOM. LG	EA	1
						EXCLUDING TERMINATIONS		
C-8	17	PAOZZ	4730-00-908-6294	96906	MS35842-16	CLAMP, HOSE LOW PRESSURE	EA	2
C-8	18	PAOZZ	4240-01-049-0804	81361	C5-19-6236	COVER, PROTECTIVE, TUBING CONNECTION	EA	1
C-8	19	PAOZZ	4240-01-129-0836	81361	D5-19-6290-20	STAND, FILTER UNIT	EA	1

(1	l)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	RATION (b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODES	U/M	QTY INC IN UNIT
						GROUP 0500 BULK SUPPLIES		
BULK		PAOZZ	4010-00-069-5180	99862	CL2C	CABLE, NYLON COVERED NYLON COVERED	FT	4
BULK		PAOZZ	4720-00-065-8682	30327	C403	HOSE, NONMETALLIC LOW PRESSURE, RUBBER 3/16 IN. NOM. ID	FT	3
BULK		PAOZZ	4720-00-996-0381	30327	44P RED	TUBING, NONMETALLIC PLASTIC, 1/4 IN. OD040 IN. WALL THK	FT	5
BULK		PAOZZ	4720-01-053-0316	30327	44P GREEN	RED TUBING, NONMETALLIC PLASTIC, 1/4 IN. OD040 IN. WALL THK GREEN	FT	5

Section III SPECIAL TOOLS AND EQUIPMENT LIST

Not applicable

Section IV NATIONAL STOCK NUMBER AND PART NUMBER INDEX

	FIGURE	ITEM		FIGURE	ITEM
STOCK NUMBER	NO.	NO.	STOCK NUMBER	NO.	NO.
5310-00-014-5850	C-4	14	4730-00-908-6294	C-8	17
5310-00-045-3296	C-1	3	5310-00-928-9821	C-1	27
5310-00-045-3299	C-1	23	5935-00-990-5580	C-1	28
5305-00-051-4075	C-4	34	4720-00-996-0381	BULK	_
4720-00-065-8682	BULK		4730-01-017-5119	C-1	7
5305-00-068-0513	C-4	12	5340-01-032-6929	C-4	30
4010-00-069-5180	BULK		9905-01-048-2790	C-1	21
5310-00-080-6004	C-4	21	5340-01-048-6327	C-1	10
5310-00-080-6004	C-8	8	5340-01-048-6327	C-4	1
5310-00-081-4219	C-4	33	5340-01-048-6327	C-5	12
5310-00-081-4219	C-8	12	5340-01-049-0804	C-1	24
5310-00-088-0553	C-8	6	4240-01-049-0804	C-8	18
5305-00-115-9406	C-1	22	4730-01-049-0805	C-8	1
5305-00-115-9934	C-1	11	9905-01-049-1385	C-1	19
5335-00-115-9934	C-4	2	4730-01-050-7540	C-1	5
5305-00-115-9934	C-5	11	9905-01-050-7556	C-5	3
5330-00-143-8571	C-2	7	9905-01-050-7557	C-4	28
6240-00-155-7784	C-2	5	0905-01-051-0186	C-5	2
6240-03-155-7932	C-2	6	4240-01-052-3783	C-8	2
5305-00-157-5621	C-5	13	4720-01-053-0316	BULK	4.5
5305-00-179-6946	C-1	2	4240-01-055-1493	C-4	15
5305-00-180-4966	C-4 C-4	29	4240-01-057-3378	C-3 C-4	2
5310-00-187-2400	C-4 C-3	22	5265-01-057-7379	C-4 C-8	32
4240-00-237-0223	C-3 C-1	1	4240-01-061-7233		3 3
5330-00-260-0236 5305-00-269-3240	C-1 C-4	8 23	9905-01-065-3065 9905-01-065-9382	C-6 C-5	3 1
6220-00-283-9732	C-4 C-2	23 8	9905-01-065-9362	C-5 C-4	27
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5310-00-765-3197	C-4	3	9905-01-068-2368	C-1	9
5310-00-765-3197	C-5	6	4240-01-0s6-8645	C-3	7
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88044 11649 81361 81361 81361 81361 81361 81361 99862 99862 99862 99862 99862 99862 99862 99862 99862 81361 81361	AN960PD616 B-4-MHC-39 B5-19-6133 B5-19-6134 B5-19-6147 B5-19-6148 B5-19-6238 B5-19-6347 B5-19-6716 CL-2-C-8.0 CL-2-C-8.0 CL-2-C-8.0 CL-2-FANDCL-2-C-8.0	C-4 C-8 C-4 C-5 C-5 C-1 C-4 C-5 BULK C-1 C-4 C-5 BULK C-4 C-5 BULK C-4 C-5	22 4 28 26 2 3 21 32 13 15 6 10 13 4 8 14 5 9	81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361 81361	C5-19-6135 C5-19-6145 C5-19-6145 C5-19-6149 C5-19-6162-20 C5-19-6175 C5-19-6180 C5-19-6181-10 C5-19-6236 C5-19-6236 C5-19-6309 C5-19-6309 C5-19-6309 C5-19-6316-13 C5-19-6316-14 C5-19-6316-6 C5-19-6316-6 C5-19-6316-8 C5-19-6316-8 C5-19-6316-8 C5-19-6316-8 C5-19-6316-8 C5-19-654 C5-19-6712-10 D5-19-6260	C-4 C-1 C-4 C-5 C-5 C-8 C-1 C-8 C-1 C-4 C-5 C-1 C-3 C-6 C-2 C-1 C-8 C-1	27 10 1 12 1 14 19 2 11 1 24 18 16 7 7 7 20 2 3 11 26 15 24
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APPENDIX D EXPENDABLE SUPPLIES AND MATERIALS LIST

Section I INTRODUCTION

D-1. SCOPE. This appendix lists expendable supplies and materials you will need to operate and maintain the collective protection equipment. These items are authorized to you by CTA 50-970, Expendable Items (Except Medical, Class V, Repair Parts and Heraldic Items)

D-2. EXPLANATION OF COLUMNS.

- a. Column 1 Item Number. This number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the material (e g. "Use dry-cleaning solvent, item 2, app D").
- b. Column 2 Level This column identifies the lowest level of maintenance that requires the listed item.
 - O Organizational Maintenance

F - Direct Support Maintenance

- c. Column 3. National Stock A Number. This is the National stock number assigned to the item, use it to request or requisition the item
- d. Column 4 Description Indicates the Federal item name and, if required, a description to identify the part number followed by the Federal Supply Code for Manufacturer (FSCM) in parentheses, if applicable
- e. Column 5 Unit of Measure (U/M) Indicates the measure used in performing the actual maintenance function This measure is expressed by a two-character alphabetical abbreviation (e g, ea, n , pr). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements

Section II EXPENDABLE SUPPLIES AND MATERIALS LIST

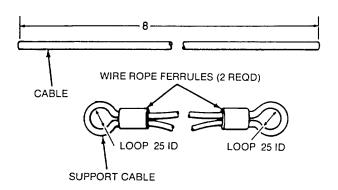
(1)	(2)	(3) NATIONAL	(4)	(5)
ITEM NUMBER	LEVEL	STOCK NUMBER	DESCRIPTION	UM
1	0		ADHESIVE, BONDING VULCANIZED MMM-A-121 (81348)	
2	0	8040-00-165-8614	1 qt can ALIPHATIC POLYURETHANE COATING low reflective, chemical agent resistant MIL-C-46168 (MR)	QT
3	0	8010-01-055-2319 7920-00-514-2417	1 gal cntnr BRUSH, ACID SWABBING: horsehair bristle, 5.750 length HB643	EA EA

(1)	(2)	(3) NATIONAL	(4)	(5)
ITEM NUMBER	LEVEL	STOCK NUMBER	DESCRIPTION	U M
4	0		DRY-CLEANING SOLVENT: P-D-680	EA
		6850-00-664-5685 6850-00-281-1985	1 qt cntr 1 gal cntr	EA EA
5	0	8010-00-142-9279	PRIMER: class 2 MIL-P-23377 Kit	EA
6	0		RAG, WIPING: cotton designed for general purpose use DDD-R-30 (81348)	
		7920-00-205-1711	50 lb bale	EA
7	0		TAPE: olive drab, class 1, 3" wide PP-T-60	
		7510-00-663-3738	Roll	EA

APPENDIX E ILLUSTRATED LIST OF MANUFACTURED ITEMS

E-1. INTRODUCTION.

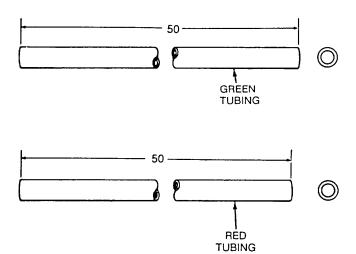
- This appendix includes complete instructions for making items authorized to be manufactured or fabricated at organizational maintenance level.
- National stock number in a tabular list of the illustration lists all bulk materials needed for manufacture of an item



NOTES

- 1. FABRICATE SUPPORT CABLE FROM NSN 4010-00-069-5180 STOCK.
- 2. CRIMP WIRE ROPE FERRULES (NSN 4030-00-878-8693) ON CABLE AS SHOWN.
- 3. ALL DIMENSIONS ARE IN INCHES.

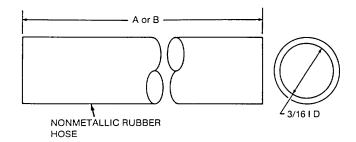
Figure E-1. Support cable



NOTES

- 1. FABRICATE GREEN NONMETALLIC TUBING FROM NSN 4720-01-053-0316 STOCK
- 2. FABRICATE RED NONMETALLIC TUBING FROM NSN 4720-00-996-0381 STOCK
- 3. ALL DIMENSIONS ARE IN INCHES

Figure E-2. Nonmetallic tubing



NOTES

- 1. FABRICATE FROM NSN 4720-00-065-8682 STOCK.
- 2. ALL DIMENSIONS ARE IN INCHES

	LENGTH
Α	12
В	22

Figure E-3. Rubber hose

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s			
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793/XXXX

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